

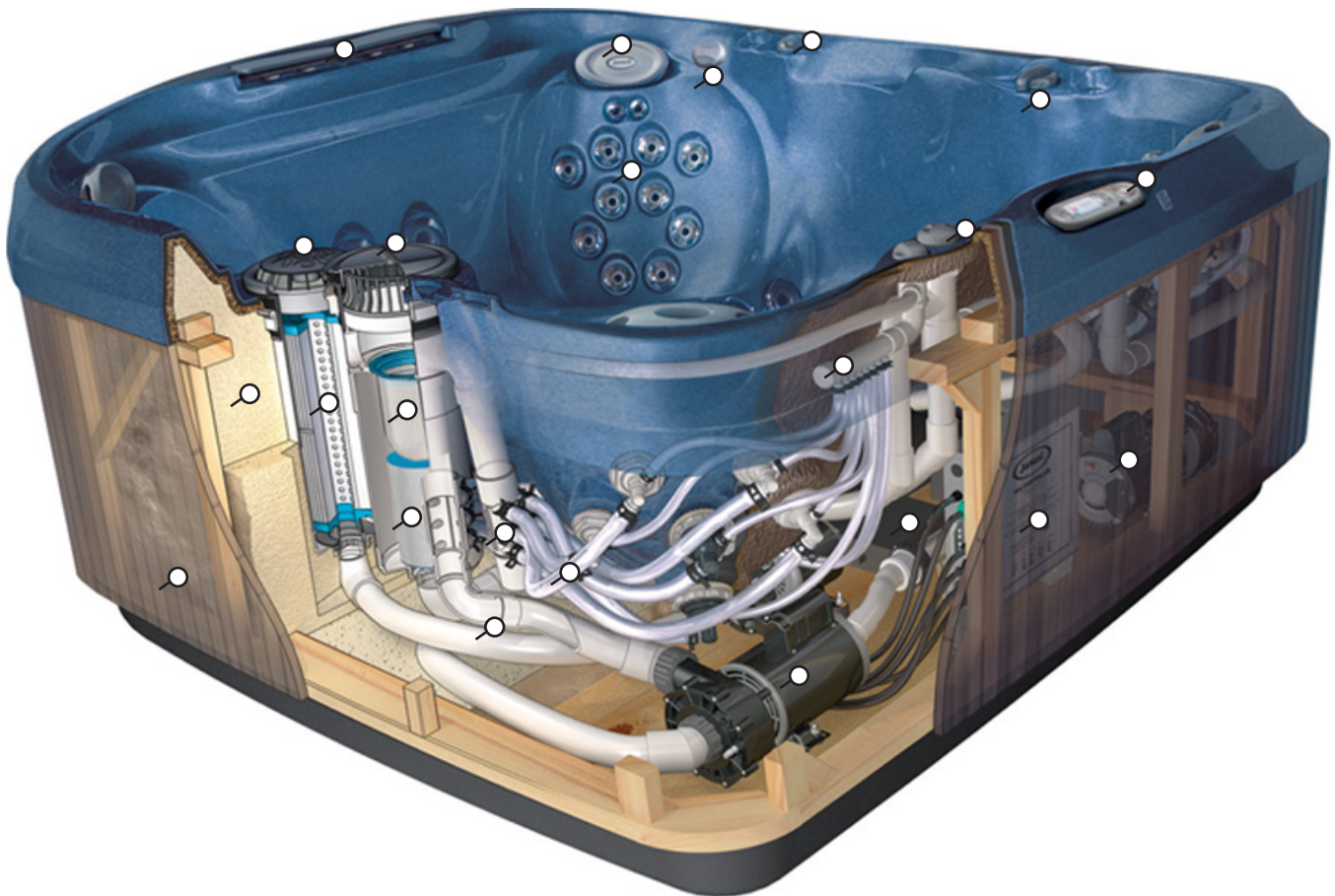


Hot Tubs

2010 Illustrated Parts Catalog

Quick Search Option!

This graphic functions as a virtual parts locator. To use this feature, simply click the search symbol  of choice to immediately jump to that section in the catalog.



Terms and Conditions

Effective January 1, 2010

PARTS ORDERS: For prompt and accurate service, please order all items by the Jacuzzi Hot Tubs part number provided in this catalog. All orders may be faxed directly to the order department at (866) 924-7727, or to the service department at (909) 606-7830.

All parts orders will be shipped C.O.D. unless otherwise authorized.

Policies

Jacuzzi Hot Tubs has a \$15.00 order minimum for non-warranty orders. Any merchandise not in stock at the time of the shipment will be automatically placed on back order and shipped as soon as possible.

Returns

All defective and non-defective parts must be accompanied by a Returned Goods/Labor (RGA) tag. All non-defective returns will be subject to a 15% restocking fee.

Warranty

All service parts are warranted to the original purchaser for 180 days (6 months), parts only, no labor. The purchaser agrees to accept all parts with the understanding that our liability does not exceed the invoice value of the merchandise shipped.

Catalog

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800-222-7855

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Quick Search Feature: This table of contents contains hyperlinks for ease-of-use. Simply click on the heading or search symbol  of choice below to quickly jump to that page. This easy-to-used "linked" directory allows you to lookup parts and accessories for all Jacuzzi Hot Tubs, Echo Hot Tubs and Essence Hot Tubs. We ask that you use only "Factory Authorized" parts for your service needs.

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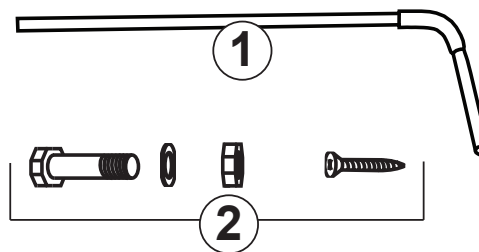
Cover Lift Components

CoverMate I Components

1. **6000-805**, Pivot Arm; See Note 1
2. **6000-810**, Screw Kit

Note:

1. *Part is universal for all CoverMate I lifts.*
2. *Unlisted components are not available as service parts for CoverMate I.*

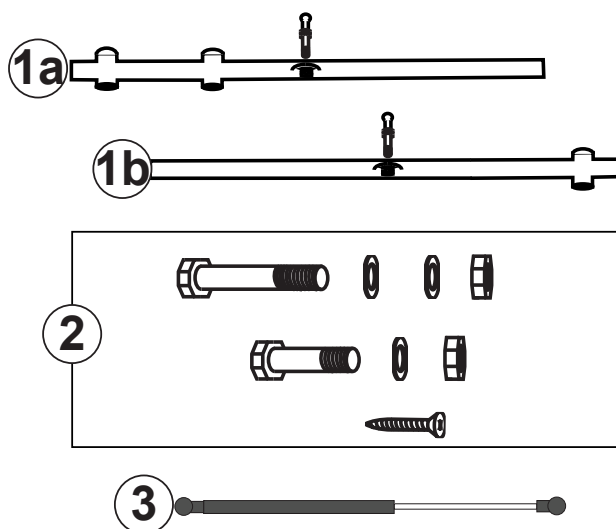


CoverMate III Components

- 1a. **6000-803**, Pivot Arm with Stop
- 1b. **6000-804**, Pivot Arm without Stop (See Note 1).
2. **6000-808**, Screw kit
3. **6000-812**, Shock

Note:

1. *Use part 6000-803 as a replacement part.*
2. *Unlisted components are not available as service parts for CoverMate III.*



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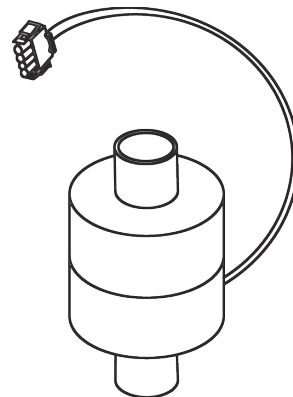
Blowers (≤2001 Models)

2560-150, Blower: Air with Plug, 120VAC;
Fits Laser, Santana (JWB# J119000)

2560-151, Blower: Air with Plug, 240VAC
50/60Hz, Fits Triton - Limited Stock (JWB# S340000)

2560-152, Blower: Air with Plug, 120VAC/60Hz,
Fits Pinnacle, Quantum (JWB# R759000)

*Note: Blowers are for 2001 & Previous Model.
Air injection systems were eliminated in 2002.*

**Blowers**

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North America Replacement Circuit Board Matrix (60Hz)

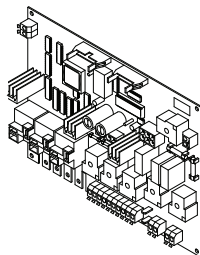
System	Year	Part #	Details/Models	Page
J-400 LCD Series	2008+(Fall)	6600-161	J-480, J-470, J-465, J-460 (starting ≈Fall of 2008)	13
	2006-2008 (Fall) Use 6600-161	6600-098	J-480, J-470, J-465, J-460 (ending ≈Fall of 2008)	
J-300 LED Series	2008+	6600-288	J-375	13
		6600-286	J-325 (120/240V Convertible Model)	
	2007+	6600-288	J-365, J-355, J-345, J-335	
		6600-286	J-315	
	2007	6600-288	J-325 (240V Non Convertible Model)	
	2002-2006	6600-288	J-340/345, J-330/335	
	2002-2003		J-320	
	2005-2006		J-325	
		6600-286	J-310/315	
	2004		J-325	
J-300 LCD Series	2002-2006	6600-092	J-370/J-375, J-360/J-365, J-350/J-355	14
		6600-101	3-Pump J-380, J-385	
J-200 LED Series	2008+	6600-288	J-230 with Circulation Pump	14
		6600-287	J-230 without Circulation Pump	
	2007+ (Mid year)	6600-288	J-280, J-270 with Circulation Pump	
		6600-287	J-280, J-270 without Circulation Pump	
	2005-2007	6600-287	J-230	
	2005+	6600-289	J-210, J-220	
Del Sol Series (All Models)	2003-2004	6600-289	Redondo, Hermosa	14
Echo Series (All Models)	Prior to 2002	2600-005	Z135/S260, Z235/S270, Z240/S280, Z255/R560	15
		2600-020	Z112 (S710) Analog	
		2600-024	Z112 (S710) Digital	
Platinum Series (All Models)	Prior to 2002	2600-011	R310, R300, R290, R280, R270	
Select Series All Models)	Prior to 2002	2600-014	M450, R275, R295, J140 (1/2 hour filter cycle)	
		2600-015	K010	
		2600-020	R400	
Export 50Hz Circuit Board Matrix on Next Page				

Export Replacement Circuit Board Matrix (50Hz)

System	Year	Part #	Models	Page
Del Sol Series	2003-2004	6600-289	Redondo, Hermosa	14
J-400 LCD Series	2007+ (Mid Year)	6600-162	J-480, J-470, J-465, J-460	13
	2006-2007 (Mid year)	6600-098	J-480, J-470, J-460 (Use 6600-161)	
J-300 LED Series	2008+	6600-288	J-375	13
		6600-286	J-325	
	2007	6600-288	J-365, J-355, J-345, J-335	
	2007+		J-315	
	2002-2006	6600-288	J-340/345, J-330/335	
			J-325	
		6600-286	J-310/315	
	2004		J-325	
J-300 LCD Series	2002-2006	6600-093	J-370/375, J-360/365, J-350/355 (Limited Stock)	14
		6600-102	3 Pump J-380, J-385 Only (Limited Stock)	
J-200 LED Series	2008+	6600-288	J-230, J-270, J-280 with Circulation Pump	14
		6600-287	J-270, J-280 without Circulation Pump	
		6600-289	J-230 without Circulation Pump	
	2005-2007	6600-287	J-230	
	2005+	6600-289	J-210, J-220	

J-400 LCD Series (2006+)**J-400 North American 60Hz Models****6600-161,**

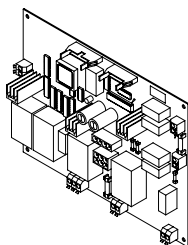
All 2008+ J-400 Models,
EPROM included, *Note:*
Replaced 6600-098
board below in Fall 2008

**6600-098,**

All 2006-2008 J-400 Models,
EPROM included,
Note: Replaced by 6600-161 board in Fall of
2008

J-400 Export 50Hz Models**6600-162*,**

All 2008+ J-400 Models,
EPROM 9.51B included
(6660-268), **Note: Replaced*
6600-078 board in Spring 2008

**6600-098*,**

All 2006-2008 J-400 Models,
EPROM 9.51A included (6660-328),
**Note: Replaced by 6600-162 board in Spring*
2008

Eprom Details**6660-268, Rev. 9.51B**

- Used on all 2008+ J-400 models (programmable filter cycles)

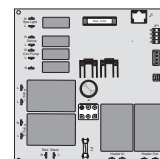
**6660-328, Rev. 9.51A**

- Used on 2006-2008 J-400 models (programmable filter cycles)

**J-300 LED Series (2002+)****All J-300 North American And Export 50/60Hz Models****6600-288,**

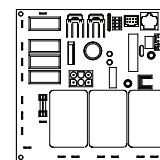
Fits 2007+ J-300 LED Models:

- A. 2008+ J-375
- B. 2007+ J-365, J-355, J-345, J-335
- C. 2007 J-325 (240V Model)
- D. 2002-2006 J-335, J-345
- E. 2005-2006 J-325
- F. 2002-2003 J-325
- G. Micro Chip included (see details below)

**All J-300 North American And Export 50/60Hz Models****6600-286,**

Fits 2007+ LED Models:

- A. 2008+ J-325
- B. 2007+ J-315
- C. 2002-2006 J-310/315
- D. 2004 J-325
- E. Micro Chip included (see details below)

**Micro Chip Details****6660-277, Rev. 3.57**

- Used on 2004+ J-300 Series (1/2 hour filter cycles)

**6660-275, Rev. 3.53**

- Used on 2002-2003 J-300 Series (2 hour filter cycles)

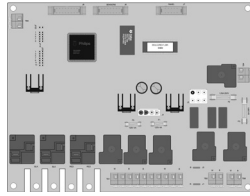


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J-300 LCD Series (2002-2006)**J-300 North American 60Hz Models**

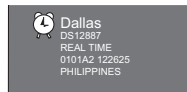
6600-092,
All 2002-2006 J-300
1 & 2-Pump Models;
Eprom 9.50B included
(see details below)



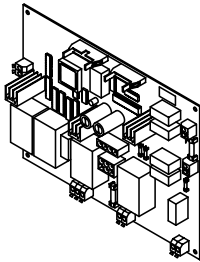
6600-101,
2002-2006 3-Pump J-385/J-380 Models;
Eprom 9.70B included (see details below)

Note: Both circuit boards above are identical with the exception of their Eprom chip.

6760-024,
Replacement Chip: Dallas Time
(LCD Models)

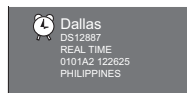
**J-300 Export 50Hz Models**

6600-093,
All 2002-2006 J-300 1 & 2
Pump Models; Eprom 9.50B
Included (Limited Stock -
see details below)



6600-102,
3 Pump J-380/J-385 Models;
Eprom 9.70B included (Limited
Stock - see details below)

6760-024,
Replacement Chip:
Dallas Time (LCD Models)

**Eprom Details**

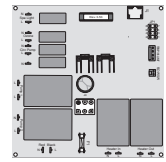
6660-279, Rev. 9.50B
• Used on 2002-2006 North
American 60Hz and Export
50Hz J-300 LCD Series



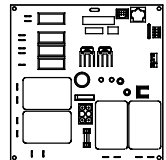
6660-282, Rev. 9.70B
• Used on 2002-2006 North
American 60Hz and Export
50Hz J-380/J-385 LCD
Models

**J-200 And Del Sol Series****J-200 North American/Export 50/60Hz**

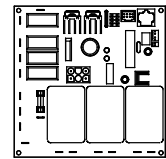
6600-288,
2007+ J-200 LED Models
A. 2008+ J-230 with Circ pump
B. 2007+ J-280/J-270 with Circ
pump (introduced mid-year)
C. Micro Chip Included (see details below)



6600-287,
2007+ J-200 LED Models
A. 2008+ J-230 without Circ pump
B. 2007+ J-280/J-270 without Circ
pump (introduced mid-year)
C. Micro Chip included (see details
below)



6600-289,
2005+ J-200/Del Sol LED models
A. 2005+ J-210
B. 2005-2008 J-220
C. 2003-2004 Del Sol Series
(Hermosa and Redondo)
D. Micro Chip included (see details
below)

**Micro Chip Details**

6660-284, Rev. 5.57
A. Used on 2009+ J-200 LED
Series (mid year)
B. Allows over temp up to 106°
C. Replaces Rev. 5.56 chip below.



6660-284, Rev. 5.56
A. Used on 2006-mid year 2009
J-200 LED Series
B. Allows 60A Logic for J-230
C. Replaced by Rev. 5.57 Micro Chip above.



6660-276, Rev. 5.54
A. Used on 2005 J-200 Series
B. Used on 2003-2004 Del Sol
Series



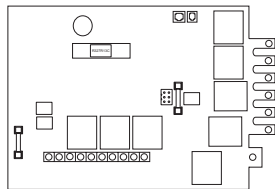
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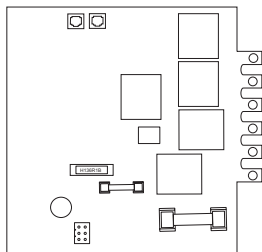
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Older Models (≤2002)

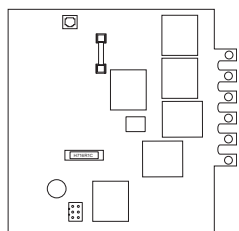
2600-011,
Platinum Series
(JWB# R797000)



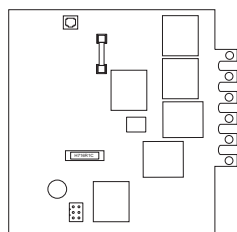
2600-015,
For H136 Control Box
(JWB# H311000)



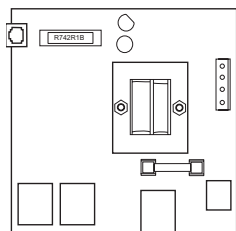
2600-014
Select Series,
(1/2 Hour Filter Cycles);
Replaced 2600-016 board
for H716 Control Box below
(JWB# J852000)



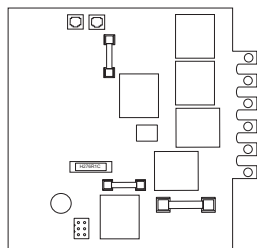
~~**2600-016,**~~
Select Series,
(1/2 Hour Filter Cycles)
Replaced by 2600-014
board above.



2600-020,
Palio Models
(JWB# R796000)



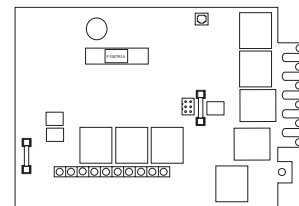
2600-024, Circuit Board:
Digital Duplex - Palio
Upgrade (JWB# S927000)



2000-601,
PCB Assembly, Balboa
(JWB# J118000)

Older Models (≤2002)

2600-017,
Model 106/7
(JWB# F809000)



2600-018,
Model K286
(JWB# K623000)

2600-019,
Model 108/9
(JWB# F81000)

2600-005
Model R576/R574 Control Box,
Replaced 2600-104 board for R576/R574
Control Box Below (JWB# R790000)

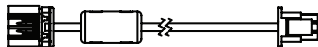
~~**2600-104,**~~
Model R576/R574 Control Box
A. Replaced by 2600-005 board above.
B. JWB# R790000

J-400 LCD Series (2010+)

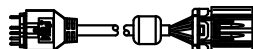
6600-857, Control Panel: LCD 1/3 VGA color graphics, 2-Pump 60Hz



6560-660, Harness: Topside Control Panel to JBL Stereo (Not Shown)



6560-956, Harness: Topside Control Panel to Main Load Box (Control Box).

**J-400 LCD Series (2006-2009)**

20318-001, Control Panel: 2-Pump 60Hz



2600-327, Control Panel: 2-Pump 50Hz

J-300 LED Series (2007+)

2600-328, Panel: LED, All 2-Pump Models



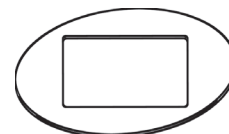
2600-331, 2008+ Panel: LED, All 1-Pump Models



2600-321, Panel: LED, All 1-Pump Models



2660-110, Underlay: LED Panel (Replacement For Panels Above)

**J-300 LED Series (2002-2006)**

2600-321, Panel: All LED 1-Pump Models (Replaced JHT# 2600-301 on 7/05)



2600-322, Panel: All LED 2-Pump Models (Replaced JHT# 2600-302 on 7/05)



**Control Panels
(Topsides)**

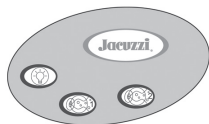
J-300 LCD Series (2002-2006)

2600-323, Panel: LCD
Domestic Models
60Hz (Replaced JHT#
2600-303 on 7/05)

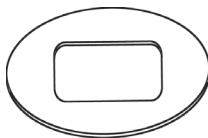


2600-325, Panel: LCD Export 50Hz Models
(Replaced JHT# 2600-305 on 7/05)

2600-324, Panel:
LCD Remote; Used
on J-370/J-375 and
J-380/J-385 Only
(Replaced JHT#
2600-304 on 7/05)



2660-120, Underlay:
LCD Remote
(Replacement For
Remote Panel Above)

**J-200 LED Series (2008+)**

2600-333, Panel:
LED, All 1-Pump
Models (Used on
2008+ J-230/J-220/
J-210 Models)

**J-200 LED Series (2007+)**

2600-329, Panel:
LED, All 2-Pump
Models (Used on
2007+ J-280/J-270
Models)

**J-200 LED Series (2005-2006)**

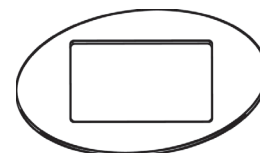
2600-321, Panel:
All LED 1-Pump Models
(Replaced JHT#
2600-301 on 7/05)



2600-322, Panel: All
LED 2-Pump Models
(Replaced JHT#
2600-302 on 7/05)

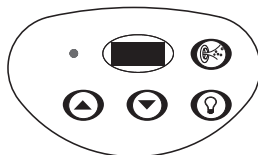


2660-110, Underlay: LED
Panel (Replacement for
Panels Above)

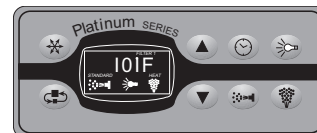


Del Sol Series (2001-2005)

6600-641, Panel:
Generic for Del Sol
Series (Replaces
JHT# 6600-635)

**Control Panels (≤2001)**

2500-150, Panel:
Platinum Control
(JWB# K123000 -
Replaced JWB#
F103000)



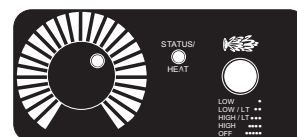
6000-070, Light: Panel
Digital Deluxe (Platinum);
2 Required (JWB# F414000)



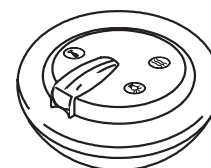
2500-151, Panel:
Select Control
(JWB# H714000)



2500-152, Panel:
Alexa Control
(JWB# H193000);
Also for Echo Spas
with Analog Controls



2500-160, Remote: Hand
Held (JWB# P208000)



**Control Panels
(Topsides)**

**Older Control
Panels (≤2001)**

~~2560-160~~, Sensor: IR Remote (Includes 1-4)
(JWB# P207000)

1. **~~2000-070~~**, Nut IR Sensor (JWB# P576000)
2. **2000-071**, Sensor: IR Remote, Sensor Only (JWB# P710000) - Limited Stock
3. **~~2000-072~~**, Gasket: IR Sensor (JWB# P724000)
4. **2000-075**, Connector: 2 into 1, IR Sensor - Limited Stock (JWB# P577000)

**Older Premium/Echo
Control Panels (≤2001)**

2000-028, Bellows: Air Actuator
(JWB# C377000)

2000-068, 4 Function Air Switch - Limited Stock
(JWB# 5260000)

~~2000-077~~, Shaft: Flex 44"
(JWB# 8679000)

2000-108, Control Shaft Repair Assembly
(JWB# 7757000)

~~2000-112~~, Air Cap: Extended Shaft
(JWB# 0846000)

2000-113, Adapter: Control Cable
(JWB# 7109000)

~~2000-129~~, Repair: Push Button Assembly
(JWB# 7760000)

2000-230, Cup: Air Actuator
(JWB# A187000) - Limited Stock

2000-231, Guide: Air Actuator
(JWB# C842000)

~~2000-430~~, Control Shaft Flex, 22"
(JWB# 7114000)

2500-153, Panel: 6-Button Balboa
(Replaces F104/F105)

~~2560-070~~, Plug: 3/4", Pry out
(2001 Remote Control)

2500-154, Panel: 2-Button with Temp Display;
Echo with Digital Control (JWB# R604000);
See Note.

Note:

This control panel (topside) must be used when upgrading the Palio R400 to a digital control system in conjunction with the 2600-024 circuit board

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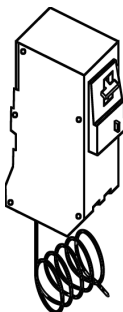
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Circuit Breakers/Enclosures

GFCI Breakers

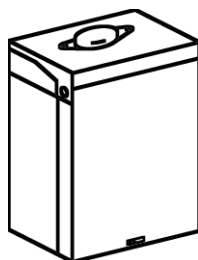
6472-127, 240VAC 60A Square-D GFCI, breaker, 2-pole, single throw

6472-694, 240VAC 50A Square-D GFCI, breaker, 2-pole, single throw (Limited Stock)



Sub Panel Without GFCI Breakers

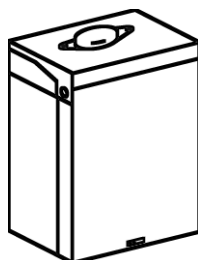
6472-136, Square-D, 8-position; GFCI Breakers purchased separately (Limited Stock)



Sub Panels With GFCI Breakers

6472-835, Cutler Hammer Sub Panel with 50A GFCI breaker (1-position).

6472-836, Cutler Hammer Sub Panel with 60A GFCI breaker (1-position)



120VAC GFCI Cords

2560-024, 120VAC 20A GFCI cord (15 foot), Used on Pre-2002 convertible models (JWB# F921000)



6560-024, 120VAC 15A GFCI cord (15 foot), (JWB# R886000); Used on:

- A. 2002+ J-310, J-315
- B. 2005+ J210
- C. 2004 and 2008+ J325
- D. 2005-2008 J220
- E. 2004+ Del Sol Series

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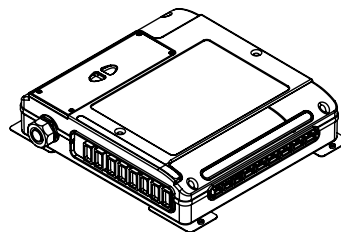
800-222-7855

Controllers/Cord Assemblies

J-1000 Controllers

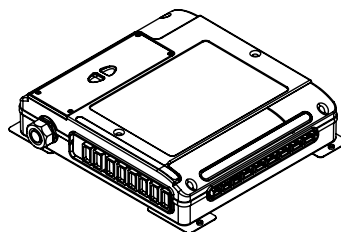
2010+ J-400 North American 60Hz Models

6600-305, J-1000 Controller: 240VAC 2-Pump, 3-Wire, 1-Terminal Block



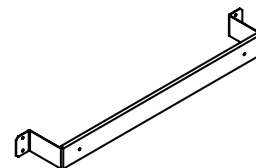
2010+ J-400 Export 50Hz Models

6600-306, J-1000 Controller: 230VAC, 2-Pump, 3-Wire, 2-Terminal Blocks



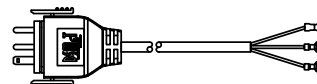
2010+ J-1000 Controller Bracket

6570-190, Bracket, J-1000 Controller Mount

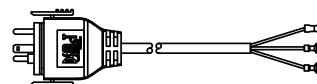


2010+ J-1000 Controller Cord Assemblies

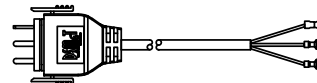
6560-161, Cord: Pump 1, 36" with DSMT plug



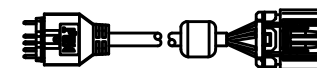
6560-169, Cord: Pump 2, 32" with DSMT Plug



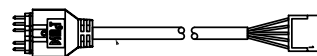
6560-165, Cord: Circulation Pump, with DSMT plug



6560-956 Harness: Topside Control Panel to Main Load Box



6560-173, Cord: Light, with DSMT Plug



Controllers

For <2002 Hot Tubs

2000-625, Controller: 2-Speed with Air Switch,
Not Shown (JWB# P206000)

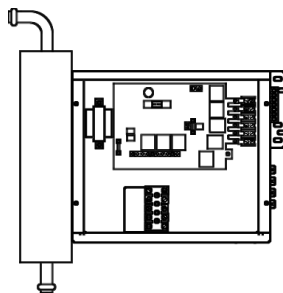
2000-634, Balboa Box: Duplex 120VAC
Convertible, Not Shown (JWB# R574000)

2000-635, Balboa Box: 2-Pump 240VAC,
Not Shown (JWB# R576000)

240VAC Controllers

2500-095 GW,
Controller: 240VAC
3-Pump, 3-Wire
(JWB# R327000) -
Limited Stock

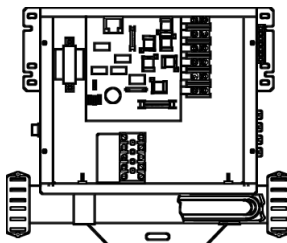
2500-100 GW,
Controller: 240VAC
3-Pump, 4-Wire
(JWB# R641000)



120/240VAC Controllers

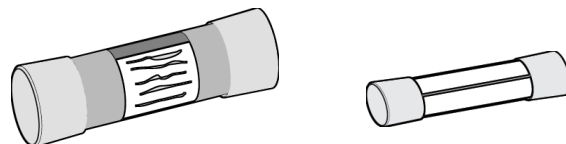
2500-080 GW, Controller:
Duplex 120/240VAC
(JWB# H136000)

2500-090, Controller:
Digital Duplex
240VAC 2-pump
(JWB# H136000)



Fuses

Fuse Chart



Amperage	JHT#	JWB#
1.25 (LCD PCB)	6660-112	-
1.5 LED Trans Mini	6760-120	
3	2600-150	F585000
4 (LCD Transformer)	6760-119	-
10 (Stereo)	2000-081	
10	2000-083	F586000
20*	6660-106	H316000
20 (J-380/J-385 Pump 2) Limited Stock	6000-520	-
25	6000-025	S094000
30	6660-105	F588000

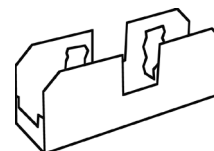
*Note: This 20 Amp fuse is the large system fuse used in North American J-310, J-315 And 2004 J-325 convertible models and in all export 50Hz models (except J-385).

Fuse Holders

6660-045, Holder: Fuse Large
(JWB# F589000)

6660-046, Holder: Fuse Small
(Limited Stock)

2000-086, Holder: Fuse
10A Box Mount (Stereo)



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Miscellaneous Components

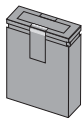
6600-999, Switch: Test
LCD Models Only



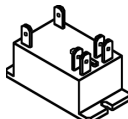
2000-422, Standoff. PC,
0.25" (JWB# E220000)



6560-864, Jumper: Logic
(JWB# F572000)



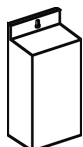
6660-104, Relay: Pump 2
J-380/J-385 (Limited Stock)



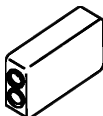
6000-505, Contactor Coil
240VAC CRL (Used on
all 5/2006+ J-385 Models)
Limited Stock



6660-201, Transformer: 50A
Buck & Boost (steps up
208VAC to 240VAC)



6000-019, Battery: 9V
Rechargeable
(JWB# F573000)



6660-140, Varistor: 275V
(2002+ Models Only)



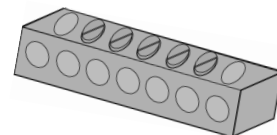
Old Blue/Brown Box Control System Parts

Description	JHT#	JWB#
Bridge Rectifier, 1000V	2000-078 GW	8572000
Relay: 30A 110 VDC	2000-079	8904000
Relay: 20A DPDT 110 VDC	2000-087	8745000
Cup: Heater Control	2000-088*	C133000
Cable: Fiber Optic	2000-089*	C061000
Repair: Terminal Block Assy. 50A	2000-096	9569000
Time Clock	2000-628	P514000

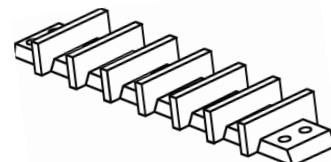
*Note: * = Limited Stock

Terminal Blocks

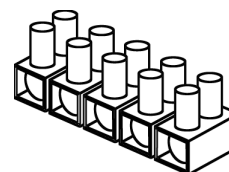
6660-191, Terminal:
7-Position Strip
(Ground Lug)



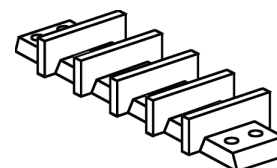
6000-006, Terminal:
6-Position Strip
(Circuit Board)
(JWB# F580000)



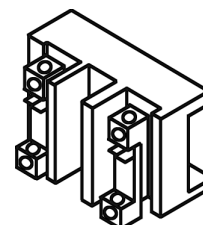
6560-434, Terminal:
5-Position Strip
(JWB# F574000)



6560-016, Terminal:
4-Position Strip



6660-195, Terminal:
2-Position Strip (TB1 for All
J-300 Models Except J-385,
J-380, J-315, J-310, J-230)



6660-192, Terminal:
2-Position Strip (TB1 for
J-380, J-385 Models)

6660-197, Terminal:
3-Position Strip (TB1 for J-220,
J-210, J-315, J-310, 2004 J-325
And 2008+ J-325 Models)

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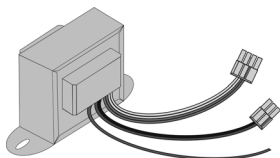
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Transformers

J-400/J-300 North American 60Hz LCD Models

6560-274, Transformer:
2002+ LCD



Note New transformer does not include plugs. You need to reuse plugs from old transformer.

8002-116, Plug: Transformer
2002+ LCD Primary

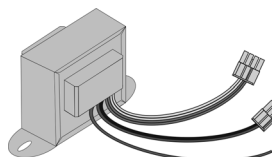


8002-117, Plug: Transformer
2002+ LCD Secondary



J-300/J-200 And Del Sol North American 60Hz LED Models

6560-274, Transformer:
2002+ LED



Note New transformer does not include plugs. You need to reuse plugs from old transformer.

8002-115, Plug: Transformer
2002+ LED Primary/ Secondary

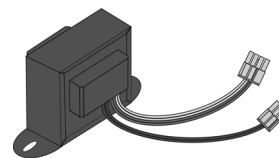


Note: This plug is configured for a 240VAC spa. If installing in a 120/240VAC convertible spa, attach the red plug wire to the white wire on transformer.

Transformers

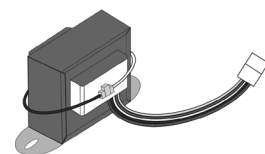
2002+ J400/J200/J200 50Hz Export LED/LCD Models

6660-039, Transformer:
Fits all Export 50Hz
J-400/J-300/J-200 LED/
LCD Models.

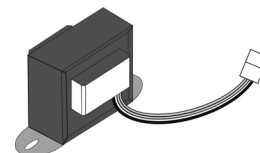


≤2001 50Hz Export LED Models

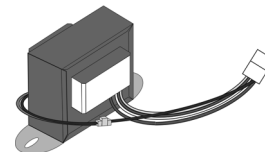
2600-030 GW,
Transformer: Platinum
(JWB# F317000) -
Limited Stock



2600-031, Transformer:
Select (JWB# K285000)



2600-032 GW,
Transformer: Fits
1997-1999 Aero Plus
and Vectra II (JWB#
F581000) Limited Stock



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Filter Matrix

J-400 Series

Hot Tub Model	Page Number	Main Filter	Cartridge Under Filter Bag	Filter Bag
J-480	26	2540-383	2540-387	2540-389
J-470				
J-465 (5/2007+)				
J-465 (4/2007 & Previous)		2000-498	2540-384	
J-460				

J-300 Series

Hot Tub Model	Page Number	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
J-385 / J-380	27	6000-383A (x2)	-	6570-392
3-375 / J-370				
J-365 / J-360				
J-355 / J-350				
J-345 / J-340				
J-325 / J-320				
J-315 / J-310				

J-200 Series

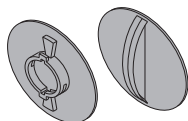
Hot Tub Model	Page Number	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
J-280	27	2540-381	-	
J-270				
J-230 (2008+)				
J-230 (2007 & Previous)				
J-220				
J-J210				
		373045		

Del Sol Series

Hot Tub Model	Page Number	Main Filter	Cartridge Under Filter Bag	Debris Trap / Net
Redondo & Hermosa (2002-2003)	28	6540-723	-	
Redondo & Hermosa (2001 & Previous)		2540-380		

J-400 Series (2006+)

6541-384, Cap:
Filter Cartridge
Used on filters 6540-383
2000-498 below



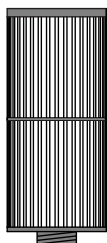
2472-673, Dispenser:
Chemical (Optional)



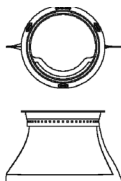
2540-383, Cartridge:
ProClear II (w/o Microban)
A. Used on Spring 2009+ J-480,
J-470, J-465 (Also fits previous
year J-480, J470, J-465 models)
B. Height: 19"
C. Diameter: 6"
D. 60 ft²
E. Hole: 2.375"



2000-498, Cartridge:
ProClear II 45ft² (w/Microban)
A. Used on 2006+J-460 only
B. Height: 13.5"
C. Diameter: 6"
D. Hole: 2.375"
E. 45 ft²



2540-389, Filter: Bag ProPolish.
Used on all 2009+ J-400 models
A. Fits all previous years
B. Height: 5"



2540-387, Cartridge:
ProClear II (w/o Microban).
A. Used under ProPolish bag
on 2009+ J-480, J-470, J-465
models (also fits previous years)
B. Height: 12.5"
C. Diameter: 4.75"
D. Hole: 2.375"



2540-384, Cartridge:
ProClear II (w/o Microban)
A. Used under ProPolish bag
on 2009+ J-460 models only
(also fits previous years)
B. Height: 8"
C. Diameter: 4.75"
D. Hole: 2.375"

**J-400 Series (2006+)**

20086-001, Cartridge:
Procure II (w/Microban).
A. Used on 2006-2009 J-470,
J-465, and J-480
B. Height: 17.5"
C. Diameter: 6"
D. Hole: 2.375"
E. 60 ft²



2000-286, Cartridge:
Procure II (w/o Microban)
A. Used on 2006-Spring 2009
J-480, J-470, J-465
B. Height: 17.5"
C. Diameter: 6"
D. Hole: 2.375"
E. 60ft²
F. Replaced by 2540-383 (left)



6540-512, Filter Bag: ProPolish
A. Compatible with 20071-001
canister assembly.
B. For use on all J-400 Models
C. Replaces 6540-513, 20076-001,
and 6540-496 models below
D. Height: 12.62"
G. Replaced by #2540-389 filter bag (left)



6540-513, Filter Bag: ProPolish
A. For use with part # 20071-001
B. For use on J-480, J-470, and J-465
C. Replaced by part #2540-389 (left)

20076-001, Filter Bag: ProPolish
A. For use with part # 20071-001
B. For use on J-480, J-470, and J-465
C. Replaced by part #2540-389 (left)

6540-496, Filter Bag: ProPolish
A. For use with part # 6541-190
B. For used on J-460 Models Only
C. Replaced by part #6540-512 above

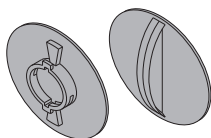
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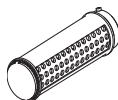
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J-300 Series (2002+)

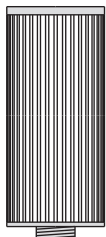
6541-384, Cap:
Filter Cartridge
Used on filter 6541-383A
below



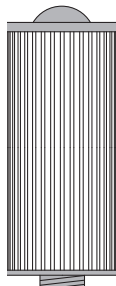
2472-673, Dispenser:
Chemical (Optional)



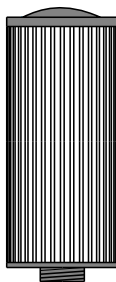
6541-383, Cartridge:
Filter without cap:
A. Height: 15.45"
B. Diameter: 6.75"
C. 60ft²
D. Hole: 2.225"
E. Replaced by #6000-383A below



6000-383A, Cartridge:
Filter 60ft² with cap:
A. Height: 15.45"
B. Diameter: 6.65"
C. 60ft²
D. Hole: 2.225"



6540-476, Cartridge:
J-300 Series (blind end)
A. Height: 15.50"
B. Diameter: 6.75"
C. 60ft²
D. Hole: 2.225"
E. Replaced by 6000-383A above



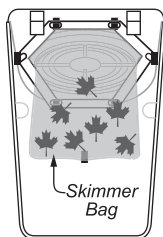
6540-329, Fitting:
Filter Fill (2002+ J-300 Series)



6000-285, Plug:
Filter Fill



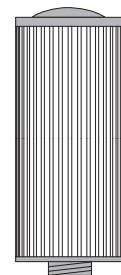
6570-392, Trap:
Debris Attachment
(Mesh Skimmer Bag)



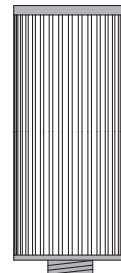
6570-391, Clip: Debris
Attachment (2006+)

**J-200 Series (2005+)**

2540-381, Cartridge:
Filter (blind end)
A. Used on 2008+ J-230
B. Used on 2007+ J-280, J-270
C. Height: 15.5"
D. Diameter: 8.0"
E. 95ft²
F. Hole: 2.125"



373045, Cartridge:
Filter
A. Used on 2005+ J-210
B. Used on 2005-2008 J-220
C. Used on 2005-2007 J-230
D. Height: 13.625"
E. Diameter: 5"
F. 50ft²
G. Hole: 2.25"



Del Sol Series (2003-2004)

6540-723*, Cartridge Filter (shown)/
Included Skimmer Assembly (not
shown); Filter:

- A. Height: 10.87"
- B. Diameter: 5.50"
- C. Hole: 2.0"
- D. 50ft²

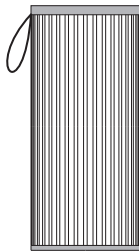


***Note:** *The skimmer assembly and filter cartridge (with 2.125" hole in top end [not shown]) used on Redondo spas manufactured prior to July 2003 has been discontinued. It is therefore necessary to order 6540-723 filter cartridge above which includes a substitute skimmer assembly (not shown).*

2001 & Previous Del Sol Models

2540-380, Cartridge:
Filter (blind end)

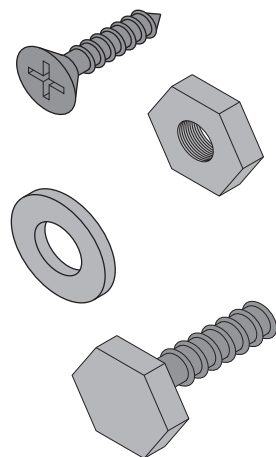
- A. Height: 10.45"
- B. Diameter: 5.75"
- C. 25ft²
- D. JWB #6199000



Hardware (Miscellaneous)

Sorted by "Used With" Column

Description	JHT#	JWB#	Used With
Screw: #4-24 x 0.5"	2570-085	9724000	Air Control Panel
Nut: 5/16-18 E-Lock	2570-080	6371832	Blower Mount
Bolt: 5/16 -18 x 2"	2570-084	6932832	Blower Mount
Washer: 1/4" Flat S/S	6570-036	3983832	Blower Mount
Screw: #4-20	2570-083*	8397000	BMH Retainer
Screw: #10-24 x 7/8" PHP S/S	2570-060*	R785000	Front Load Skimmer
Nut: #10-24 w/Ser. Flange S/S	2570-061*	R784000	Front Load Skimmer
Screw: #8-32 x .5" PH S/S (use #397036)	2570-082	3967000	HTA Clamping Ring
Screw: #8-32 S/S (use #397036)	6570-055	N/A	HTA Clamping Ring
Screw: #6-19 x 0.5" (use 6570-079 below)	2570-084	9356000	HTC Clamping Ring
Screw: #6-32 3/8" PH	6570-079	N/A	HTC Clamping Ring
Screw: #10-16 x 1" FHD PH S/S	6570-325	N/A	iPod Enclosure
Washer: Finishing	6570-017	N/A	iPod Enclosure
Screw: Wood Flat PH #6 x 1"	6570-100	N/A	iPod Enclosure
Screw: 1/4-14 x 1"	2570-077	F158000	J Pump Housing
Bolt : 1/4-20 x 0.88"	2570-068	7939000	K Pump Housing
Anchor: #10 Blind with O-Ring	20164-001	N/A	Pillow J-400
Screw: #10 x 0.75" PH Type A	20165-001	N/A	Pillow J-400
Screw: #6 x 0.25" PHP	2570-089	N/A	Plenum
Nut: Locking 1/4"	6560-391	N/A	Plenum
Washer: #10 Locking	6570-013	4051000	Plenum
Screw: #6-32 x 0.25' w/Washer	2570-074	7595832	Power Supply
Screw: #6-20 x 0.38"	2570-075	H154000	Power Supply
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Pump Vibration Damper
Washer: 3/8"	6570-509	3982832	Pump Vibration Damper
Washer: #10 Flat S/S	6570-279	4506000	Skimmer
Screw: #6 x 1"	2570-063	K636000	Speakers
Screw: M5 x 6mm	2570-073	E174832	Stereo Bracket
Washer: 6.5mm Nylon	2570-072	F143000	Stereo Dowel Pin
Nut: #8-32 E-Lock	2570-067	E176832	Stereo Housing
Screw: #4-40 x 1"	2570-070	E387000	Stereo Housing
Screw: #8-32 x 1.25"	2570-076	3969000	Stereo Housing
Nut: #4-40 x 1"	2570-074	A294000	Stereo Panel
Screw: #10-24 x 2" S/S	2570-066*	3959000	Suction Fitting Cover
Bolt: 1/4-20 x 1.5"	2570-064*	3945832	Water Rainbow
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Water Rainbow
Washer: 1/4" Flat S/S	6570-036	3983832	Water Rainbow
Screw: Wood #6 x 1.625"	6570-135*	5303837	Wood Panels



Note: * = Limited Stock

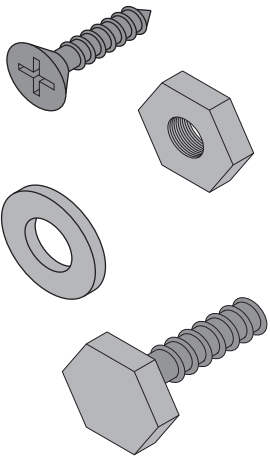
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Hardware (Miscellaneous)

Sorted by "Used With" Column

Description	JHT#	JWB#	Used With	
Screw: #8 x 1-5/8 PHD S/S Blnd	6570-300	N/A	Skirt Panels	
Screw: #8 x 1-5/8 PHD S/S Red	6570-301	N/A	Skirt Panels	
Screw: #8 x 1-5/8 PHD S/S Gray	6570-302	N/A	Skirt Panels	
Screw: #8 x 1-5/8 PHD S/S Maho	6570-303	N/A	Skirt Panels	
Screw: #8 x 2" PHD S/S Tuscan	6570-308	N/A	Skirt Panels	
Screw: #8 x 2" PHD S/S T/STON	6570-306	N/A	Skirt Panels	
Screw: Subwoofer Mount Set (4)	6570-139	N/A	JBL Speakers 09	
Screw: #8-32 x 1.5" PHP S/S	2000-662	S167000	General Purpose Hardware	
Screw: #8-32 x 0.75"	2570-086	4041832		
Screw: #10-12 x 1" Type A	6570-070	N/A		
Screw: Drywall #10 x 3 1/2"	6570-305	H244837		
Screw: Drywall #8 x 2.5"	6570-376	H243837		

HEATER MATRIX - NORTH AMERICAN MODELS (60Hz)

Description	JHT#	JWB#	Compatible Models
Heater: J-400, 240V/5.5kW	6500-417	-	All 2010+ J-400 Models (Pg. 32)
Heater: J-400, 240V/5.5kW	20138-001		All 2006-2009 J-400 Models (Pg. 32)
Heater: J-300 LCD Models 240V/5.5kW	6500-403		All 2002-2006 J-350, J-355, J-360, J-365, J-370, J-375, J-380, J-385 Models (Pg. 33)
Heater: J-300 LED Models 240V/5.5kW	6500-402		All 2002+ J-320, J-325 J-270, J-280 Models And 2007+ J-355, J-365 Models with Circulation Pump option (Excludes 2004 J330, J-335 Models), (Pg. 33)
Heater: 120V/1kW or 240V/4kW	6500-063		All 2002+ J-310, J-315 And 2004 J-325 Models (Pg. 33)
Heater: 120V/1kW or 240V/4kW	6000-338		All Del Sol Models (Pg. 34)
Heater: 240V/5.5kW	6000-156	R743000	All 2005+ J-230 Models And 2007+ J-270, J-280 Models without Circulation Pump option (Pg. 33)
Heater: 5.5kW (Vertical)	6500-301		All R270, R280, R290, R300, R310, S125 Models And Platinum Models (Pg. 34)
Heater: 5.5kW (Horizontal)	2600-050		All E400, E790, E800, F160, F280, F290, F291, F292, F300, F310, H860, H870, H880, H890, J140, K010, K770, M450, N750, N800, N825, R275, R295 Models And Select Models (Pg. 34)

OLDER NORTH AMERICAN MODELS WITH ECHO HEATERS (60Hz)

Heater Indicator Repair Assembly	2000-132	7759000	All SCM Models (Not Shown)
240V/12kW Heater Element	2000-134*	2209000	All Avanza, Quanta, Cambio Models (Not Shown)
Heater Connection Repair Kit	2000-175	D149000	All SCM Models (Not Shown)
Heater: 1997-1999 6kW Low Flow	2000-300	K464000	All P700, P725, K100, K780 Models (Not Shown)
Heater Assembly PS-1	2000-301	P516000	All Z101, N925 Models (Not Shown)
Heater: Select Series Palio	2000-302	R792000	All Z112 And R400 Models (Not Shown)
Heater: 120V/1.5kW Alexa (Element only w/box)	2000-303*	5251000	All D600, 5250, 5600, 5630, 6925, 6950, 7000, 7100, 7200, 8390, 8395, 8400, 8405, 8410 Models (Limited Stock), (Not Shown)
Heater: Assembly 6kW (Includes Hi-limit Sensor)	2000-304*	6521000	All 6500, 7100, 7200, 7700, 8200, 8400, 8405, 8780, 8790, 8800, 8900, 9200, 9400, C400, C460, C600 Models (Not Shown)
Tailpiece: 1.5" Heater Union	2000-678	S930000	Included with 2000-302 Heater (Not Shown)
O-Ring: 1.5" Heater Union	2000-679 GW*	S931000	
Heater: Assembly 120V/1kW or 240V/4kW	2000-680	S943000	-
Heater: Assembly 240V/5.5kW	2000-681	S944000	All S260, H490, H240 Models (Can Also Use #2000-688)
Heater: Assembly 120V/1kW	2000-682	T041000	S710 Models (Not Shown)
Heater: Assembly 240V/5.5kW	2000-684	R793000	S270, S280, R560 Models (Not Shown)
Heater: Assembly 240V/4kW	2000-688	S872000	S260, H490, H240 Models (Not Shown)

HEATER MATRIX - EXPORT MODELS (50Hz)

Heater: J-400, 230V/2.7kW	6500-418	-	All 2010+ J-400 Models (Pg. 32)
Heater: J-400 230V/2.7kW	6500-411		All 2006-2009 J-400 Models (Pg. 32)
Heater: 2002+ 230V/2.7kW	6500-401		All J-300 Models (Excludes 2002+ J-310, J-315 And 2004 J-325 Models), (Pg 33)
Heater: 230V 2.7kW	6500-062		All J-310, J-315 Models And 2004 J-325 Models (Pg. 33)
Heater: 230V/ 2.7kW	6000-157		All J-210, J-220, J-230 Models without Circulation Pump option (Pg. 33)

* = Limited Stock

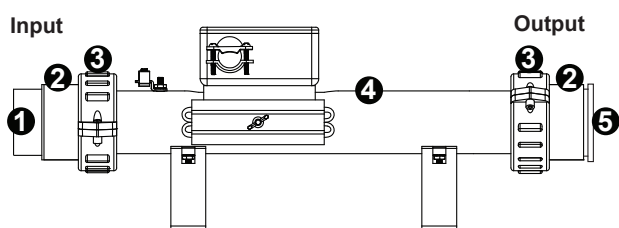
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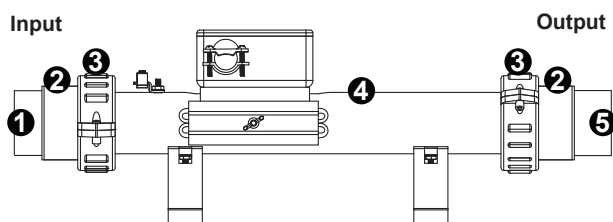
J-400 Series (2010+)

North America 60Hz Models



1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-417**, Heater: North America 60Hz, 240V/5.5kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-230**, Reducer: 2" Spigot x 1-1/2" Slip
6. **6000-287**, Gasket (Not Shown - 2 Required Per Heater)

Export 50Hz Models

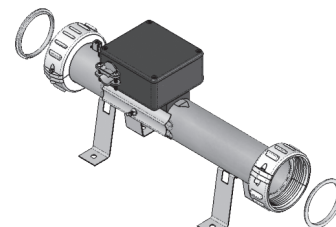


1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-418**, Heater: Export 50Hz, 230V/2.7kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-420**, Pipe: Flex 2"
6. **6000-287**, Gasket (Not Shown - 2 Required Per Heater)

J-400 Series (2006-2009)

North America 60Hz Models

20138-001, Heater:
240V/5.5kW
Hi-Flow



Export 50Hz Models

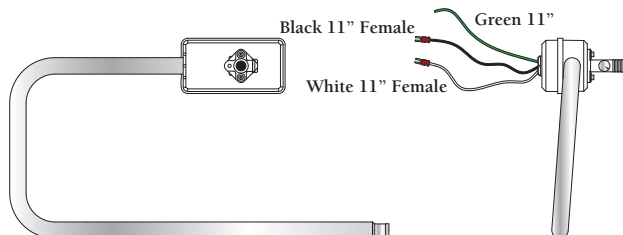
6500-411, Heater:
230V/2.7kW
Hi-Flow

6000-176, Nut: Heater
6000-287, Gasket: Heater
6560-005, Tailpiece: 2" Slip
w/Groove



J-300 Series

All J-300 Models (Except 2002+ J-310/J-315 And 2004 J-325*)



North America 60Hz Models

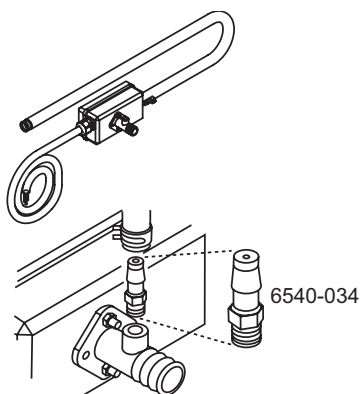
6500-403, Heater: LCD Models 240V/5.5kW

6500-402, Heater: LED Models 240V/5.5kW

Export 50Hz Models

6500-401, Heater: 230V/2.7kW

**All 2002+ J-310/J-315
And 2004 J-325 Models**



North America 60Hz Convertible Models

6500-063, Heater: 120V/1kW or 240V/4kW

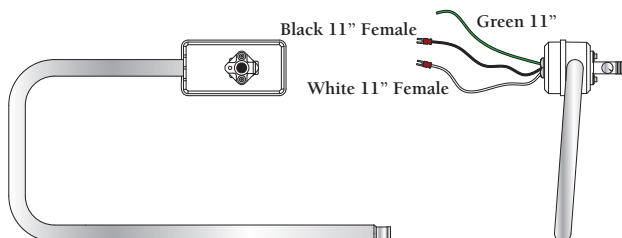
Export 50Hz Models

6500-062, Heater: 230V/2.7kW

6540-034, Adapter: MPT 1/8" x 3/8" Barb
(J-310 Freeze Line)

J-200 Series

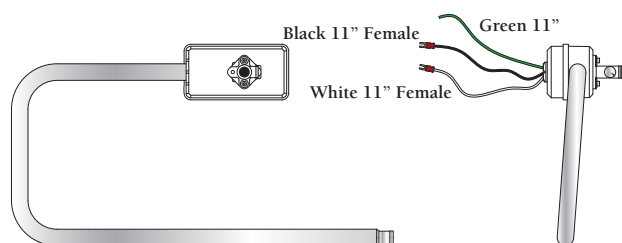
**North America
60Hz Models**



6500-402, Heater: LED Models 240V/5.5kW
(All 2002+ J-270, J-280 with the Circulation Pump Option)

6000-156, Heater LED Models 240V/5.5kW
(All 2005+ J-230 Models And 2007+ J-270, J-280 Models without the Circulation Pump Option)

Export 50Hz Models



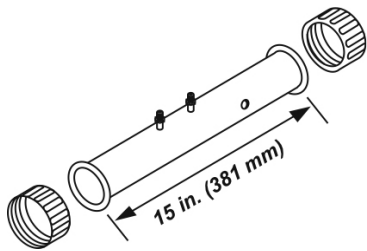
6000-157, Heater: 230V/2.7kW (J-230, J-270, J-280 without the Circulation Pump Option)

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Del Sol Series

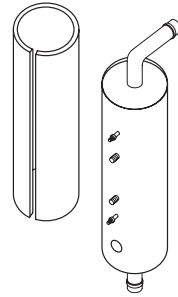


N. America Models

6000-338, Heater: 120V/1kW or 240V/4kW
(Nuts Included)

6000-287, Gasket: Union Fitting (Not Shown)

Platinum Series (2000-2001)



6560-012, Insulation Foam: Vertical Heater
JWB# R328000

6500-301, Heater: 240V/5.5kW Vertical
JWB# R743000

Select Series (2000-2001)

2600-050, Heater:
240V/5.5kW
JWB# F802000



6000-176, Nut: Split Replacement 2"



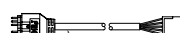
6000-287, Gasket: Union Fitting

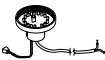
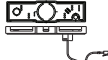


6560-005, Tailpiece: Heater
JWB# F803000

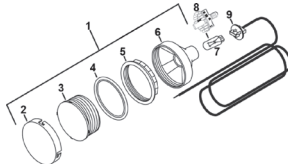
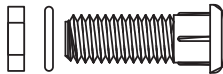
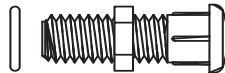


Note: For Older Model Hot Tubs or Echo Models, Refer to Heater Matrix (Page 31).

J-400 Light Matrix						
	Logo Seat Assembly 	IX Jet Assembly 	Waterfall Light 	Cupholder Light 	J-1000 Light Cord 	Adapter DCU Expansion 
Hot Tub	20141-001 Page 36	20094-001 Page 36	20096-001 Page 36	6560-577 Page 37	6560-173 Page 37	6560-337 Page 36
J-480	All 2006+ J-400 Models				All 2010+ J-400/J-1000 Models	
J-470						
J-465						
J-460						
Refer to Pages 36-37 for Expanded Product Details						

J-300 Light Matrix											
Hot Tub	Foot Well 	Waterfall 	Foot Well 	Waterfall 	Cup holder 	Foot Well 	Waterfall 	Pillow Lt. 	Foot Well 		
	6560-420 Page 38	6560-422 Page 38	6560-820 See Note	6560-822 See Note	6560-577 Page 37	6560-136 Page 37	2540-904 Page 37	2560-908 Page 37	6540-998 Page 40		
J-385	2002-2006		-		-				-		
J-375					2008+						
J-365					2007+						
J-355											
J-345	6/05-2006		1/05-5/05 Note: Replaced by 6560-420 And 6560-422 (Page 38)		2007+						
J-335											
J-325	6/05-2007				-		2008+				
J-315											
J-380	2002-2004		-		-						
J-370											
J-360											
J-350											
J-340	-								2002-2004		
J-330											
J-320											
J-310											
Refer to Pages 37-40 for Expanded Product Details											

J-200/Del Sol Light Matrix

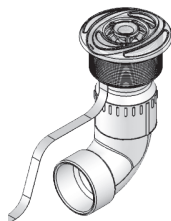
	Foot Well Light Assembly  6540-998 (Page 40)	Light Lens (RH)  6540-383 (Page 39)	Light Lens (LH)  6541-647 (Page 39)
Hot Tub			
J-280	See Page 38-39 for Details		
J-270			
J-230			
J-230	2005-2006		
J-220			
J-210			
Del Sol			
Refer to Pages 38-40 for Expanded Product Details			

J-400 Series (2006+)

20141-001, Light:
Logo Seat Assembly
with 2 O-rings (nuts
purchased separately below)
6540-682, O-Ring: EPDM 1.22" ID
6540-685, Nut: Accu-pressure



20094-001, Jet Face: Assembly
IX Jet with multi-color LED light
(nut and gaskets purchased
separately below)
6540-443, Nut: Serviceable Light
6540-520, O-Ring: Double
EDPM, 3.312" ID x 0.21" Ø
(2 required)



20096-001, Light:
Waterfall 11" Clip On



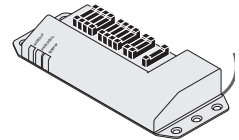
2540-701, Slider: Lens,
2009+ J-400 Models



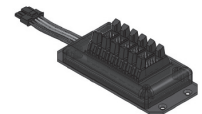
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J-400 Series (2006+)

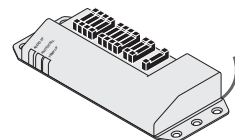
6560-134, Light DCU (Blue),
used in all 2009+ models
(replaces 2560-131 when no
external light or status display
is used).



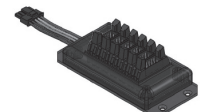
6560-337, Adapter: DCU
Expansion with DSMT plug
(for 2010+ J-1000 Systems)



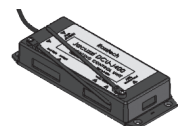
6000-345, Light DCU (Blue),
used for all pre-2009 models.
DO NOT order unless
customer uses exterior lights
or status display - Limited
Stock.



6560-332, Adapter: DCU
Expansion (2009 models
only)

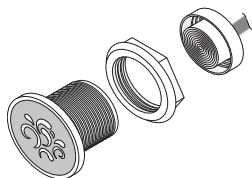


20242-001, Light: DCU (Black)
used in 2006 models only.
*Note: Replaced by DCUs
6560-134 and 6000-345
above.*



J-400 Series (2006+)

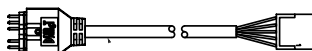
6560-577, Light: LED
Cup Holder with Gasket



20263-001, Harness: Waterfall
Feature, 2 into 1

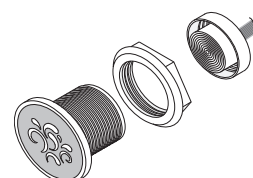


6560-173, Cord: Light
with DSMT plug (for
2010+ J-1000 Systems)

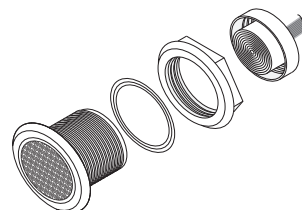


J-300 LED Series (2007+)

6560-577, Light: LED Cup
Holder With Gasket



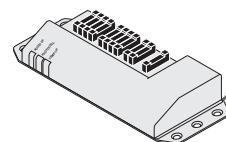
6560-136, Light:
LED Footwell



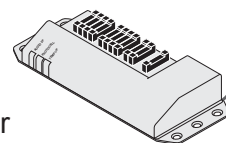
2540-904, Waterfall: JHT
with lights



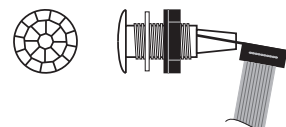
6560-134, Light DCU (Blue),
used in all 2009+ models
(replaces 2560-131 when no
external light or status display
is used).



6000-345, Light DCU (Blue),
used for all pre-2009 models.
DO NOT order unless
customer uses exterior lights or
status display - Limited Stock.

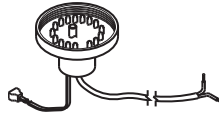


2560-908, Light: Pillow

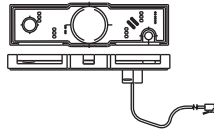


J-300 LED Series (2005-2006) And J-300 LCD Series (2002-2006)

6560-420, Light: LED
Multi-color (Phone Jack
Connector)



6560-422, Light: LED Multi-
color Waterfall (Phone jack
Connector)

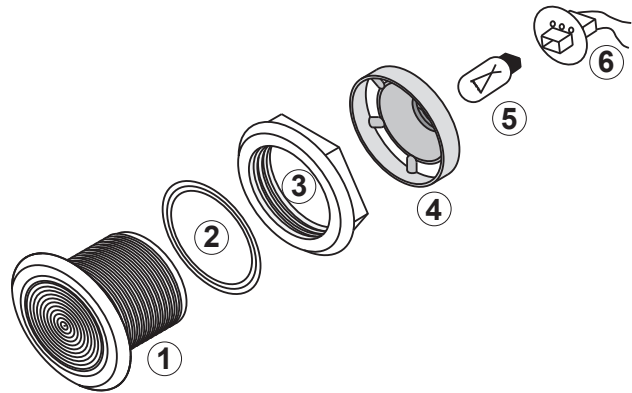


6000-445, Splitter: Phone
Jack, 2 into 1



*Note: The Components Above Must be Used
Together*

J-230 Standard Light (2008+) And J-270/J-280 Standard Light (2007+)



Incandescent Footwell Light Assembly

1. **309002**, Light Body
2. **6541-088**, O-Ring: Light Body
3. **309003**, Light Nut
4. **6541-553**, Housing: LED 3"
- 5A. **6560-246**, Bulb: 12V (Without LED Option)
- 5B. **6560-553**, Light: LED 3" Daisy (Spas With LED Light Option, Not Shown)
6. **6560-144**, Harness: Light 12V 2007.5

*Optional LED Light Sytem Components
Listed on The Next Page*

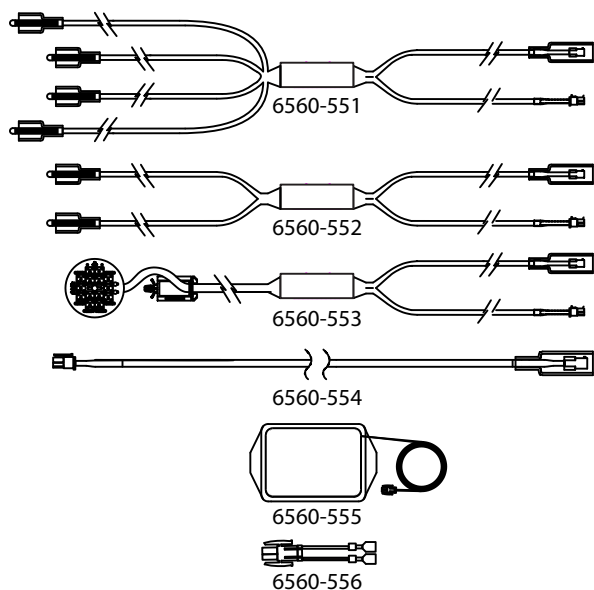
Optional LED Lighting System

For J-230 Systems (2008+) And J-280/J-270 Systems (2007+)

The Optional LED light assembly has changed from 2007 to 2008, however component part numbers have remained the same as outlined below. Our 2008+ DCU offers a completely enclosed chassis and accepts over-mold light strand connectors for improved moisture resistance. It also retrofits 2007 systems. To retrofit a 2007 DCU to accept our 2008+ LED Light Strands, simply cut the sleeve off their plug and connect. *Note: All new part orders will be shipped with 2008+ components.*

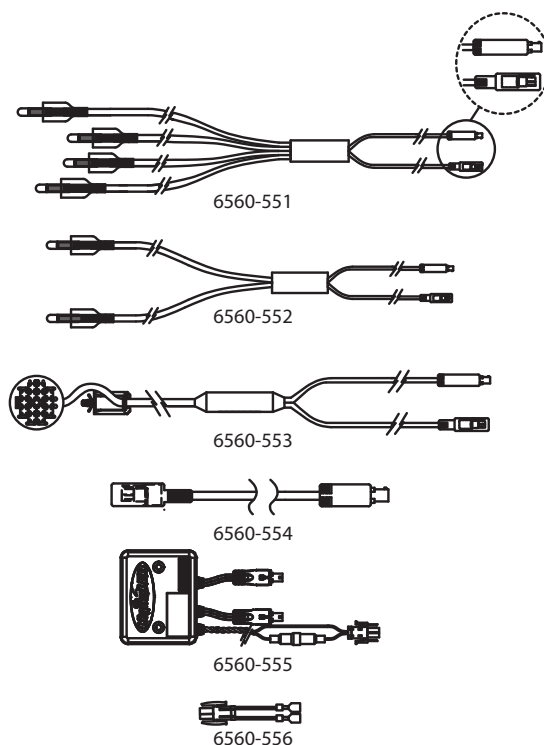
2007 LED Light System Components

6560-551, Light: LED Quad 38" Daisy
6560-552, Light: LED Dual 26" Daisy
6560-553, Light: LED 3" Daisy
6560-554, Jumper: 5ft Extension Daisy
6560-555, DCU: LED Daisy
6560-556, Connector: Female Spade to Daisy



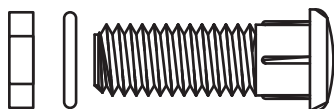
2008+ LED Light System Components

6560-551, Light: LED Quad 38" Daisy
6560-552, Light: LED Dual 26" Daisy
6560-553, Light: LED 3" Daisy
6560-554, Jumper: 5ft Extension Daisy
6560-555, DCU: LED Daisy
6560-556, Connector: Female Spade to Daisy



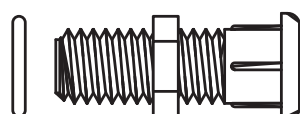
2007 LED Perimeter Pen Light Lens (Replaced by 2008+ Model (Right))

6540-383, Lens: Pin Light (Limited Stock)
6540-384, Nut: Pin Light (Limited Stock)
6540-385, O-Ring: Pin Light (Limited Stock)



2008+ LED Perimeter Pin Light Lens (Replaces 2007 Model (Left))

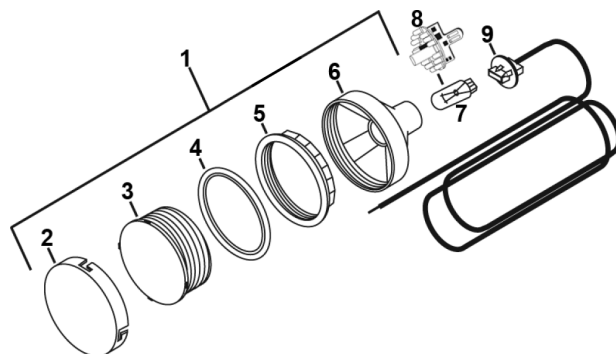
6541-647, Pin Light With Nut
6541-648, O-Ring: 70D Daisy



Older Incandescent Lighting Systems

**J-300 LED Series (2002-2004),
All J-230 Models (≤2007), J-220/J-210 And Del Sol Models**

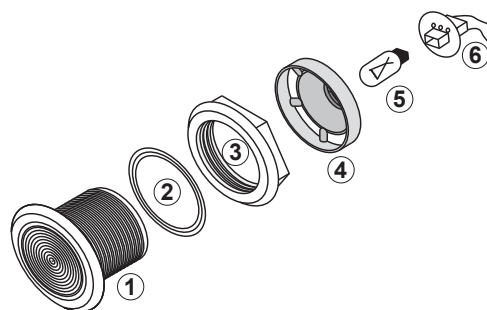
Item	Description	JHT#
1	Assembly: Light Wall LED 2002	6540-998
2a	Lens: Clear Serviceable Light	6540-446
2b	Lens: Blue Serviceable Light	6540-452
2c	Lens: Red Serviceable Light	6540-453
2d	Lens: Green Serviceable Light	6540-454
3	Fitting: Wall Serviceable Light	6540-442
4	O-Ring	6540-520
5	Nut: Serviceable Light	6540-443
6	Housing: Bulb Serviceable Light	6540-444
7	Bulb: Spa Light 12 LED 2002	6560-246
8a*	Light: LED Multi-Color (Plug-In)	6472-676
8b*	Light: LED Blue (Plug-In)	6472-677
9	Harness: Serviceable Light LED 2002	6560-247



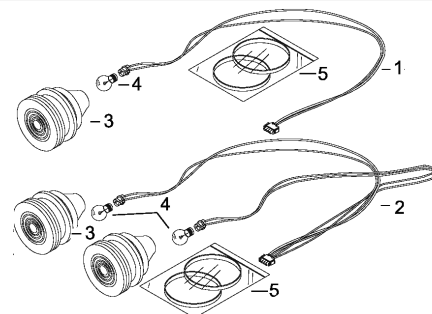
**This light can be used in place of incandescent bulb #6560-246 to add a multi-color LED light effect*

Models (≤2001)

Item	Description	JHT#	JWB#
1	Light Body	309002	-
2	O-Ring: Light Body	6541-088	
3	Light Nut	309003	
4	Housing: LED 3"	6541-553	
5	Bulb: 12V	6560-246	
6	Harness: Light 12V 2007.5	6560-144	
7	Filter: Blue	-	
	Filter: Red (Limited Stock)	309004	



1	Harness: Light Single	2560-020	J222000
2a	Harness: Light Dual Triton & Pinnacle	2560-021	K289000
2b	Harness: Light Dual Quantum	2560-023	K999000
3	Light: OEM Kit (Can retrofit using items 1-7 above)	5040-016	8018000
4	Bulb: Spa Light 7W	6560-244	K467000
5	Filter: Blue and Red Lens	6560-264	S664000



Note: The parts in this table replaced discontinued Light Assembly 5040-016

ns. = Not Shown

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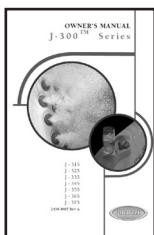
800-222-7855

Owner's Manuals**2010 / 2009**

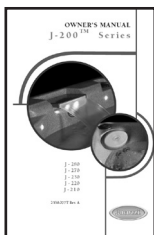
2530-442W, 2010 J-400 Series
2530-442U*, 2009 J-400 Series



2530-398W, 2010 J-300 Series
2530-398U*, 2009 J-300 Series



2530-277W, 2010 J-200 Series
2530-277U*, 2009 J-200 Series



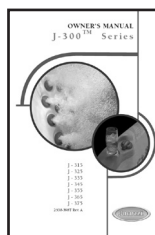
*** = Limited Stock**

Owner's Manuals**2008**

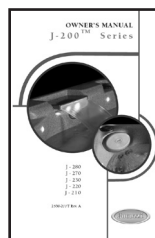
2530-442T*, 2008 J-400 Series



2530-398T*, 2008 J-300 Series



2530-277T, 2008 J-200 Series



*** = Limited Stock**

Parts Catalog**2010**

2530-180W, 2010 Parts Catalog



2530-180CDW, 2010 Parts Catalog CD



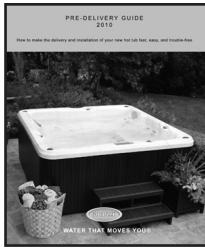
Literature is only available to order for a limited time. All literature will be made available for **FREE** online. Visit our Dealer Web site www.jacuzzipartners.com

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jacuzziparts.com
 800-222-7855

Pre-Delivery Guides

2010 / 2009

All 2010 Models (Online Only)



All 2009 Models (Online Only)



Warranty Documents

6530-490, RGA Tags



6000-800, ARS Labels



2530-045, Jacuzzi 400 Series
Limited Warranty (Rev. C)



2530-020, Jacuzzi 300 Series
Limited Warranty (Rev. C)



2530-040, Jacuzzi 200 Series
Limited Warranty (Rev. B)



Warranty Packs

2010+ North America
Models(60Hz)

9101-400W, J-400 Series
(with J-1000 RF Wireless
LCD Remote)

9101-319U, J-300 Series
(without Stereo Remote)

9101-319AU, J-300 Series
(with IR Stereo Remote)

9101-277U, J-200 Series

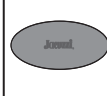
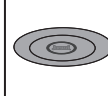
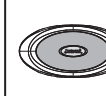
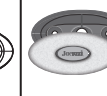
2010+ Export Models
(50Hz)

9101-400EU, J-400 Series
(with J-1000 RF Wireless
LCD Remote)

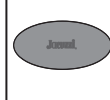
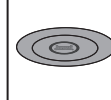
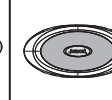
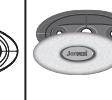
9101-319EU, J-300 Series
(without Stereo Remote)

9101-319EAU, J-300 Series
(with IR Stereo Remote)

9101-277EU, J-200 Series

Pillow Matrix										
Hot Tub Model										
	2455-263 Pillow	2455-105 Pillow	2455-100 Pillow†	2455-101 Pillow (Limited Stock)	2455-102 Pillow	2455-103 Pillow	6455-457 Pillow	6455-468 Pillow	20152-001 Pillow*	2455-105 Pillow
	2570-401 Slider*	2455-104 Insert or 6455-007 Insert								2455-104 Insert
	Page 45	Page 45	Page 46 See Note	Page 46 See Note	Page 46	Page 46	Page 46	Page 46	Page 46	Page 45
J-480	4 (Mid 2009+)	-	-	-	-	-	-	-	4 (2006-Mid 2009)	-
J-470										
J-460										
J-465										
J-380/J-385	-	5 (2002-2006)	-	-	-	-	-	-	-	
J-370/J-375	-	4 (2002-2006)	-	-	-	-	-	-	-	4 (2008+)
J-360	-	3 (2002-2006)	-	-	-	-	-	-	-	-
J-365	-	4 (2002-2006)	-	-	-	-	-	-	-	4 (2007+)
J-350										-
J-355	-	3 (2002-2006)	-	-	-	-	-	-	-	3 (2007+)
J-340/J-345	-	4 (2002-2006)	-	-	-	-	-	-	-	4 (2007+)
J-330/J-335										-
J-320/J-325	-	4 (2002-2007)	-	-	-	-	-	-	-	4 (2008+)
J-310/J-315	-	3 (2002-2007)	-	-	-	-	-	-	-	3 (2008+)
J-280	-	-	-	-	-	-	4	-	-	
J-270	-	-	-	-	-	-	3			
J-230	-	-	-	-	-	-	3 (2008+)	3 (2005-2007)		
J-220	-	-	-	-	-	-	-	2 (2005-2008)		
R270 Laser	-	-	5†	-	-	-	-			
R300 Pinnacle	-	-	-	1	2	1				
R280 Quantum	-	-	4†	-						
R290 Santina	-	-								
R310 Triton	-	-								
M450 Aero Select	-	-								
<i>Note: If your spa model is not listed above, it either did not have pillows or those pillows are no longer available.</i> <i>* Pillow brackets/hardware purchased separately (Page 45).</i> <i>† Part numbers 2455-110 and 2455-111 have been discontinued (Page 46). Part number 2455-100 retrofits (replaces) both pillow styles (Page 46).</i>										

Pillow Matrix

														
Hot Tub Model	2455-263 Pillow 2570-401 Slider* Page 45	2455-105 Pillow 2455-104 Insert or 6455-007 Insert Page 45	2455-100 Pillow† Page 46 See Note	2455-101 Pillow (Limited Stock) Page 46 See Note	2455-102 Pillow Page 46	2455-103 Pillow Page 46	6455-457 Pillow Page 46	6455-468 Pillow Page 46	20152-001 Pillow* Page 45	2455-105 Pillow 2455-104 Insert Page 45				
K010 Alexa Select	-	-	3†	-	-	-	-							
R275 Laser Select	-	-	5†											
R295 Santana Select	-	-	4†											
J140 Solaris Select	-	-												
N800 Laser Plus	-	-	5†											
H890 Laser Select	-	-	4†											
N825 Laser Select	-	-												
K770 Palio Select	-	-												
K100 Pinnacle Plus	-	-	-	1	2	1								
K780 Quantum Plus	-	-	4†	-	-	-								
H860 Santana Plus	-	-	2†											
N750 Santana Plus	-	-	4†											
P700 Pinnacle Plus	-	-	-	1	2	1								
P725 Quantum Plus	-	-	4†	-										
Z255 Echo Series	-	-												

Note: If your spa model is not listed above, it either did not have pillows or those pillows are no longer available.

* Pillow brackets/hardware purchased separately (Page 45).

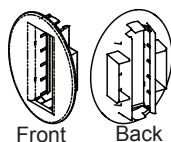
† Part numbers 2455-110 and 2455-111 have been discontinued (Page 46). Part number 2455-100 retrofits (replaces) both pillow styles (Page 46).

J-400 Series (Mid 2009+)

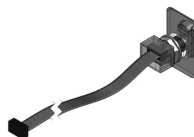
2455-263, Pillow:
J-400 Series Sliding Pillow



2570-401, Slider:
J-400 Series Pillow Level

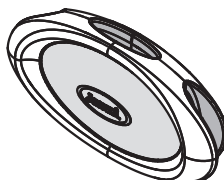


2540-701, Slider:
J-400 Series Lens

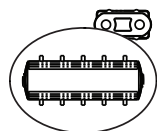


J-400 Series (2006-Mid 2009)

20152-001, Pillow: J-400
Series Sliding Pillow



20163-001, Receptacle:
J-400 Series Pillow Slider
(Requires two 20165-001
screws and #10 Anchors
#20164-001 listed below);
Replaced by 2570-401 Slider
Above



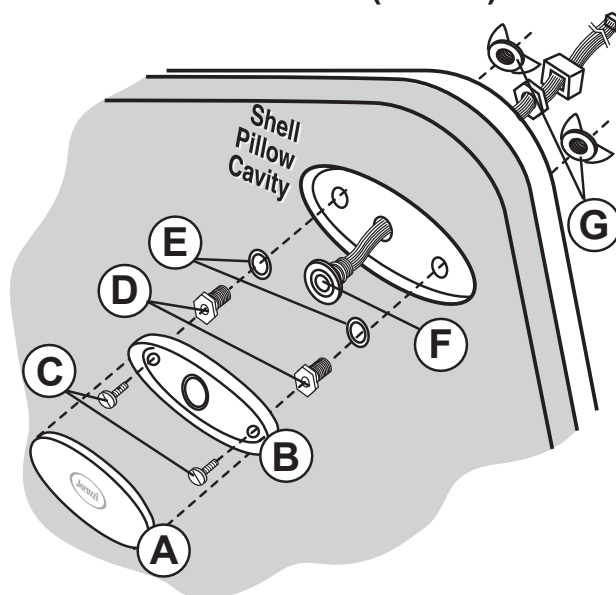
20165-001, Screw:
#10 x 3/4", 316SS



20164-001, Anchor:
#10 Blind with O-Ring

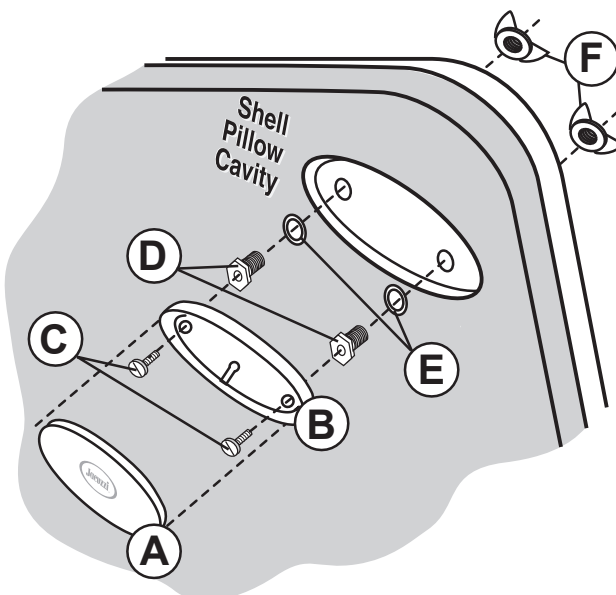


J-300 Series (2007+)



- A. 2455-104, Insert: Pillow Oval 20
- B. 2455-105, Pillow: Oval 2007
- C. 6570-231, Screw: Pillow Attachment (2 req'd)
- D. 6570-233, Bushing: Pillow Attach. (2 req'd)
- E. 6540-282, Gasket: Pillow Attach. (2 req'd)
- F. 2560-908, Light, Pillow 2007
- G. 6570-234, Nut, Pillow Attach. (2 req'd)

J-300 Series (2002-2006)



- A. 6455-007, Insert Oval
- B. ~~6455-006~~, Pillow: (Use 2455-105 above)
- C. 6570-231, Screw: Pillow Attachment (2 req'd)
- D. 6570-233, Bushing: Pillow Attach. (2 req'd)
- E. 6540-282, Gasket: Pillow Attach. (2 req'd)
- F. 6570-234, Nut: Pillow Attach. (2 req'd)

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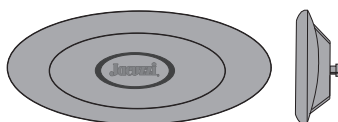
800-222-7855

J-200 Series (2005+)

6455-457, Pillow:
Oval Silver, Snap-
in (2008+ J-230,
2005+ J-270/J-280
Models Only)



6455-468, Pillow:
2005+ Oval, Snap-
in (J-200 Series)



6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



Del Sol Series (All Years)

6455-463, Pillow:
2003-2004 Hermosa,
Snap-in - Limited Stock
(Use 6455-475 above as
alternate)

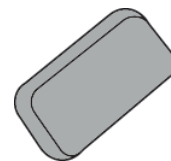


6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



All Models (≤2001)

2455-100, Pillow:
Snap-in
JWB# R501945



2455-101, Pillow:
11" Radius, Snap-in
JWB# K068945
(Limited Stock)



2455-102, Pillow:
17" Radius, Snap-in
JWB# K067945



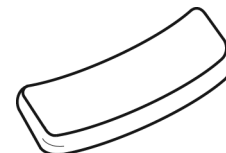
2455-103, Pillow:
7" Radius, Snap-in
JWB# K069945



2455-110, Pillow:
Straight, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



2455-111, Pillow:
Curved, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



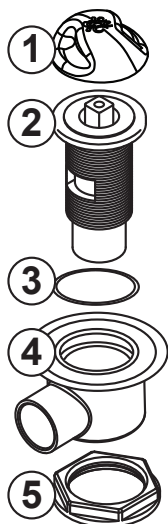
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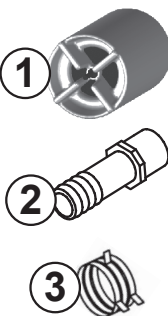
800-222-7855

J-400 Air Components (2006+)**Air Control Valve**

1. **20101-001**, Knob: Air Valve
2. **6540-377**, Control: Air Body And Stem
3. **6540-522**, O-Ring: EPDM, 1.64" ID x 0.163" Ø
4. **6540-375**, Manifold: Air Control Jacket
5. **6540-376**, Nut: Air Control

**Filter/Skimmer Air Bleed Line**

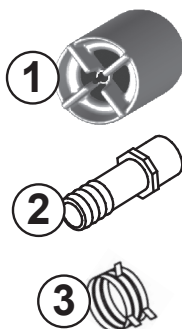
1. **20216-001**, Check Valve 3/4" Air
2. **6540-024**, Adapter: 1/2" Spigot x 3/8" Barb
3. **6570-491**, Clamp: Metal Hose, Black
- ns. **6540-747**, Hose: Clear, 9/16" x 72" (Not Shown)



Note: Assembly Attaches To Filter Cartridge Canister 20178-001

IX Jet Air Bleed Check Valve

1. **20216-001**, Check Valve, 3/4" Air
2. **6540-065**, Adapter: 1" Spigot x 3/4" Barb
3. **6570-033**, Clamp: 27mm
- ns. **6540-744**, Clear PVC Hose: 3/4" x 100" (Not Shown)



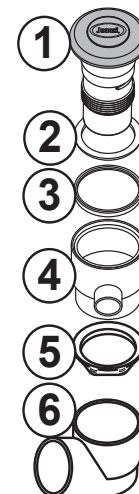
Note: Assembly Attaches To IX Jet Venturi Tee 20178-001 (Page 57)

J-300 Air Components (2002+)**Air Control Valve (2007+)**

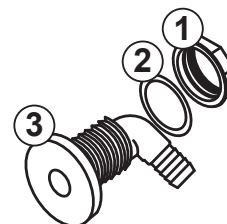
1. **6541-142**, Control: Air Toggle Switch
2. **6541-143**, Gasket: Toggle Outer Shell
3. **6541-144**, O-Ring: Toggle Inner Shell
4. **6540-375**, Manifold: Air Control Jacket
5. **6540-911**, Nut: Push Button Air Control
6. **6540-910**, Elbow: Push Button Air Control

**Air Control Valve (2002-2006)**

1. **6540-914**, Control: Air Push Button
2. **6540-913**, Gasket: Push Button Air Control
3. **6540-522**, O-Ring: Push Button Air Control
4. **6540-912**, Manifold: Push Button Air Control
5. **6540-911**, Nut, Push Button Air Control
6. **6540-910**, Elbow: Push Button Air Control

**Air Bleed Line Fitting (2005+)**

1. **6540-252**, Nut: Air Injector
2. **6540-228**, O-Ring: EPDM 0.662" ID x 0.210" Ø
3. **6541-263**, Injector: Air PVC Gray

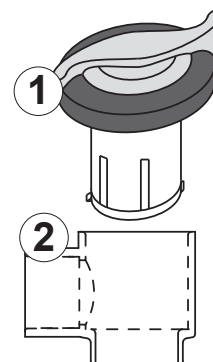


J-200 Air Components (2005+)

J-270/J-280 Air Control Assm. (2007+)

J-230 Air Control Assm. (2008+)

1. **2540-281**, Control: Air with Knob
2. **6541-284**, Manifold: Air Control Jacket
3. **6541-282**, Nut: Air Control (Not Shown)
4. **6541-283**, Gasket: Air Control (Not Shown)



J-200 Series (2005+)

309187, Complete Air Control Assembly: Air, High Volume
(Partially Assembly Shown);

Note: Replaced by air control 6540-377 and knob 6540-361.

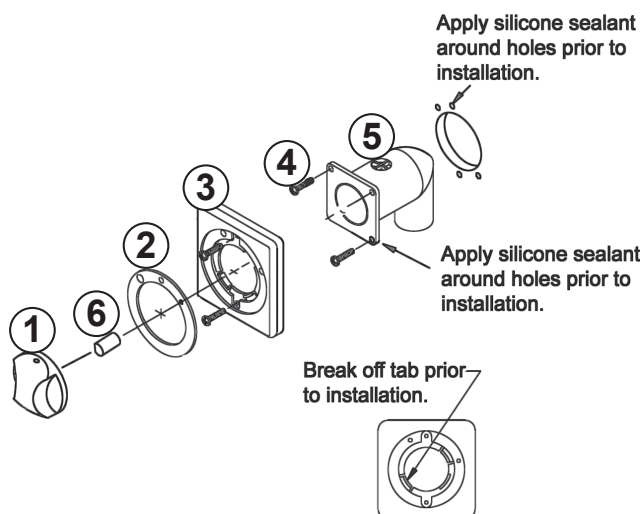
You will need to adapt the air manifold hose to fit the new 6540-377 air control. You also need a 1" hose, coupling and slip x slip elbow.



Air Controls (≤2001 Models)

Single Air Control (≤2001 Models)

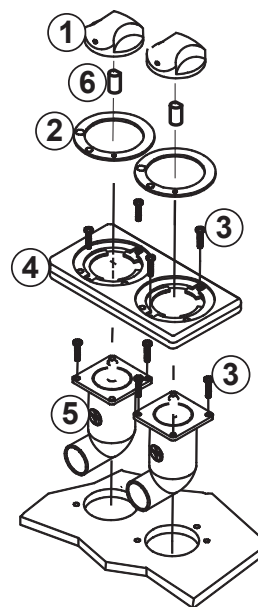
1. **2540-203**, Knob: Air Control (JWB# 8267945)
 2. **2530-150**, Overlay: Air Control (JWB# 8263000)
 3. **2540-201**, Panel Bezel: Air 1 Position (JWB# D851945)
 4. **2570-085**, Screw: Air Control (JWB# 9724000)
 5. **2540-200**, Control: Air Open (JWB# 7510000)
 6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. 2000-250**, O-Ring: Air Control Valve - Not Shown (JWB# 8399000)



Air Control / Air Injector Assemblies (≤2001 Models)

Double Air Control (≤2001 Models)

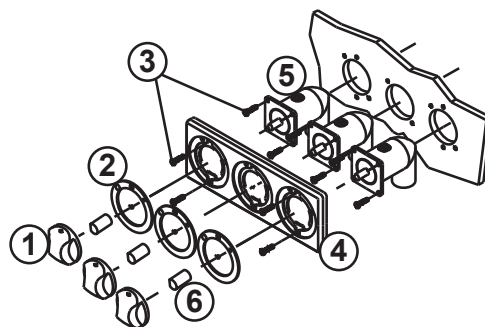
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2540-202**, Panel Bezel: Air 2 Position (JWB# 8241945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 839900)



Triple Air Control (≤2001 Models)

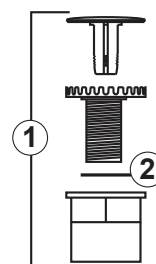
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2000-220**, Panel Bezel: Air 3 Position (JWB# 9224945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 8399000)

Break off these tabs prior to installation



Air Injector Assembly (≤2001 Models)

1. **2540-360**, Injector: Air High Output (JWB# K363945)
2. **2540-410**, Gasket: EP70 (Limited Stock)



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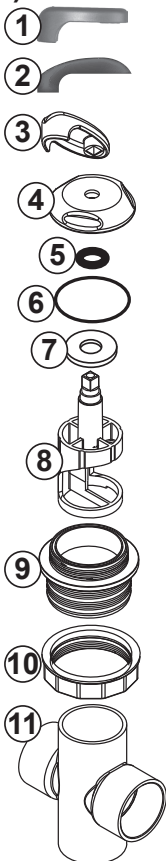
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Diverter Valves (J-400/J-300 Series)

J-400 Series (2006+)

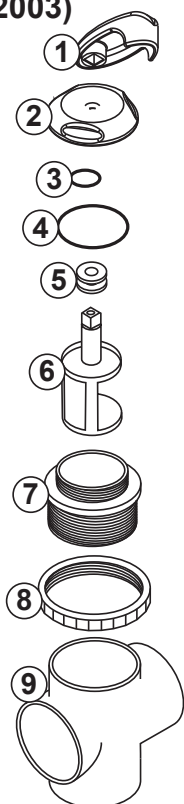
J-300 Series (2004+)

1. **2540-533**, Knob: Diverter (2007+ J-400/J-300 Series)
2. **20090-001**, Knob: Diverter (2006 J-400 Series)
3. **6540-728**, Knob: Diverter (2002-2006 J-300 Series)
4. **6540-729**, Cap: Diverter (All 2002+ Models)
5. **6540-868**, O-Ring: Diverter Stem (2 Required)
6. **6540-865**, O-Ring: Diverter Cap (2 Required)
7. **6570-248**, Washer: Nylon Diverter 2002+
8. **6540-966**, Gate: Diverter 2004+
9. **6541-969**, Fitting: Wall Diverter
10. **6540-968**, Nut: Diverter
11. **6540-967**, Body: Diverter



J-300 Series (2002-2003)

1. **6540-728**, Knob: Diverter
2. **6540-729**, Cap: Diverter
3. **6540-868**, O-Ring: Diverter Stem (3 Required)
4. **6540-865**, O-Ring: Diverter Cap (2 Required)
5. **6570-248**, Washer: Nylon Diverter
6. **6540-966**, Gate: Diverter
7. **6541-220**, Fitting: Wall Diverter
8. **6540-861**, Nut: Diverter
9. **6540-862**, Body: Diverter

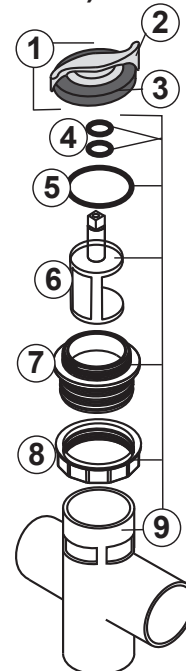


Diverter Valves (J-200 Series)

J-230 Model (2008+)

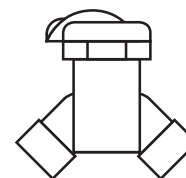
J-270/J-280 Models (2007+)

1. **2540-239**, T-Valve Cap And Knob
2. **2540-274**, T-Valve Knob
3. **2450-273**, T-Valve Cap
4. **6541-241**, O-Ring Stem (2 req'd)
5. **6541-240**, O-Ring Body
6. **6541-242**, Gate Valve (T-Valve)
7. **2540-275**, Fitting: Wall T-Valve (6541-238 Nut included)
8. **6541-238**, Nut Diverter
9. **6541-236**, Body Assembly: T-Valve (Items 4-8 above included)



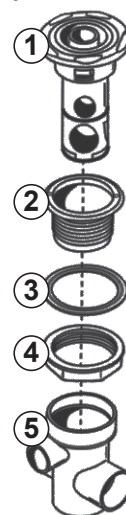
J-220 Models (2005+)

- 309193**, Lid Kit: Knob, Cap and Gate
309192, Gasket: Valve Top Access (Not Shown)
309191, Body: Top Access Valve White
309190, Snap Ring: Top Access Valve (Not Shown)



J-210 (2005+) Redondo (2003-2004)

1. **6540-800**, Jet Face: Divert-A-Jet
2. **6540-797**, Wall Fitting: Divert-A-Jet
3. **6540-511**, O-Ring: Divert-A-Jet
4. **6540-798**, Nut: Divert-A-Jet
5. **6540-796**, Jet Back: Divert-A-Jet



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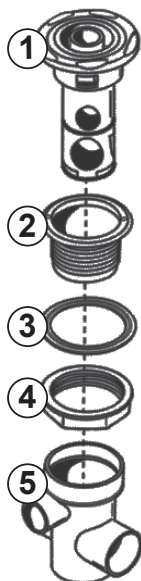
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Diverter Valves/Jets (Del Sol Series)

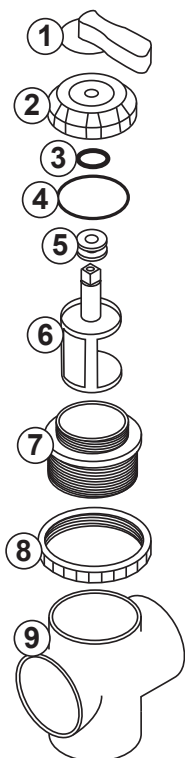
Redondo Models (2003-2004)

1. **6540-800**, Jet Face:
Divert-A-Jet
2. **6540-797**, Wall Fitting:
Divert-A-Jet
3. **6540-511**, O-Ring:
Divert-A-Jet
4. **6540-798**, Nut:
Divert-A-Jet
5. **6540-796**, Jet Back:
Divert-A-Jet



Hermosa Models (All Years)

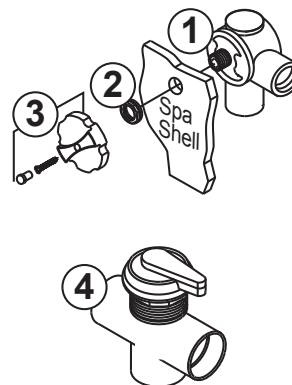
1. **6541-224**, Knob:
Diverter Hermosa
2. **6541-223**, Cap:
Hermosa
3. **6540-868**, O-Ring:
Diverter Stem Hermosa
4. **6540-865**, O-Ring:
Diverter Cap Hermosa
5. **6570-248**, Spacer:
Nylon Diverter Hermosa
6. **6540-863**, Gate:
Diverter Hermosa
Use 6540-966 above as replacement.
7. **6541-220**, Fitting:
Wall Diverter Hermosa
8. **6540-861**, Nut:
Diverter Hermosa
9. **6540-862**, Body:
Diverter Hermosa



Diverter Valves (Miscellaneous)

Older Hot Tubs (≤2001)

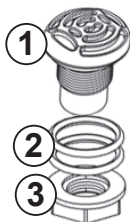
1. **2540-306**, Valve:
Diverter Body;
(JWB# K410000)
2. **2540-307**, Fitting:
Wall Diverter;
(JWB# K412000)
- 3a. **2540-308**, Handle
Kit: Raised Valve;
(JWB# K413945)
- 3b. **2000-308**, Handle
Kit: Raised Valve
White; (JWB#
K413902)
4. **2540-305**, Valve:
3-Way, 2" (JWB# R399000)



Heater Return Assemblies

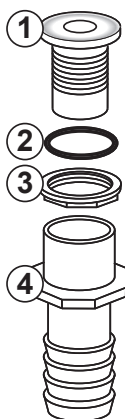
J-400/J-200 Series (2005+) J-300 Series (2004+)

1. **6540-979**, Gravity Drain with Cover
2. **6540-682**, Gravity Drain O-Ring (2 Required)
3. **6540-685**, Gravity Drain Fitting Locknut



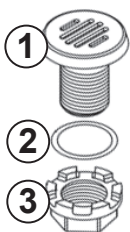
J-300 Series (2002-2003)

1. **6540-294**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
4. **6540-827**, Adapter: 3/4" Slip x 3/4" Barb; *use fitting 6540-065 (page 77) as replacement.*



J-310 Models (Early Production Models Only)

1. **6540-947**, Fitting: Gravity Drain Wall Fitting (Limited Stock)
2. **6540-942**, O-Ring: Gravity Drain O-Ring
3. **6540-946**, Nut: Gravity Drain Fitting Locknut (Limited Stock)



Heater Return Assemblies

Del Sol Series (2002-2003)

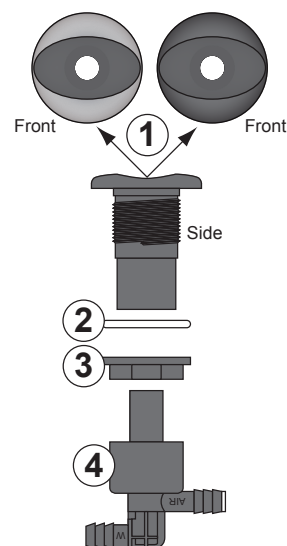
1. **6541-695**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
- 4a. **6540-604**, Jet Back: Redondo
- 4b. **6540-601**, Jet Back: Hermosa



Jet Assemblies

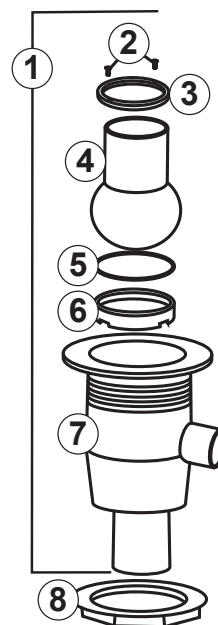
BX Jet

- 1a. **6541-231**, Fitting: Wall PowerPro BX with Stainless Steel Escutcheon
- 1b. **6541-230**, Fitting: Wall PowerPro BX without Stainless Steel Escutcheon
2. **6540-682**, O-Ring: EPDM, 1.22" ID x 0.158" Ø
3. **6540-685**, Nut: Accu-Pressure
4. **6541-232**, Jet Back: BX Jet with Check Valve



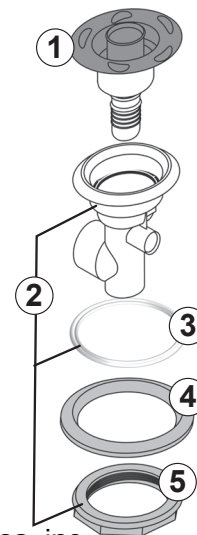
BMH Jet (≤4/11/01)

1. **2000-110**, Jet: Completed BMH Jet Assembly without Nut (JWB# 8489945)
2. **2570-083**, Screw: 4-20, BMH Jet, 2 Required (JWB# 8397000); Limited Stock
3. **2000-102**, Retainer, BMH Jet (JWB# 8412945)
4. **2000-103**, Nozzle: BMH Jet (JWB# 8413945)
5. **2000-105**, O-Ring BMH Jet (JWB# 8488000)
6. **2000-104**, O-Ring: BMH Jet (JWB# 8487945)
7. **2000-101**, Body: BMH Jet (JWB# 8411945)
8. **2000-100**, Nut: BMH Jet (JWB# 8415000)



DST Jet (500s)

- 1a. **2540-529**, Jet Face: 500s Whirlpool (Stainless Steel)
- 1b. **2540-527**, Jet Face: 500s Whirlpool (Grey)
2. **6541-642**, Jet Back: 500s (Nut And O-Ring Included)
3. **6541-645**, O-Ring: 500s
4. **6541-644**, Washer/Nut: 500s Self Leveling
5. **6541-643**, Nut: 500s Jet Back



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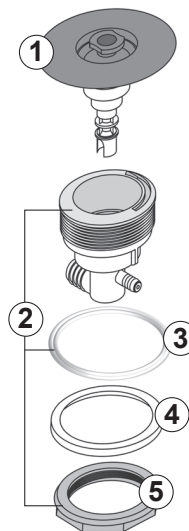
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Jet Assemblies

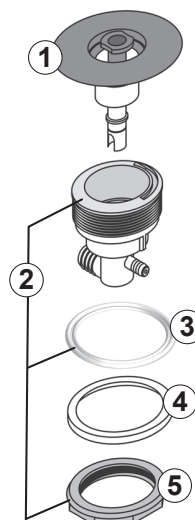
DVX Jet (400s)

- 1a. 2540-431, Jet Face: 400s Directional (Grey)
- 1b. 2540-433, Jet Face: 400s Directional (Stainless Steel)
- 2. 6541-632, Jet Back: 400s (Nut And O-Ring Included)
- 3. 6541-635, O-Ring: 400s
- 4. 6541-634, Washer/Nut: Self Leveling 400s
- 5. 6541-633, Nut: 400s Jet Back



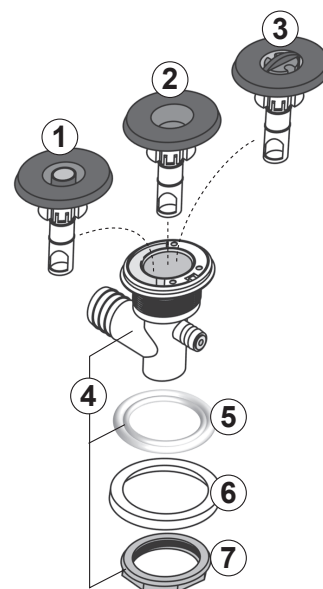
DXL Jet (300s)

- 1a. 2540-317, Jet Face: 300s Mini (Grey)
- 1b. 2540-319, Jet Face: 300s Mini (Stainless Steel)
- 2. 6541-622, Jet Back: 300s (Nut And O-Ring Included)
- 3. 6541-625, O-Ring: 300s
- 4. 6541-624, Washer/Nut: 300s (Self Leveling)
- 3. 6541-623, Nut: 300s Jet Back



DX / DL / DV Jet (200s)

- 1a. 2540-261, Jet Face: 200s Micro (DL, Grey)
- 1b. 2540-265, Jet Face: 200s Micro (DL, Stainless Steel)
- 2a. 2540-251, Jet Face: 200s Accu Pressure (DX, Grey)
- 2b. 2540-255, Jet Face: 200s Accu Pressure (DX, Stainless Steel)
- 3a. 2540-241, Jet Face: 200s Pulsator (DV, Grey)
- 3b. 2540-245, Jet Face: 200s Pulsator (DV, Stainless Steel)
- 4. 6541-612, Jet Back: 200s (Nut And O-Ring Included)
- 5. 6541-645, O-Ring: 200s
- 6. 6541-614, Washer/Nut: 200s (Self Leveling)
- 7. 6541-643, Nut: 200s Jet Back



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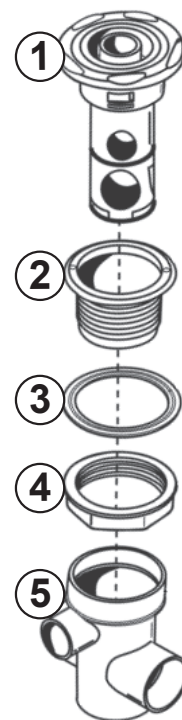
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Jet Assemblies

Divert-A-Jet For J-210 Models (2005+) And Redondo Models (2003-2004)

1. **6540-800**, Jet Face: Divert-A-Jet
2. **6540-797**, Wall Fitting: Divert-A-Jet
3. **6540-511**, O-Ring: Divert-A-Jet
4. **6540-798**, Nut: Divert-A-Jet
5. **6540-796**, Jet Back: Divert-A-Jet

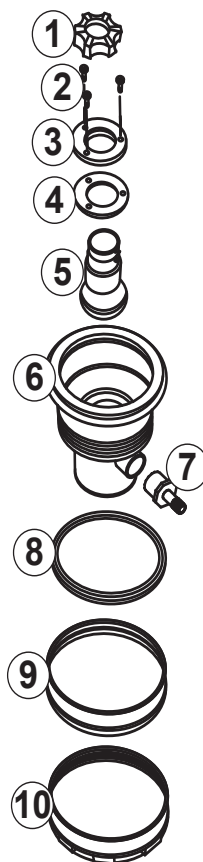


Jet Assemblies

HTA Jet (≤2001)

1. **2540-235**, Handle: Venturi (JWB# 7277945)
2. **6570-055**, Screw: HTA Jet, 3 Required (JWB# 3967000);
Replaced by 397036
3. **2000-153**, Ring: Clamping HTA (JWB# 7758945)
4. **2000-152**, Gasket: Clamping Ring HTA (JWB# 1928000)
5. **2000-154**, Swivel: HTA Jet (JWB# 4887945)
6. **2000-151**, Body: HTA Jet (JWB# 1644945)
7. **6540-024**, Adapter: 1/2" Spigot x 3/8" Barb (See Note)
8. **6540-524**, O-Ring HTA Jet
9. **2540-332**, Ring: Backup HTA (JWB# 1925000)
10. **2540-331**, Nut: HTA Jet (JWB# 645000)

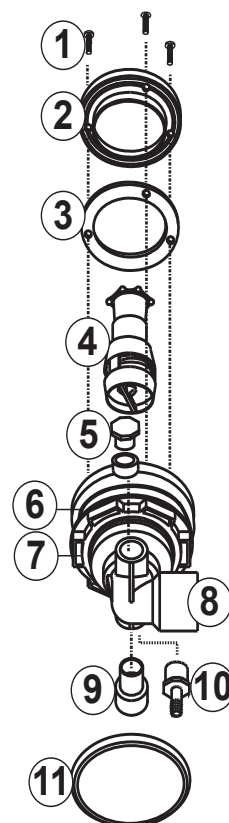
Note: Item 7 was used on spas manufactured after 4/1/2001.



HTC Jet (≤2001)

1. **6570-079**, Screw, HTC Jet, 3 Required
2. **2000-163**, Ring: Clamping Ring HTC (JWB# B788945)
3. **2000-161**, Gasket: Clamping Ring HTC (1840000)
4. **2000-164**, Swivel: HTC Jet (JWB# B786945)
5. **6540-786**, Plug, 1/2" Spigot (JWB# B777000)
6. **2540-352**, Ring: Back-Up HTC (JWB# 1835000)
7. **2540-351**, Nut, Locking HTC (JWB# 1835000)
8. **2000-162**, Body HTC Jet (JWB# A320945)
9. **2000-020**, Adapter 1/2" Slip x Spigot (JWB# C279000)
10. **6540-024**, Adapter 1/2" Spigot x 3/8" Barb (See Note)
11. **6540-520**, O-Ring: HTC Jet

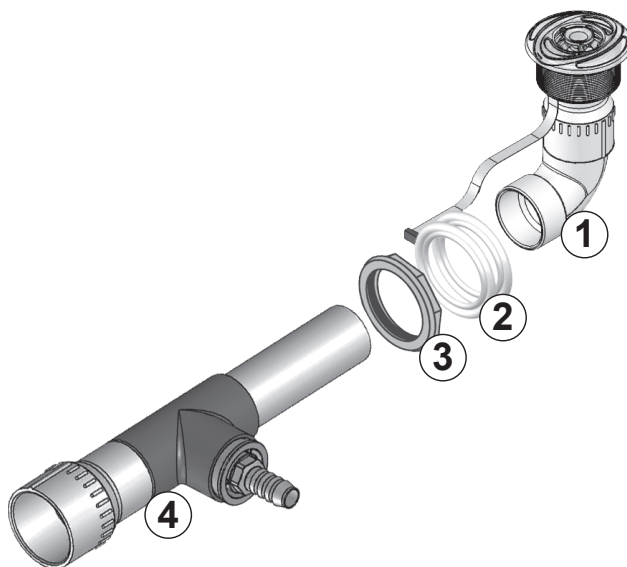
Note: Item 10 was used on spas manufactured after 4/1/2001.



Jet Assemblies

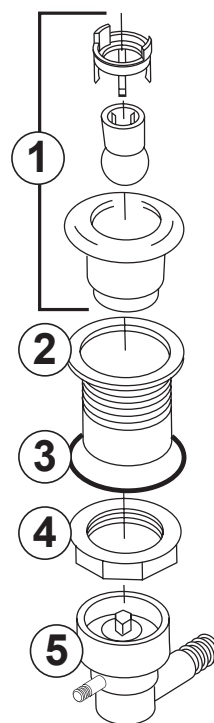
IX Jet (2006+ J-400 Series)

1. **20094-001**, IX Jet: Complete Assembly (Light And Wire Harness Included)
2. **6540-520**, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 Required)
3. **6540-443**, Nut: Serviceable Light
4. **20178-001**, Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb



Magna II Jet (4/8/03 - 8/5/03 Redondo Only)

1. **6540-164**, Jet: Face Magna II Directional (Replaced by 6541-556)
2. **6540-138**, Wall Fitting: Magna II
3. **6540-527**, O-Ring: Magna II
4. **6540-137 GW**, Nut: Magna II
5. **6540-203**, Jet Back: 3/4" Barb



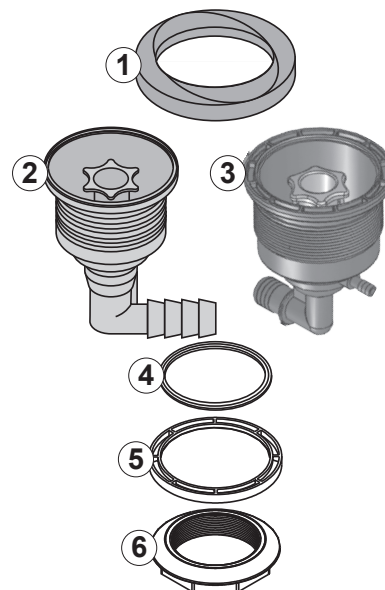
Jet Assemblies

Maxx PowerPro MX Jet (2002+)

- 1a. **2540-367**, Jet Face: MX with Stainless Steel Escutcheon (2007+)
- 1b. **6540-736**, Jet Face: MX without Escutcheon (2002-2006)
- 2. **6540-733**, Jet Back: MX, 1" Barb (2002-2005)
- 3. **6540-743**, Jet Back: MX, 1" Barb With 0.44" Orifice (2006+, See Notes 1 And 2)
- 4a. **6541-073**, O-Ring: Double, 4.25" (07/2005+)
- 4b. **6540-826**, O-Ring: L Style (2002-2005, See Note 3)
- 5. **6540-740**, Washer: Self Leveling
- 6. **6540-739**, Nut

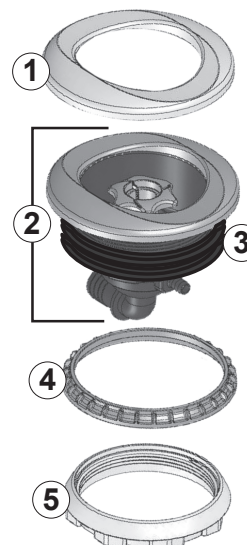
Note:

- 1. April 2003 introduced a removable 1" bayonet eyeball, barb style Jet Back 6540-743 above. We recommend replacing all older 1-1/2" slip style Jet Backs with this component. The current 6540-743 jets back can be identified by three red ink dots; one next to the barb fitting and two on the outer Jet Back lip.
- 2. Order 3 Each To Replace Old Style Slip Jet Backs in J-345, J-355, J-365, J-375, J-385 Models.
- 3. Spas manufactured before July 25, 2005 require O-Ring 6540-826. This component is not interchangeable and must be used on these models.



Maxx PowerPro MX2 Jet

- 1. **6541-056**, Jet Face: 2007+ MX2 with Stainless Steel Escutcheon
- 2. **6541-192**, Jet Back: 2006+ MX2 without Jet Face (2 6541-073 O-Rings Included)
- 3. **6541-073**, O-Ring: Double, 4.25" (2 Required)
- 4. **6541-491**, Washer: Self Leveling Maxx PowerPro
- 5. **6541-492**, Nut: Maxx PowerPro MX2

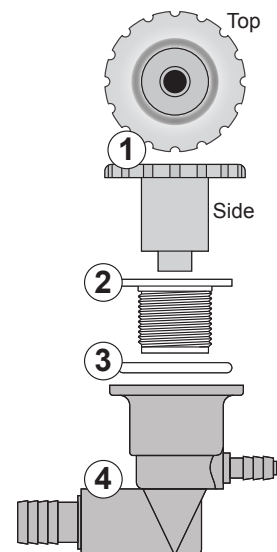


Jet Assemblies

Micro Magna Jet

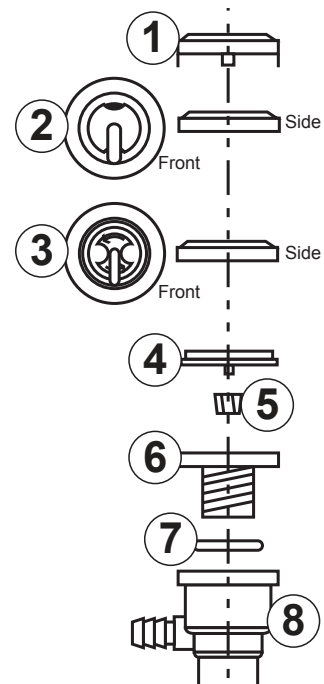
1. **6540-072**, Jet Face: Directional Micro Magna
2. **6540-107**, Fitting: Wall Micro Magna
3. **6540-522**, O-Ring: Micro Magna
4. **6540-211**, Jet Back: Micro Magna
- ns. ~~6540-352~~, Nut: Micro Magna

Note: Micro Magna Jet replaced the BMH Jet (Page 53) between 4/12/01 and 6/15/01.



Micro PowerPro SX Jet (2002+)

1. **6540-309**, Escutcheon: Pulsator (2006+ J-480, J-460 Models)
2. **6540-348**, Jet Face: JHT Pulsator (2006-2007 J-300 Series)
3. **6540-336**, Jet Face: Micro PowerPro (2006-2007 J-480, J-460 And 2005 J-300 Series)
- 4a. **6540-343**, Retainer: Micro PowerPro (2002-2005 J-300 Series)
- 4b. **6540-350**, Retainer: JHT Pulsator (2006-2007 J-480, J-460 And J-300 Series)
5. **6540-330**, Nozzle: Micro PowerPro
6. **6540-338**, Fitting: Wall Micro PowerPro
7. **6660-002**, O-Ring: Micro PowerPro
8. **6540-274**, Jet Back: Micro PowerPro
- ns. **2000-050**, Elbow: Barb 3/4" x 3/4" x 1" (Not Shown)



Jet Assemblies

Micro Pulse Jet (≤2001)

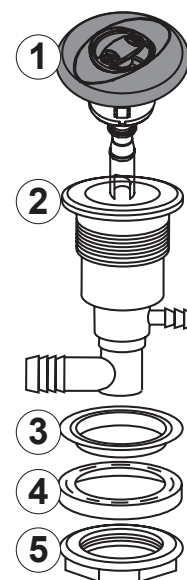
1. **2540-310**, Jet Face: Micro Pulse (JWB# K359945)
2. **2540-311**, Body: Micro Pulse (JWB# K360000)
3. **2000-021**, Elbow: Micro Pulse (JWB# K399000)



Mini PowerPro DX Jet (8/2003 - 1/2004)

- 1a. **6540-829**, Jet Face: Mini PowerPro DX (Rotational)
- 1b. **6540-830**, Jet Face: Mini PowerPro DX (Directional)
2. **6540-341**, Jet Back: Mini PowerPro DX
3. **6541-098**, O-Ring: "L" Style (Replaced Part 6540-333)
4. **6540-332**, Washer: Self Leveling Mini PowerPro DX
5. **6540-334**, Nut: Mini PowerPro DX

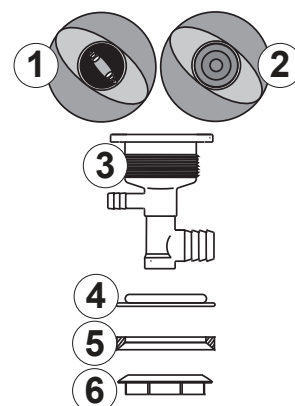
Note: Mini PowerPro Jets manufactured between 8/03 - 1/04 reintroduced the adjustable flow rate feature.



Mini PowerPro DX Jet (1/2002 - 7/2003)

1. **6540-766**, Jet Face: Mini PowerPro DX (Rotational)
2. **6540-765**, Jet Face: Mini PowerPro DX (Directional)
3. **6540-768**, Jet Back: Mini PowerPro DX
4. **6540-824**, O-Ring: "L" Style (Replaced Part 6540-333)
5. **6540-767**, Washer: Self Leveling Mini PowerPro DX
6. **6540-769**, Nut: Mini PowerPro DX

Note: Mini PowerPro DX Jets manufactured between 1/02 - 9/02 were adjustable. Jets manufactured between 10/02 - 7/03 were not adjustable.



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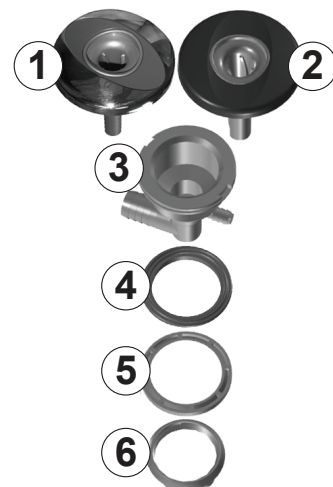
800-222-7855

Jet Assemblies

Mini PowerPro FX Jet (2/2004+)

1. **20285-001**, Jet Face: Mini PowerPro FX With Stainless Steel Escutcheon
2. **6540-555**, Jet Face: Mini PowerPro FX Without Stainless Steel Escutcheon (See Note)
3. **6540-556**, Jet Back: Mini PowerPro FX (2004+)
4. **6541-098**, O-Ring: "L" Style (2005+, Replaced Part 6540-648)
5. **6540-639**, Washer: Self Leveling Mini PowerPro FX (2004+, Replaced Part 6540-648)
6. **6540-557**, Nut: Mini PowerPro FX (2004+)

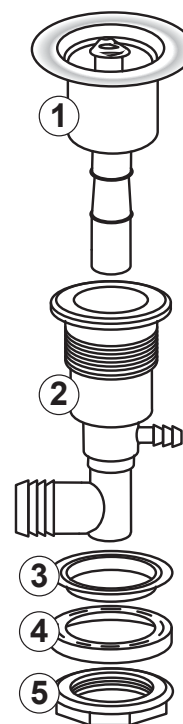
Note: Part 6540-555 was introduced in 2/04 and replaced the Mini PowerPro DX Jet (Page 60).



Mini Swirl Jet

1. **2540-365**, Jet: Face Mini Swirl
2. **6540-341**, Jet Back: Mini Swirl
3. **6541-098**, O-Ring: Mini Swirl
4. **6540-332**, Washer: Self Leveling Mini Swirl
5. **6540-334**, Nut: Mini Swirl

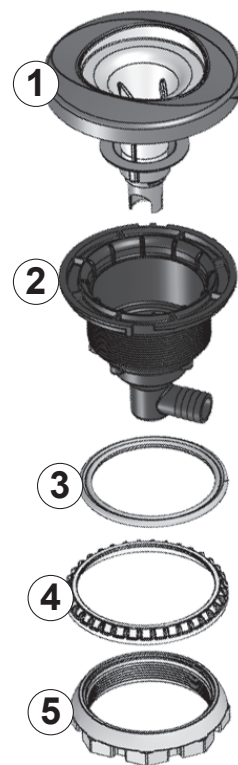
Note: Replaced Micro Magna Jet 6/18/01+ (Page 59)



Jet Assemblies

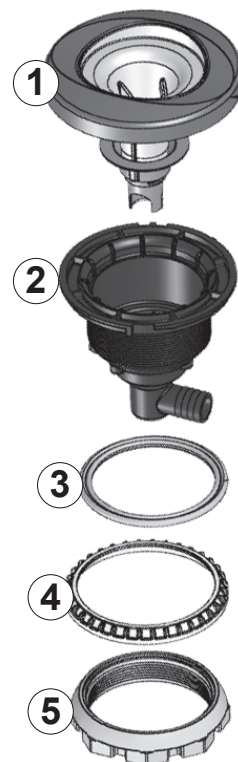
PowerPro FX2 Jet (2008+)

- 1a. **2540-192**, Jet Face: PowerPro FX2 with Raised Stainless Steel Escutcheon
- 1b. **6541-185**, Jet Face: 2006+ PowerPro FX2 without Stainless Steel Escutcheon
- 2. **6541-194**, Jet Back: PowerPro FX2
- 3. **6541-394**, Triple O-Ring, 3.4" ID x 0.163"
- 4. **6541-187**, Washer: Self Leveling PowerPro FX2
- 5. **6541-195**, Nut: PowerPro FX2



PowerPro FX2 Jet (2006-2007)

- 1a. ~~6000-253~~, Jet Face: 2006+ PowerPro FX2 with Stainless Steel Escutcheon (*Use Jet Face 2540-192 above as replacement*)
- 1b. **6541-185**, Jet Face: 2006+ PowerPro FX2 without Stainless Steel Escutcheon
- 2. **6541-194**, Jet Back: PowerPro FX2
- 3. **6541-394**, Triple O-Ring, 3.4" ID x 0.163"
- 4. **6541-187**, Washer: Self Leveling PowerPro FX2
- 5. **6541-195**, Nut: PowerPro FX2



Jet Assemblies

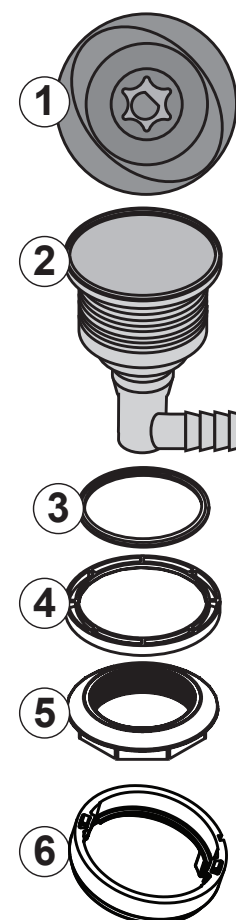
PowerPro FX2 Spinner Jet (2008+)

- 1a. **6541-181**, Jet Face: PowerPro FX2 V3 with Stainless Steel Escutcheon
- 1b. **6541-184**, Jet Face: PowerPro FX2 V3 without Stainless Steel Escutcheon
- 2. **6541-194**, Jet Back: PowerPro FX2
- 3. **6541-394**, Triple O-Ring, 3.4" ID x 0.163"
- 4. **6541-187**, Washer: Self Leveling PowerPro FX2
- 5. **6541-195**, Nut: PowerPro FX2



PowerPro LX Jet

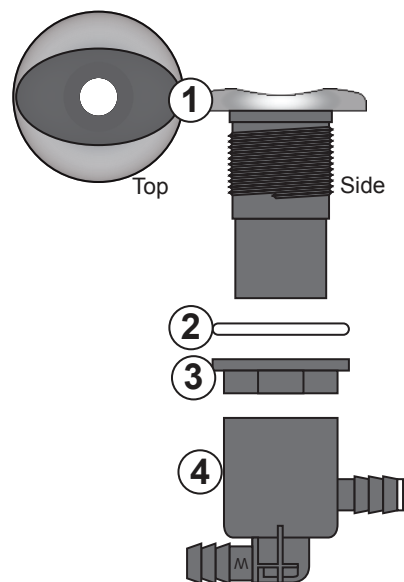
- 1a. **2540-366**, Jet Face: PowerPro LX with Stainless Steel Escutcheon (2007+)
- 1b. **6541-470**, Jet Face: PowerPro LX without Stainless Steel Escutcheon (2007+)
- 1c. ~~**6540-760**~~, Jet Face: PowerPro LX (2002-2006)
- 2a. **6541-472**, Jet Back: Power Pro LX (2007+)
- 2b. **6540-761**, Jet Back: PowerPro LX (2002-2006)
- 3. ~~**6541-083**~~, O-Ring: L Style (2005+, Replaced Part ~~6540-875~~)
- 4. **6540-763**, Washer: Self Leveling PowerPro LX
- 5. **6540-762**, Nut: PowerPro LX (2002+)
- 6. **6541-471**, Ring: PowerPro Jet Back Adapter (Adapts older 2006 Jet Backs 6540-760 and 6540-761 above to accept current 2007+ Jet Faces 2540-336 and 6541-470 above)



Jet Assemblies

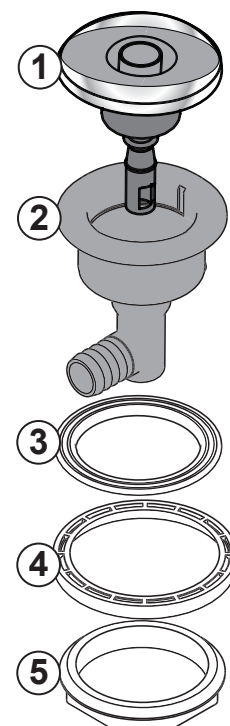
PowerPro NX Jet (2006+)

1. **20284-001**, Jet Face: NX with Stainless Steel Escutcheon
2. **6540-682**, O-Ring: NX Jet
3. **6540-685**, Nut: NX Jet
4. **6540-604**, Jet Back: Accu-Pressure, 3/4" Barb



PowerPro NX2 Jet (2007+)

1. **6540-815**, Jet Face: NX2 with Stainless Steel Escutcheon
2. **6540-962**, Jet Back: SMT Micro
3. **6540-854**, O-Ring: SMT Micro
4. **6540-964**, Washer: Self Leveling SMT Micro
5. **6540-965**, Nut: SMT Micro



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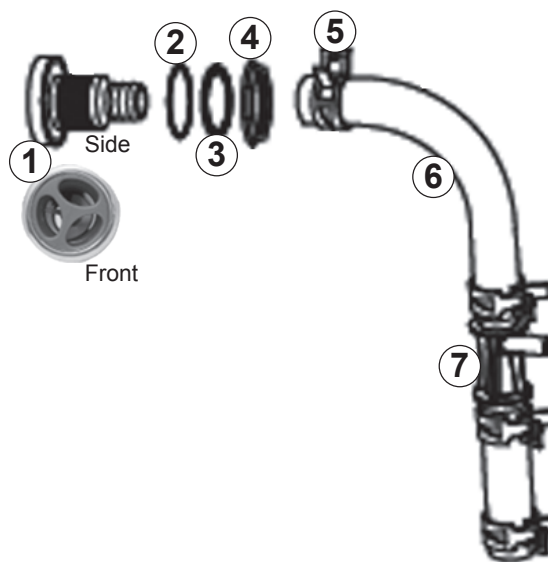
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Jet Assemblies

PowerPro PX Jet (2008+)

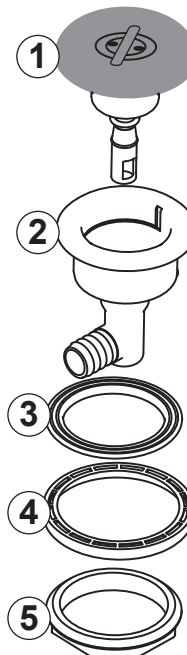
1. **6541-512**, Fitting: Wall Micro PowerPro PX with Stainless Steel Escutcheon
2. **6541-516**, O-Ring: PowerPro PX
3. **6541-515**, Washer: Self-Leveling PowerPro PX
4. **6541-514**, Nut: PowerPro PX
5. **6570-033**, Clamp: 27mm
6. **6540-744**, Hose: Clear PVC, 3/4"
7. **6541-511**, Tee: Venturi with Check Valve PowerPro PX



Jet Assemblies

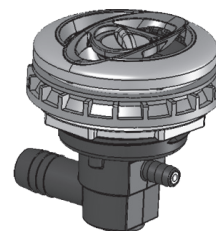
Pulsator Jet (2005-2007 J-230 Only)

1. **6540-776**, Jet Face: Rotational Euro Textured Gray
2. **6540-962**, Jet Back: SMT Micro
3. **6540-963**, O-Ring: SMT Micro;
Use O-Ring 6540-854 As Replacement.
4. **6540-964**, Washer: Self Leveling SMT Micro
5. **6540-965**, Nut: SMT Micro



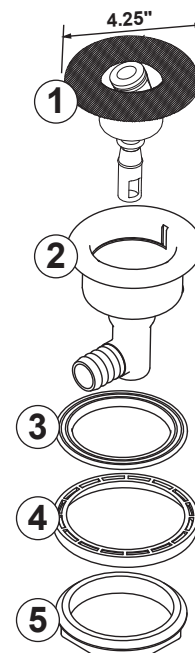
RX Jet

20093-001, Power Pro RX with Stainless Steel Escutcheon
(Includes O-Ring, Washer And Nut)



SMT Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-820**, Jet Face: SMT Textured Directional
2. **6540-756**, Jet Back: 3/4" Barb, SMT
3. **6541-088**, O-Ring: SMT
4. **6540-758**, Washer: Self Leveling SMT
5. **6540-759**, Nut: SMT



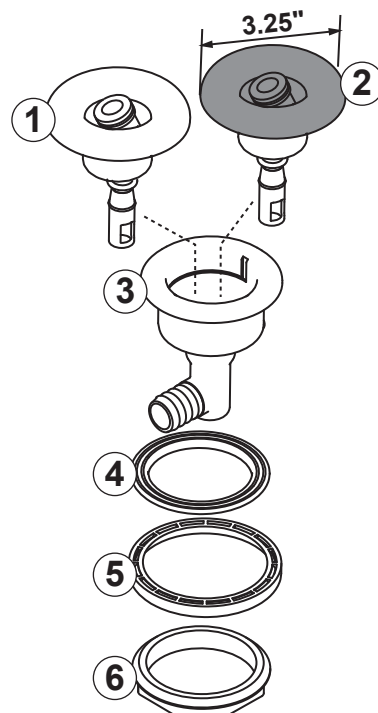
Jet Assemblies

SMT Mini Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-816**, Jet: Face SMT Mini Smooth Directional (See Note 1); Limited Stock
2. **6540-818**, Jet: Face SMT Mini Textured Directional (See Note 2)
3. **6540-341**, Jet Back: SMT Mini
4. **6540-333**, O-Ring: SMT Mini - Limited Stock (Can also use Alternate O-Ring 6541-098).
5. **6540-332**, Washer: Self Leveling SMT Mini
6. **6540-334**, Nut: SMT Mini

Note:

1. Smooth Jet Face 6540-816 above was used on Redondo models only between 4/8/03 - 8/5/03.
2. Textured Jet Face 6540-818 above was used on all Hermosa models and 8/6/03+ Redondo models; currently unavailable, use 6540-816 jet face as replacement.

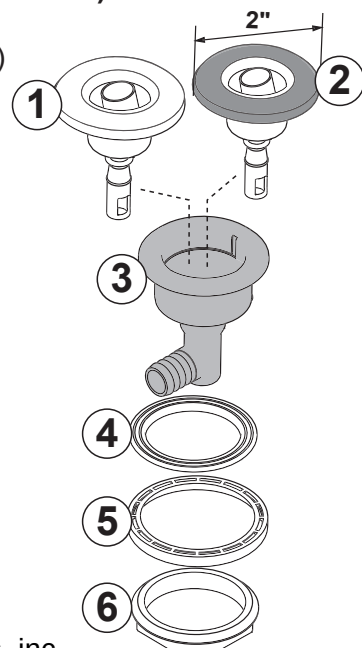


SMT Micro Jet (2005+ J-200 Series And 2003-2004 Del Sol Series)

1. **6540-783 GW**, Jet: Face SMT Micro Smooth Directional (See Note 1)
2. **6540-787**, Jet: Face SMT Micro Textured Directional (See Note 2); Use smooth Jet Face 6540-783 GW above as replacement
3. **6540-962**, Jet Back: SMT Micro
4. **6540-963**, O-Ring: SMT Micro; Use O-Ring 6540-854 As Replacement.
5. **6540-964**, Washer: Self Leveling SMT Micro
6. **6540-965**, Nut: SMT Micro

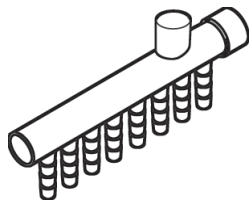
Note:

1. Smooth Jet Face 6540-816 above was used on Redondo models only between 4/8/03 - 8/5/03.
2. Textured Jet Face 6540-818 above was used on all Hermosa models and 8/6/03+ Redondo models

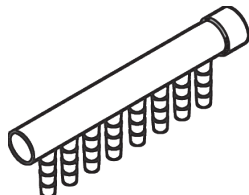


Manifolds (Air)

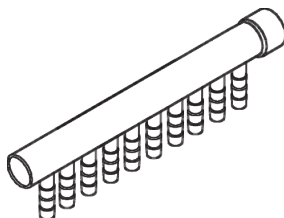
2540-090, Manifold: Air
8 3/8" Barb x 1" Slip
(JWB# H199000); use
#6540-780 below as
replacement



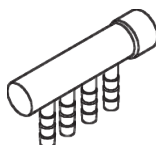
6540-780, Manifold: Air
8 3/8" Barb x 1" Slip



6540-781, Manifold: Air
10 3/8" Barb x 1.5" Slip



6540-077, Manifold: Air
4 3/8" Barb x 1" Slip
(JWB# #H200000)



6540-130, Manifold: Air
2 3/8" Barb x 1" Slip

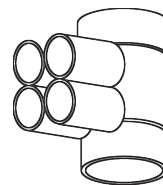


6540-101, Plug: Spigot 1/4"
(Air Manifold)

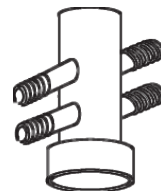


Manifolds (Water)

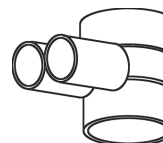
2540-050, Manifold: Water
4 Port Side 1" Slip (Limited
Stock) JWB# #R395000



2540-051, Manifold: Water 4
Port 3/4" Barb x 1-1/2"
(JWB# H198000)



6540-127 GW, Manifold:
Water 2 Port Side 3/4" Slip
(Limited Stock)



6540-314, Manifold: Water 4
Port 3/4" Barb (JWB# R393000)



6540-315, Manifold: Water 4
Port 3/4" Barb Blind End



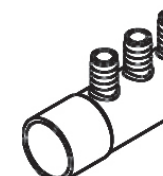
6540-316, Manifold: Water 2
Port 3/4" Barb Blind End



6540-788, Manifold: Water 6 Port
3/4" Barb (JWB# R396000)



6541-131, Manifold: Water 3
Port 1" Barb



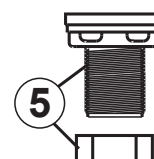
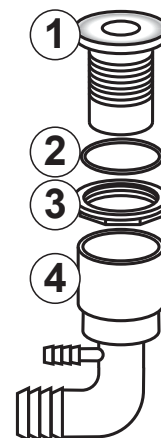
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Ozone Fittings (≤2001)

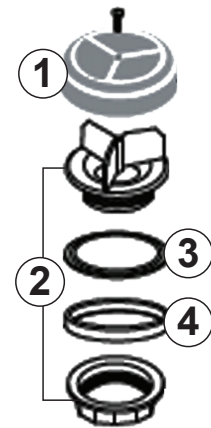
1. **6540-731**, Fitting: Wall Ozone Jet
2. **6540-682**, O-Ring: Ozone Jet
3. **6540-685**, Nut: Ozone Jet
4. **6540-732**, Jet Back: Ozone Jet
5. **2540-335**, Body: Ozone Jet Assembly with Nut



Suction Fittings (J-400)

J-400 Wall Suction Fitting (2006+)

1. **6540-564**, Grate: Suction (Screw included)
2. **6540-565**, Fitting: Wall Suction (Nut Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520)
4. **6540-619**, Washer: Self Leveling Suction Assy,

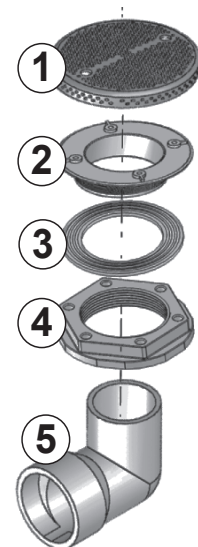


J-400 Floor Suction Fitting (2006-2008)

1. **20210-004**, Grate: Suction Gray with Screws (See Note 1)
2. **20209-004**, Fitting: Wall Suction, 1.5"
3. **20212-004**, Gasket: Suction, 67 GPM
4. **6540-552**, Nut: Suction Fitting, 1.5" (Limited Stock)
5. **6540-070**, Elbow: Adapter, 1.5" Spigot x Slip

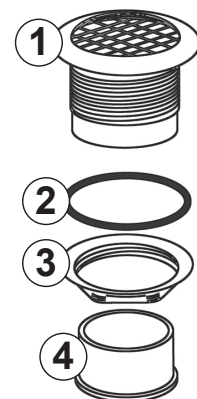
Note:

1. Suction Grate ~~20210-004~~ Above is sold in Canada only due US regulations. Not VGB compliant.



J-400 Waterfall Return Fitting (2006+)

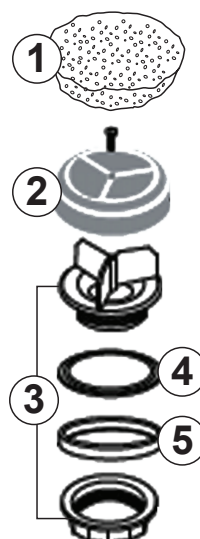
1. **6540-167**, Fitting: Wall with Strainer
2. **6540-511**, O-Ring: EPDM 2.85" ID
3. **6540-791**, Nut: 2" Filter Bucket
4. **6540-230**, Reducer: 2" Spigot x 1.5" Slip



Suction Fittings (J-300)

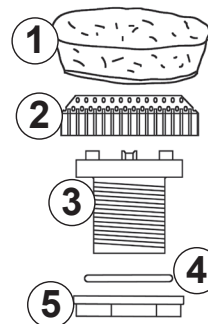
J-300 Wall Suction Fitting (2004+)

1. **6540-213**, Filter: Spa Drain Cover (Not Used After June 2008)
2. **6540-564**, Grate: Suction (Screw included)
3. **6540-565**, Fitting: Wall Suction (Nut Included)
4. **6540-620**, O-Ring: Compress (Replaced by Part 6540-520)
5. **6540-619**, Washer: Self Leveling Suction Assy,



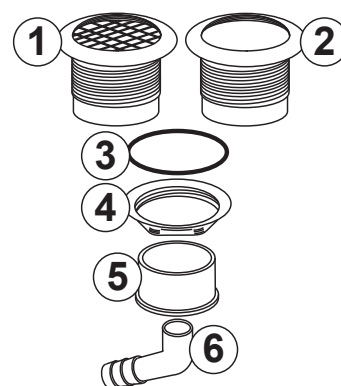
J-300 Series Wall Suction Fitting (2002-2003)

1. **6540-113**, Filter: Spa Drain Cover
2. **6540-553**, Cover: Suction/ Drain
3. **6540-567**, Fitting: Wall Suction
4. **6540-509**, O-Ring: EPDM 2.35" ID x 0.210" Ø
5. **6540-552**, Nut: Suction Fitting



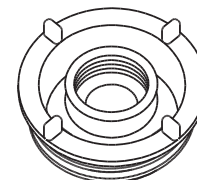
J-300 Series Skimmer/ Filter Wall Fitting (2002+)

1. **6540-751**, Fitting: Wall with Strainer (Circulation Pump)
2. **6540-753**, Fitting: Wall without Strainer (Jets Pump 1)
3. **6540-511**, O-Ring: 2.85" ID
4. **6540-791**, Nut: 2"
5. **6540-241**, Reducer: 2" Spigot x 1/2" Slip (Circulation Pump Side Only)
6. **6540-085**, Elbow: 1/2" Spigot x 3/4" Barb (Circulation Pump Side Only)



J-300 Filter Fill Fitting

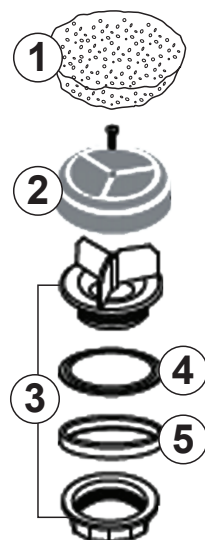
6540-329, Filter: Fill Fitting (Reduces Air Locks During Fill ups)



Suction Fittings (J-200)

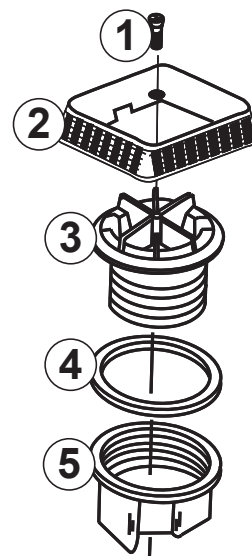
J-200 Wall Suction Fitting (2005+)

1. **6540-213**, Filter: Spa Drain Cover
2. **6540-564**, Grate: Suction (Screw included)
3. **6540-565**, Fitting: Wall Suction (Nut Included)
4. **6540-620**, O-Ring: Compress (Replaced by 6540-520)
5. **6540-619**, Washer: Self Leveling Suction Assy,



Suction Fittings (≤2001 Models)

1. **2570-066**, Screw: #10-24 x 2" (JWB# 3959000)
 2. **2540-324**, Cover: Suction/Gasket (JWB# 6651945)
 3. **2540-325**, Fitting: Wall Suction Assembly (JWB# 1958000)
 4. **2540-320**, Ring: Backup Suction (JWB# 2136000)
 5. **2540-323**, Nut: Locking Suction (JWB# 164300)
- ns. **2000-685**, Suction Fitting Repair Kit (JWB# T075000)



Valves (Check)

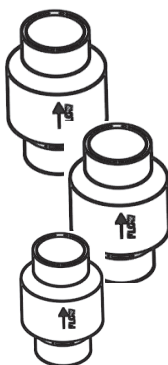
20216-001, Valve: Check Air, 3/4"
(2006+ J-400 Series Only)



2000-030 GW, Valve: Check 1/2",
3lb Spring, Limited Stock
(JWB# 4330000)



2540-301, Valve: Check
2" Slip x Slip, 1/4 lb. Spring
(JWB# 6913000)



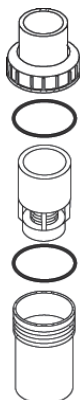
6540-176, Valve: Swing Check
2" Slip x Slip (JWB# 5901000)

6540-828, Valve: Check,
1" Slip x Slip

6541-386, Valve: Check
2" Slip x Spigot (Magnetic)



2540-302, Valve: Check 1-1/2"
(JWB# K176000)



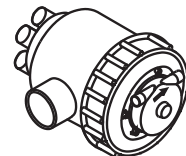
6540-036, Valve: Check
1/4" Barb x Barb (For Ozone)



Valves (Cycle)

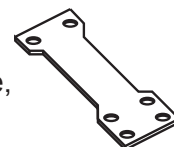
**Pinnacle, Quantum And
Triton Models Only (≤3/30/01)**

2000-120, Valve: Cycle
6 Port (JWB# K098000)

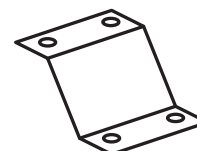


Note: This valve has a 1" fitting. Older models had a 1-1/2" fitting. It also has a top plumbing connection while older models had a side connection. Therefore, additional plumbing may require alteration to retrofit.

2000-121 GW, Plate: Cycle Valve,
Limited Stock (JWB# K072000)



2000-122, Bracket: Cycle Valve
(JWB# K071000)



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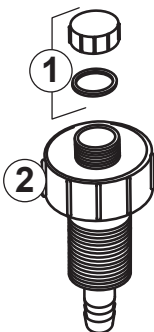
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Valves (Drain)

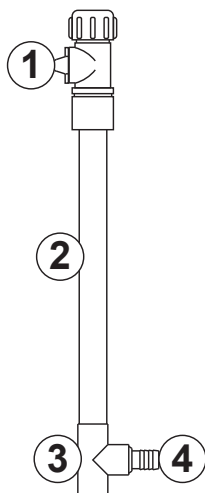
J-400/J-300 Series

1. **6540-039**, Cap: Spa Drain with Gasket, 3/4" FHT
2. **2540-303**, Valve: Spa Drain (JWB# R745000)
- ns. **2540-250**, Nut: Drain Valve (JWB# R748000)
- ns. **2000-035**, Fitting: Spa Drain For Older Spas (JWB# H999000)

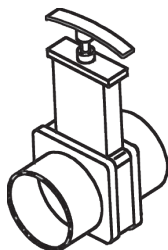


J-200/Del Sol Series

1. **317049**, Valve: Drain
2. **6540-397**, Pipe: Flex 3/4" (Sold by the Foot)
3. **6540-096**, Tee: 3/4" Slip
4. **6540-262**, Adapter: 3/4" Barb x Spigot



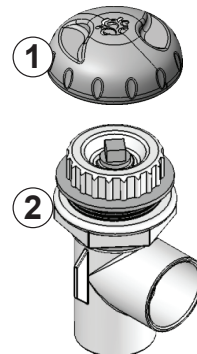
6540-622, Valve: Slice 2" Slip x Slip (JWB# H833000)



Valves (IX Jet / Waterfalls)

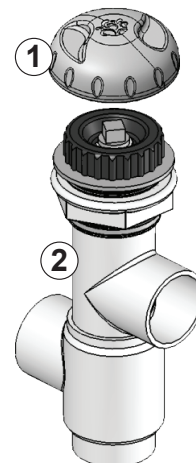
IX Jet Valve (2006+ J-400 Series)

1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **20241-001**, Valve: 90°, 2-Way, 1-1/2" Slip



Waterfall Valve (J-400 Series)

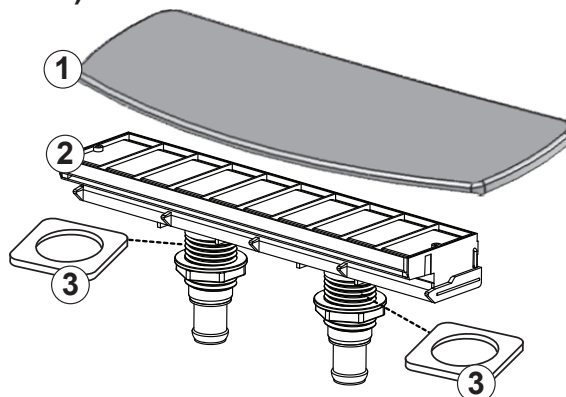
1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **20172-001**, Valve: 90°, 3-Way, 1-1/2" Slip



Waterfalls

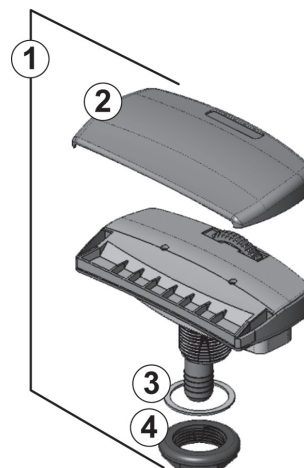
J-400 Series (2006+)

1. **20095-001**, Cover: Waterfall J-400 Series
2. **6541-063**, Fill spout: Waterfall "Niagra" J-400 Series (Includes Nuts)
3. **6540-935**, Gasket: 1.25" ID "Niagra" J-400 (2 Required)



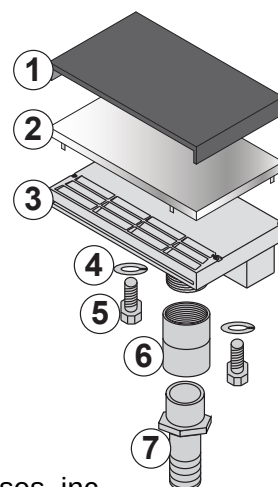
J-300 Series (2007+) (Not Used on 2007 J-315/J-325 Models)

1. **2540-904**, Waterfall: Jacuzzi 2007 (Complete Kit)
2. **2540-905**, Cover: Waterfall
3. **2540-906**, Gasket: Waterfall
4. **2560-904**, Nut: Waterfall



2002-2006 J-300 Series And 2007+ J-325/J-315/J-280/J-270 Models

1. **6540-925**, Cover: Waterfall Gray (Plastic)
2. **6000-530**, Cover: Waterfall (Stainless Steel)
3. **6540-921**, Fill Spout: Waterfall (Clear Plastic)
4. **6570-121**, Washer: Split Lock, 5/16" Stainless Steel (2 Required)
5. **6570-120**, Bolt: Hex 1/4-20 x 1", Stainless Steel (2 Required)
6. **2540-004**, Adapter: 3/4" Slip x FPT
7. **6540-262**, Adapter: 3/4" Spigot x 3/4" Barb



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Waterfalls

Older Models (≤2001)

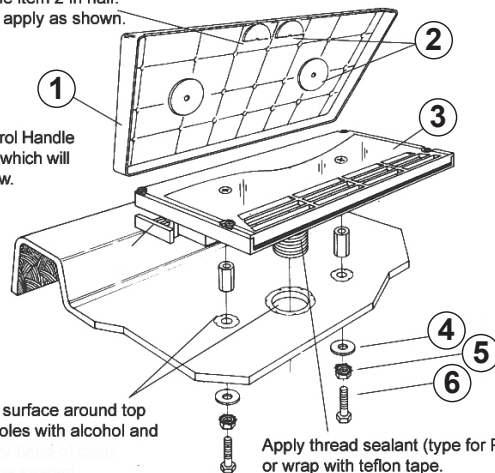
1. **2540-220**, Cover: Water Rainbow (JWB# 7537945)
2. **2720-100**, Pad: Adhesive Cap (JWB# 5409000)
3. **2540-221**, Fill spout: Water Rainbow with Handle (JWB# 5999000)
4. **6570-036**, Washer: 1/4" - 2 Required (JWB# 3983832)
5. **2570-065**, Nut: Locking Water Rainbow - 2 Required (JWB# 4034832)
6. **6570-120**, Bolt: Hex, 1/4-20 x 1" Stainless Steel - 2 Required
- ns. **2000-255**, Handle: Water Rainbow Repair - Not Shown (JWB# 8676000)

Clean mating surfaces with alcohol and let dry. Cut one item 2 in half. Remove liner and apply as shown.

NOTE: Flow Control Handle shown in position which will allow full water flow.

Clean shell surface around top edge of 3 holes with alcohol and let dry.

Apply thread sealant (type for PVC plastic only) or wrap with teflon tape.



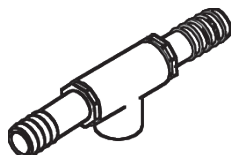
Fittings

Barbed Fittings

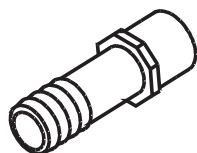
2000-026, Elbow: 3/8" Barb x
1/2" Slip or 3/4" Spigot
(JWB# H207000)



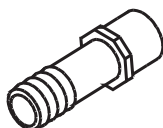
2000-051, Tee: 3/4" Barb x
3/4" Slip or 1" Spigot
(JWB# P601000)



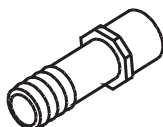
2540-030, Adapter: 1" Barb x
1" Spigot (JWB# R397000)



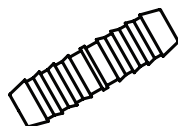
6540-262, Adapter: 3/4" Barb x
3/4" Spigot (JWB# H203000)



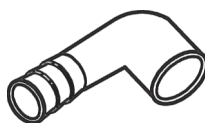
6540-065, Adapter: 3/4" Barb x
1" Spigot



6541-075, Adapter: 3/4" Barb x
3/4" Barb



2000-050, Elbow: 3/4" Barb x
3/4" Slip or 1" Spigot
(JWB# P600000)



2540-025, Elbow: 3/8" Barb x
1/2" Spigot (JWB# H210000)



6540-085, Elbow: 3/4" Barb x
1/2" Spigot (JWB# H205000)



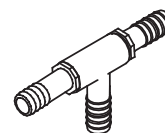
6540-118, Elbow: 3/4" Barb



Fittings

Barbed Fittings

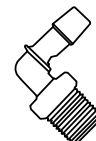
6540-093, Tee: 3/4" Barb



6540-441, Coupling: Barb x
Barb (Air Hose)

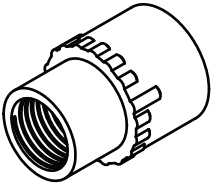


6540-053, Adapter, 1/8"
MPT x 3/8" barb, 90°

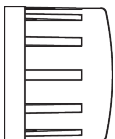


Fittings

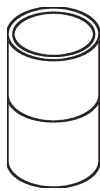
Adapters

Type	Description	JHT#	JWB#	
PVC	Adapter: 1/2" FPT x 3/4" Slip	6541-655	-	
	-			

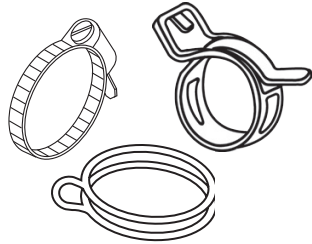
Caps

Caps				
Type	Description	JHT#	JWB#	
PVC	Cap: 1/2" Slip	2540-037	F827000	
	Cap: 3/4" Slip	2540-039	F382000	
	Cap: 1" Slip	6540-055	H214000	
	Cap: 2" Slip	6540-184	-	
	Cap: with Gasket, 3/4" FHT (Drain Valve)	6540-039		

Couplings

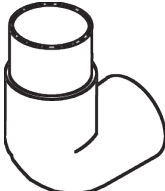
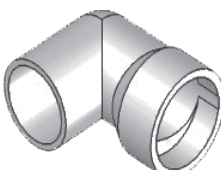
Type	Description	JHT#	JWB#	
PVC	Coupling: 2" Slip x Slip	6540-210	-	
	Coupling: 1-1/2" Slip x Slip	6540-150	838000	
	Coupling: 1" Slip x Slip	6540-010	K934000	
	Coupling: 1/2" Slip x Slip	6540-015	647000	
	Coupling: 3/4" Slip x Slip	6540-016	F356000	
Rubber	Coupling: No Hub 2" (Rubber Union)	6540-250	2634000	

Clamps

Type	Description	JHT#	JWB#	
ANSI	Clamp: 3" Stainless	6570-489	438000	
	Clamp: 3/4" Stainless	6570-099	9666000	
	Clamp: 3/8"	6570-491	J975000	
Metric	Clamp: 35mm	2540-005	R326000	
	Clamp: 27mm	6570-033	J974000	

Fittings

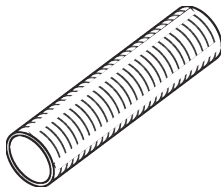
Elbows (PVC)

Type	Description	JHT#	JWB#	
Slip 90°	Elbow: 90° 2" Slip x Slip	6540-271	0426000	 
	Elbow: 90° 1-1/2" Slip x Slip	6540-090	0239000	
	Elbow: 90° 1" Slip x Slip	6540-020	0507000	
	Elbow: 90° 3/4" Slip x Slip	6540-046	D221000	
	Elbow: 90° 1/2" Slip x Slip	6540-029	0436000	
Slip 45°	Elbow: 45° 2" Slip x Slip	6540-265	0522000	
	Elbow: 45° 1-1/2" Slip x Slip	6540-160	0157000	
	Elbow: 45° 1" Slip x Slip	6540-023	0670000	
Street 90°	Elbow: 90° 2" Street, Spigot x Slip	6540-190	1592000	
	Elbow: 90° 1-1/2" Street, Spigot x Slip	6540-070	0955000	
	Elbow: 90° 1" Street, Spigot x Slip	6540-922	-	
	Elbow: 90° Street, 1" Slip x 3/4" Spigot	2540-035*	8537000	
	Elbow: 90° 1/2" Street, Spigot x Slip	6540-017	7164000	
Street 45°	Elbow: 45° 2" Street, Spigot x Slip	6540-194	-	
	Elbow: 45° 1-1/2" Street, Spigot x Slip	6540-195	-	
Barb 90°	Elbow: 90° 3/4" Barb x Slip	6540-042	7298000	
	Elbow: 90° 3/4" Barb x 1/2" Slip	6540-061	-	
Special 90°	Elbow: 90° 3/4" Slip x Female Pipe Thrd.	2540-036*	6380000	
	Elbow: 90° 1/4" Compression	2000-023	3044000	
	Elbow Adapter: 1-1/2" Spigot x Slip	20213-001	-	
Sweep 90°	Elbow: 90° 2" Sweep, Spigot x Slip	6540-928	-	
	Elbow: 90° 1-1/2" Sweep, Spigot x Slip	6540-930	-	
	Elbow: 90° 1-1/2" Sweep, Slip x Slip	6540-929	-	

* = Limited Stock

Hose / Pipe (Ordered in 1 Foot Lengths)

Hose / Pipe (Ordered in 1 Foot Lengths)			
Type	Description	JHT#	JWB#
Braided	Hose: Braided 1"	2540-740	-
Clear Hose	Hose: Clear 3/4"	6540-744	
	Hose: Clear 9/16" (Air Line)	6540-747	
	Hose: Clear 1/4" (Ozone)	6540-741	R772000
Flex Pipe	Pipe: Flex 2"	6540-420	-
	Pipe: Flex 1-1/2"	6540-410	
	Pipe: Flex 1"	6540-400	
	Pipe: Flex 3/4"	6540-397	
	Pipe: Flex 1/2"	6540-395	
Rigid	Pipe: Rigid 2"	6540-390	
	Pipe: Rigid 1-1/2"	6540-380	



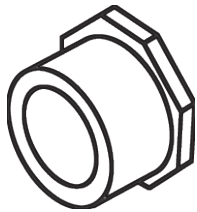
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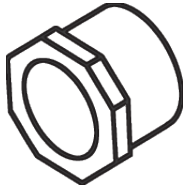
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Fittings

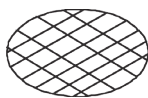
Pipe Plugs

Pipe Plugs				
Type	Description	JHT#	JWB#	
Barb	Plug: 3/4" Barb	2540-045	H202000	
NPT	Plug: 1/8" NPT	2540-010	0538000	
Spigot	Plug: 2" Spigot	6540-270	-	
	Plug: 1" Spigot	6540-060		
	Plug: 3/4" Spigot	6540-033	R905000	
	Plug: 1/4" Spigot	6540-101	-	
Rubber	Plug: 3/4" Rubber	6560-395		

Reducers (PVC)

Type	Description	JHT#	JWB#	
Spigot x Slip	Reducer: 2" Spigot x 1-1/2" Slip	6540-230	0473000	
	Reducer: 2" Spigot x 1" Slip	2540-020	0826000	
	Reducer: 2" Spigot x 3/4" Slip	6540-279	7299000	
	Reducer: 2" Spigot x 1/2" Slip	6540-241	-	
	Reducer: 1-1/2" Spigot x 1" Slip	6540-170	0508000	
	Reducer: 1-1/2" Spigot x 3/4" Slip	6540-261	7355000	
	Reducer: 1" Spigot x 3/4" Slip	6540-296	J996000	
	Reducer: 1" Spigot x 1/2" Slip	6540-062	0825000	
	Reducer: 3/4" Spigot x 1/2" Slip	2540-040	F380000	
FIPT	Reducer: 1/2" Spigot x 1/8" FIPT	2000-027	-	

Strainer Assemblies

Description	JHT#	JWB#	
Strainer: Cone for Laser, Quantum And Santina (Limited Stock)	2540-230	S046000	
Strainer Assembly, 1-1/2" Used on Pinnacle and Quantum (Limited Stock)	2000-015 GW	K596000,	
Strainer Assembly, 1-1/2" Used on Triton	2000-031	R765000	
Strainer Assembly, 2" Used on Laser, Quantum and Santina	2000-033	R828000	
Strainer: Disc For Pinnacle, Quantum and Triton	2000-032	R770000	

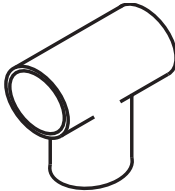
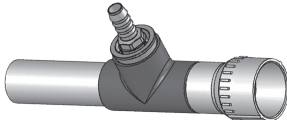
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Fittings

Tees (PVC)

Tees (PVC)				
Type	Description	JHT#	JWB#	
Slip	Tee: Slip 2" x 2" x 2"	6540-200	0828000	
	Tee: Slip 2" x 2" x 1-1/2"	6540-132	2488000	
	Tee: Slip 2" x 2" x 1"	2540-130	2901000	
	Tee: Slip 2" x 2" x 3/4"	6540-087	-	
	Tee: Slip 1-1/2" x 1-1/2" X 1"	2540-110*	7731000	
	Tee: Slip 1-1/2" x 1-1/2" X 2"	2000-022	2949000	
	Tee: Slip 1-1/2" x 1-1/2" X 3/4"	6540-088	D189000	
	Tee: Slip 1-1/2" x 1-1/2" X 1-1/2"	6540-080	0167000	
	Tee: Slip 1" x 1" x 3/4"	2540-120	8536000	
	Tee: Slip 1" x 1" x 1"	6540-050	0827000	
	Tee: Slip 1" x 3/4" x 1"	317156	-	
	Tee: Slip 1/2" x 1/2" x 1/2"	6540-006	0455000	
	Tee: Slip 3/4" x 3/4" x 3/4"	6540-096	D360000	
	Tee: Slip 3/4" x 3/4" x 3/8"	6540-997	-	
Barb	Tee: Barb 3/4" x 3/4" x 3/4"	6540-093		
	Tee: Barb 3/8" x 3/8" x 3/8"	6540-097		
Compression	Tee: Compression 1/4"	2000-024	3053000	
Special	Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb (Used As Air Venturi For 2006+J-400 IX Jet, Page 57)	20178-001	-	

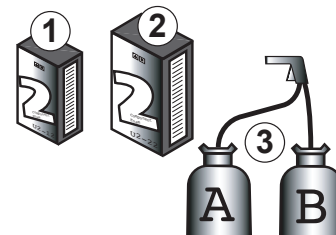
* = Limited Stock

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Miscellaneous

Replacement Foam

1. **6472-950**, Foam: Kit 12 Board Feet
2. ~~6472-952~~, Foam: Kit 22 Board Feet
3. ~~6472-954~~, Foam: Kit 200 Board Feet

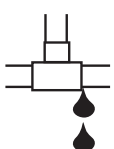
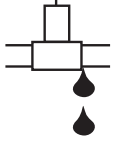
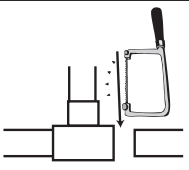
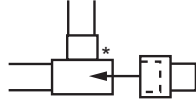
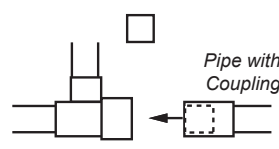
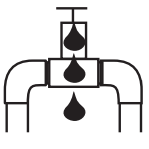
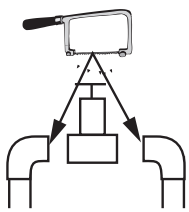
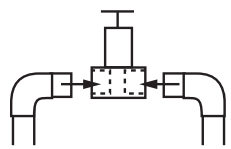


Plumbing Components

Description	JHT#	JWB#	Description	JHT#	JWB#
Hose Adapter: 90° Air Line	2000-052	1464000	Suction Fitting Repair Kit	2000-685	T075000
Nut: 2-Part Black	2000-107	F804000	Restrictor: Flow 1" ID	2540-060	5933000
Retainer: E-Ring .025" Diameter	2000-109	7082000	Adapter: 0.75" Slip x Female Pipe Thread (2002 Waterfall)	2540-004	6933000
Air Control Knob: Sub Assembly (Chrome)	2000-111	5132827	Restrictor: Flow 0.31" ID x 0.81" OD	2540-061*	F830000
Knob: Air Control (Silver)	2000-114*	8611945	Manifold: Air 8 3/4" Barbs x 1-1/2" Slip	2540-091	H197000
Air Control: Knob (Brown)	2000-119	8611908	U-Bend: 1-1/2" Slip x Slip	2540-100	K449000
Panel: Air Control (Silver)	2000-127	9108945	O-Ring: Inner	2540-309	-
Plenum/Fitting: Assembly	2000-140	K601000	Tailpiece: Plenum	2540-315	
Ring: Graphic Accessory	2000-156	G239000	Ring: Suction Strainer	2540-321*	
Ring: Graphic Accessory (Quantum, Corsica, Tirage, Venterra, Razza)	2000-157	G238000	Strainer: Suction	2540-322*	1902000
Ring: Graphic Heater	2000-158	B934000	Body: With Nut Silver	2540-335*	F402000
Ring: Graphic System	2000-159	B933000	Drain Fitting	2540-390*	3058000
Ring: Graphic Accessory (Aero Plus, Palio, Vectra II)	2000-160	B932000	Ring: Push-On 0.097" Diameter	2570-010	6666000
O-Ring: Air Control Valve	2000-250	8399000	Plate: Plenum	2570-105	-
Jet: Grill/Bumper (Vertassage)	2000-646	S144945	Adapter: F x S 1/2"	6540-004	
Jet: Flow Path Assembly (Vertassage)	2000-647*	S145945	Reducer: 3/4" Spigot x 1/2" Slip	6540-014	3344000
Jet: Canister (Vertassage)	2000-648*	S146945	Adapter: 1/2" Spigot x 3/8" Barb	6540-024	-
Jet: Gasket (Vertassage)	2000-649	S147000	Adapter: 3/4" Spigot x 3/8" Barb	6540-063	
Jet: Backing Plate (Vertassage)	2000-650	S148000	Adapter: 3/4" Spigot x 3/4" Barb	6540-262	
Jet: Body (Vertassage)	2000-651	S149000	Adapter: 1" Spigot x 3/4" Barb	6540-065	
Jet: Therapy Option (Magnassage)	2000-652	S151945	Cross: 1.5" Slip x Slip x Slip	6540-187*	P978000
Jet: Wall Fitting (Magnassage)	2000-653	S152000	Tailpiece: 1-1/2" Pump Union	6540-196	
Jet: Gasket (Magnassage)	2000-654	S153000	O-Ring: EPDM	6540-228	-
Jet: Nozzle (Magnassage)	2000-655	S154000	Cross: 2" Slip x Slip x Slip	6540-255	
Jet: Manifold Body (Air Up, Magnassage)	2000-656	S155000	Fitting: Wall Heater Return	6540-294	
Jet: Flex Nozzle (Flex Jet)	2000-657	S157945	Manifold: Water 2-Port, 3/4" Barb	6540-312	
Jet: Gasket (Flex Jet)	2000-658*	S158000	O-Ring: Silicone 2.85" OD	6540-511	
Jet: Fitting (Flex Jet)	2000-659*	S159945	Adapter: 3/4" Slip x 3/4" Barb	6540-827	
Jet: Body (Flex Jet)	2000-660	S160000	Valve: Check 1" Slip x Slip (1/2 lb.)	6540-828	
Jet: Barb 3/4" Fitting (Flex Jet)	2000-661	S161000	Connector: Liquid Tight, 1/4"	6560-406	
Jet: Manifold Body (Air Magnassage)	2000-667	S230000	Connector: Liquid Tight, 1/2" (Temp Sensor - 4/20/01+)	6560-410	
			Connector: Strain Relief, 9/16"	6560-415	

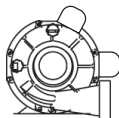
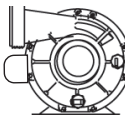
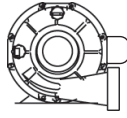
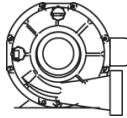
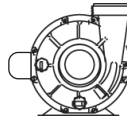
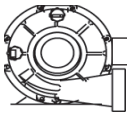
* = Limited Stock

Special Repair Fittings

Repair Fittings	Fixes	Installation Procedure		
<i>Slips Over Fitting O.D.</i>  <i>Street or Spigot End</i> #6000-355, 1.5" lines #6000-356, 2.0" lines Fitting fixes leaky glue joints between leaky slice valves, tees, or elbows and mating Sch 40 PVC pipes. Fittings glue over outer diameter (O.D.) of leaking fittings to bypass leak in pipe connection.	  			 <i>Pipe with Coupling</i> 1. Cut leaky pipe at end of fitting as shown. 2. Test repair fitting fit over mating fitting body (*light sanding may be required to facilitate fit.) Clean both fittings, then glue repair fitting over mating fitting end as shown following glue manufacturer instructions. 3. Clean mating pipe coupling and repair fitting ends. Glue coupling over spigot end of repair fitting as shown following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
<i>To Sch 40 Pipe I.D.</i>  <i>Street or Spigot End</i> #6000-357, 1.5" lines #6000-358, 2.0" lines Fittings permit replacement of leaky slice valve without replacing mating fittings. They glue directly into mating fittings after leaky valve is cut out, using their remaining rigid pipe I.D. as a sealing surface. They then provide new pipe ends for the replacement slice valve.				 1. Cut out leaky slice valve, tee, or elbow from mating fittings as shown. 2. Clean repair and mating fitting ends. Glue repair fitting ends into mating fittings following glue manufacturer instructions. 3. Glue new slice valve onto each repair fitting spigot end following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
Repair Couplings	Joins	Installation Procedure		
<i>To Sch 40 Pipe I.D.</i>  <i>To Sch 40 Pipe I.D.</i> #6000-350, 1.5" lines #6000-351, 2.0" lines Couplings join two Sch 40 PVC pipes together in locations where there is insufficient space for an outside fitting.	 Joins 2 Sch 40 PVC Pipe Ends			 1. Clean coupling ends and inner surface of mating pipes. 2. Glue coupling into mating pipe ends following glue manufacturer instructions. 3. Allow glue to dry BEFORE applying pressure!

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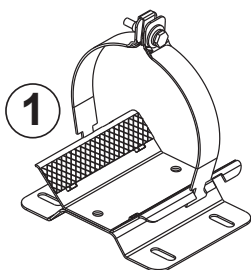
Pump Matrix For Complete Bracketless North America 60Hz Pumps (2007+)

240VAC 60Hz						120VAC 60Hz
Pump Model And Head Rotation ➔	6500-343 2.5 HP 2-Speed	6500-352* or 6500-341** 2.5 HP 1-Speed	6500-349 2.0 HP 1-Speed	6500-352 2.5 HP 1-Speed	6500-365 2.5 HP 1-Speed	6500-345 1.5 HP 2-Speed
						
	48 Frame Universal***	56/48 Frame Universal***	48 Frame Universal***	56 Frame Universal***	56 Frame Universal***	48 Frame Universal***
Hot Tubs	***See Important Notes Below					
J-480	-	-	-	Pump 2	Pump 1	-
J-470						
J-465						
J-460						
J-375	Pump 1	6500-352* 56 Frame (Used 7/1/10+)	-			
J-365						
J-355						
J-345						
J-335		6500-341** 48 Frame (Used <7/1/10)				
J-325	Pump 1	-	-			-
J-315	-	-	-			Pump 1
J-280	Pump 1	Pump 2: 6500-341**	-			-
J-270						
J-230						
J-220	-					Pump 1
J-210						

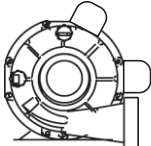
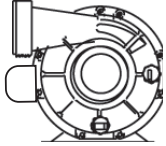
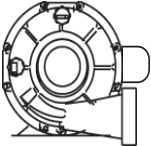
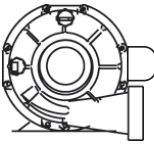
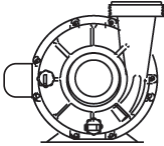
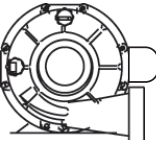
Notes:

1. All J-400/J-300/J-200 series pump assemblies can be rotated to the necessary angle.
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with one of our Universal Mounting Bracket Kits below.
3. Bracketless Pumps 6500-352 And 6500-365 Have Replaced Pumps 6500-901, 6500-902..
4. Refer to page 92-97 for replacement parts.

Universal Pump Mounting Bracket (Purchased Separately)

Item	Fits	Description	JHT#	
1A	J-400	Universal Mounting Bracket Assembly for J-400 Series 56 Frame Pumps (Complete)	6000-535	
1B	J-300 J-200	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	
Note: Individual Universal Mounting Bracket parts are also available. Refer to page 91 for details.				

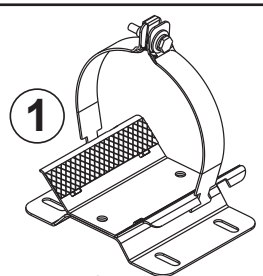
Pump Matrix For Complete Bracketless North America 60Hz Pumps (2005-2006)

240VAC 60Hz						120VAC 60Hz
Pump Model And Head Rotation ➔	6500-343 2.5 HP 2-Speed	6500-341 2.5 HP 1-Speed	6500-349 2.0 HP 1-Speed	6500-352 2.5 HP 1-Speed	6500-365 2.5 HP 1-Speed	6500-345 1.5 HP 2-Speed
						
	48 Frame Universal*	48 Frame Universal*	48 Frame Universal*	56 Frame Universal*	56 Frame Universal*	48 Frame Universal*
Hot Tubs	*See Important Notes Below					
J-480	-	-	-	Pump 2	Pump 1	-
J-470						
J-465						
J-460						
J-385	Pump 1	Pump 2	Pump 3	-	-	-
J-375	Pump 1	Pump 2	-			
J-365						
J-355						
J-345						
J-335						
J-325	Pump 1	-				
J-315	-	-	-	-	-	Pump 1
J-230	Pump 1	Pump 2	-			-
J-220	-					Pump 1
J-210						

Notes:

1. All J-400/J-300/J-200 series pump assemblies can be rotated to the necessary angle.
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with one of our Universal Mounting Bracket Kits below.
3. Bracketless Pumps 6500-352 And 6500-365 Have Replaced Pumps 6500-901, 6500-902.
4. Refer to page 92 & 94 for replacement parts.

Universal Pump Mounting Bracket Assemblies (Purchased Separately)

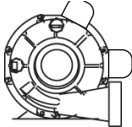
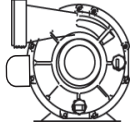
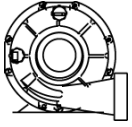
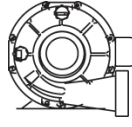
Item	Fits	Description	JHT#	
1A	J-400	Universal Mounting Bracket Assembly for J-400 Series 56 Frame Pumps (Complete)	6000-535	
1B	J-300 J-200	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532	

Note:

Individual Universal Mounting Bracket parts are also available. Refer to page 91 for details.

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Pump Matrix For Complete Bracketless North America 60Hz Pumps (2002-2004)

240VAC 60Hz				120VAC 60Hz	
Pump Model And Head Rotation →	6500-343 2.5 HP 2-Speed  48 Frame Universal*	6500-341 2.5 HP 1-Speed  48 Frame Universal*	6500-349 2.0 HP 1-Speed  48 Frame Universal*	6500-345 1.5 HP 2-Speed  48 Frame Universal*	
Hot Tubs	*See Important Notes Below				
J-385	Pump 1	Pump 2	Pump 3		
J-380	Pump 1	Pump 2			
J-370					
J-375					
J-360					
J-365					
J-355					
J-350					
J-340					
J-345					
J-335	Pump 1	-			
J-330					
J-320					
J-325				Pump 1	
J-315					
J-310					
Hermosa					
Redondo					

Notes:

1. All J-300 series and Redondo/Hermosa pump assemblies and can be rotated to the necessary angle.

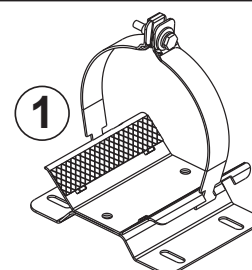
2. Fixed mount pumps and corresponding pump motors are no longer available. If you need to replace a fixed mount pump, you need to replace the fixed mount bracket with the Universal Mounting Bracket Kit below.

3. Refer to page 94 for replacement parts.

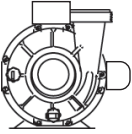
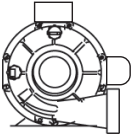
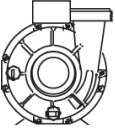
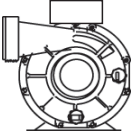
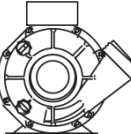
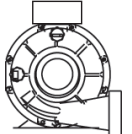
Universal Pump Mounting Bracket Assembly (Purchased Separately)

Item	Fits	Description	JHT#
1	J-300	Universal Mounting Bracket Assembly for J-300 Series 48 Frame Pumps (Complete)	6000-532

Note:
Individual Universal Mounting Bracket parts are also available. Refer to page 91 for details.



Pump Matrix For Complete Fixed Bracket Export 50Hz Pumps (2002+)

230VAC 50Hz						
Pump Model And Head Rotation	6500-891* 2.0 HP 2-Speed  12:00	6500-899** 2.0 HP 2-Speed  3:00	6500-124 2.0 HP 1-Speed  12:00	6500-239 2.0 HP 1-Speed  9:00	6500-240 2.0 HP 1-Speed  1:30	6500-294 2.0 HP 1-Speed  3:00
Hot Tubs	*See Important Notes Below					
J-480	-	-	-	Pump 2	-	Pump 1
J-470	-	-	-	-	-	-
J-465	-	-	Pump 2	-	-	Pump 1
J-460	-	-	-	-	-	-
J-380	-	Pump 1	Pump 2	-	-	Pump 3
J-385	-	-	-	-	Pump 3	-
J-375	-	Pump 1	Pump 2, 2004	Pump 2, 2005	-	-
J-370	-	Pump 1	Pump 2	-	-	-
J-365	-	-	-	Pump 2	-	-
J-360	-	Pump 1	Pump 2	-	-	-
J-355	-	-	-	-	-	-
J-350	-	-	-	-	-	-
J-345	-	Pump 1	-	Pump 2	-	-
J-340	-	-	-	-	-	-
J-335	-	Pump 1	Pump 2, 2007+	Pump 2, 2005-2006	-	-
J-330	-	-	-	-	-	-
J-325	Pump 1	-	-	-	-	-
J-320	-	Pump 1	-	-	-	-
J-315	-	-	-	-	-	-
J-310	-	-	-	-	-	-
J-280	-	Pump 1	-	Pump 2	-	-
J-270	-	Pump 1	-	-	-	Pump 2
J-230	-	Pump 1, 2008+ Pump 2, 2005-2007	-	-	Pump 1, 2005-2007	-
J-220	-	-	-	-	-	-
J-210	-	-	-	-	-	-
Hermosa	-	Pump 1	-	-	-	-
Redondo	-	-	-	-	-	-

Notes:

1*. Pump 6500-291 was replaced by pump 6500-891.

2**. Pump 6500-299 was replaced by pump 6500-899 (they are not interchangeable, call tech support). We recommend replacing like mode pumps for direct replacement.

3. Refer to page 95-96 for replacement parts.

Pump Matrix For Older Hot Tubs (Manufactured ≤2001)

Miscellaneous Hot Tubs				
Hot Tub Model	Jet Pump 1	Jet Pump 2	Circ. Pump	
Laser, R270	2500-250	2500-201	2500-260	
Pinnacle, R300	2500-201			
Quantum, R280				
Santina, R290	2500-250			
Triton, R310	2500-205- (Use 2500-201 as Replacement)			
Triton w/o Stereo, S125				
Aero, M450	2500-250		-	
Alexa, K010	2500-255	-		
Laser Select, R275	2500-250	2500-251		
Palio, R400	2500-255	-		
Santina Select, R295	2500-250	2500-251		
Solaris Select, J140		2500-250		
Aero Plus, C460	2500-255	-		
Aero Plus, E790				
Alexa, D600				
Laser Plus, N800	2500-250	2500-251		
Laser Plus, H880				
Laser Select, N825				
Laser Select, H890				
Lexus Plus, F290	2500-250	2500-250		
Lexus, F291				
Lexus L.C., F292				
Palio Select, K770	2500-255	-		
Pinnacle Plus, K100	2500-201	2500-201		2600-110 (See Note)
Pinnacle Plus, P700				
Quantum Plus, K780				
Quantum Plus, P725				
Quantum Plus, F160	2500-250	2500-251	-	
Santina Plus, H860		2500-201		
Santina Plus, N750		2500-251		
Santina Select, H870				
Santina, F300				2500-250
Solaris Plus, E800				
Tirage Plus, F280		2500-251		
Vectra, N925	2500-255	-		
Note: This is a retrofit motor kit. If the hot tub's Tiny Mite pump has been previously replaced, you only need to order our AquaFlo replacement pump 2500-259.				

Echo Hot Tubs		
Hot Tub Model	Jet Pump 1	Jet Pump 2
Z112 (Digital), S710	2500-255	-
Z112 (Analog), S710		
Z135, S260		
Z235, S270	2500-250	2500-250
Z240, S280		
Z255, R560		2500-251
Z110, F511	2500-255	-
M310/Z110 (Analog), H490		
M310/Z110 (Digital), H490		
Z120, E920		
M320/Z120, H500		
Z130, F296	2500-250	2500-250
Z140, H850		
M340/Z140 (Analog), H850		
M340/Z140 (Digital), H850		
M345/Z145 (Analog), H240	2500-255	-
M345/Z145 (Digital), H240		
M350/Z150 (Analog), H250	2500-250	2500-250-
M350/Z150 (Digital), H250		
M300/Z100, J200	2500-255	-
M315/Z115, H230		
M301/Z101, R335		
<i>Note</i> Pump 2500-260 has been obsoleted and replaced by pump 6500-035. New 6500-035 pumps do not include a pump plug. For this reason, it is necessary to use the plug and seal from the old 2500-260 pump during replacement.		

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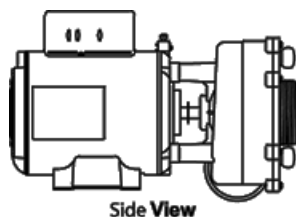
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J-400 Circulation Pumps

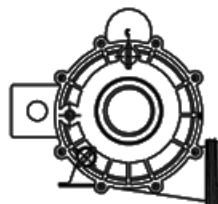
J-400 North America 60Hz Models (2006+)

6500-907, Pump:
Flow Master High
Flow Pump, 240V
60Hz (48 Frame)

6540-196, Union:
1.5" Straight with
Nut (Not Shown)



Side View

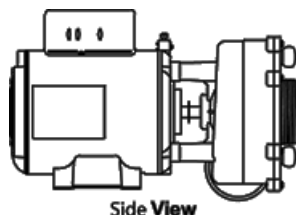


Head View

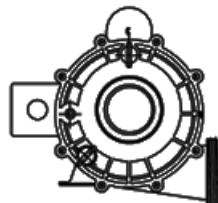
J-400 Export 50Hz Models (2006+)

6500-911, Pump:
Flow Master High Flow
Pump, 230V 50Hz (48
Frame)

6540-196, Union:
1.5" Straight with
Nut (Not Shown)



Side View



Head View

J-300/J-280/J-270/J-230 Circulation Pumps

North America 60Hz Models (2002+)

1a. 6000-125, Pump:
Circulation E10,
230V 50/60Hz with
Cord (Replaces
6500-035 Pump)

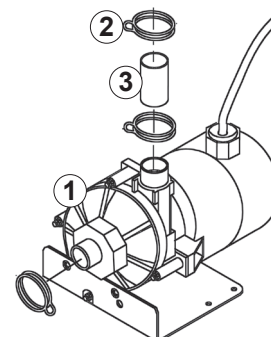
1b. 6500-460, Pump:
Circulation E10,
115V 60Hz with
Cord (Replaces
6500-038 Pump)

1c. 2500-260, Pump:
Circulation, 240V
60Hz with Cord; Use 6000-125 above

2. 6570-099, Clamp: 3/4" Stainless Steel
(JWB# 9666000)

3. 6540-744, Hose: Clear PVC, 3/4" x 1'
ns. 2500-259, Aquaflo Pump: Circulation
Replacement (JWB# P974000)

ns. 2600-110, Retrofit Kit. *Note: This is a retrofit motor kit. If the hot tub's Tiny Mite pump has been previously replaced, you only need to order our Aquaflo replacement pump 2500-259. Complete pump included for K100, P700, K780, P725 (JWB# R018000)*



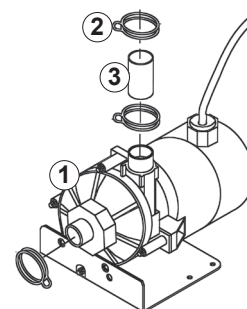
Export 50Hz Models (2002+)

1a. 6000-125, Pump:
Circulation E10,
230V 50/60Hz with
Cord

1b. 6500-023, Pump:
Circulation, 230V
50Hz with Cord

2. 6570-099, Clamp:
3/4" Stainless Steel
(JWB# 9666000)

3. 6540-744, Hose:
Clear PVC, 3/4" x 1'



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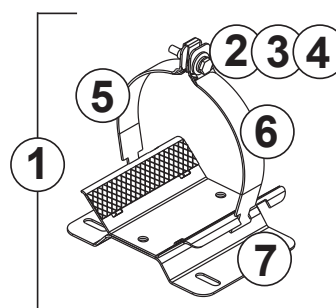
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Pump Mounting Brackets (For Bracketless North American Pumps Only)

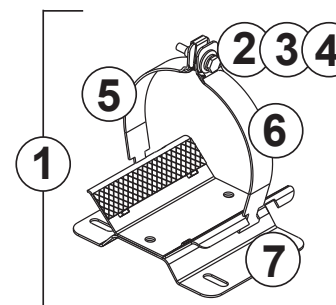
J-400 Series Universal Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-535
2	Bolt: 5/16-18 x 1-1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 56 Frame, Half Band	6500-837
6	Bracket: 56 Frame, Half Band (Captive Nut)	6500-838
7	Base: Universal Cradle Bracket	6500-834



J-300/J-200 Series Universal Pump Bracket Kit (2007+)

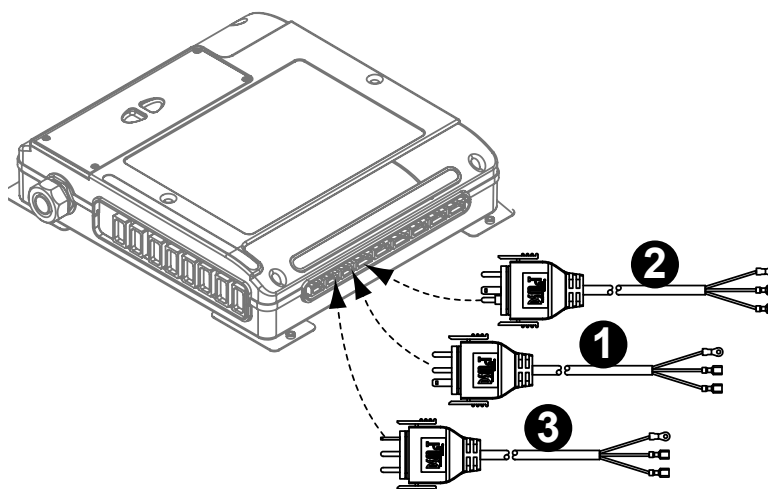
Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-532
2	Bolt: 5/16-18 x 1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 48 Frame, Half Band	6500-832
6	Bracket: 48 Frame, Half Band (Captive Nut)	6500-833
7	Base: Universal Cradle Bracket	6500-834



Pump Cords (For 2010+ J-1000 Controllers Only)

1. **6560-161**, Cord Pump 1, 36" with DSMT plug for J-1000 Controllers
2. **6560-169**, Cord Pump 2, 32" with DSMT Plug for J-1000 Controllers
3. **6560-165**, Cord Circulation Pump, with DSMT plug for J-1000 Controller

Note: See page 21 for Controller ordering details.



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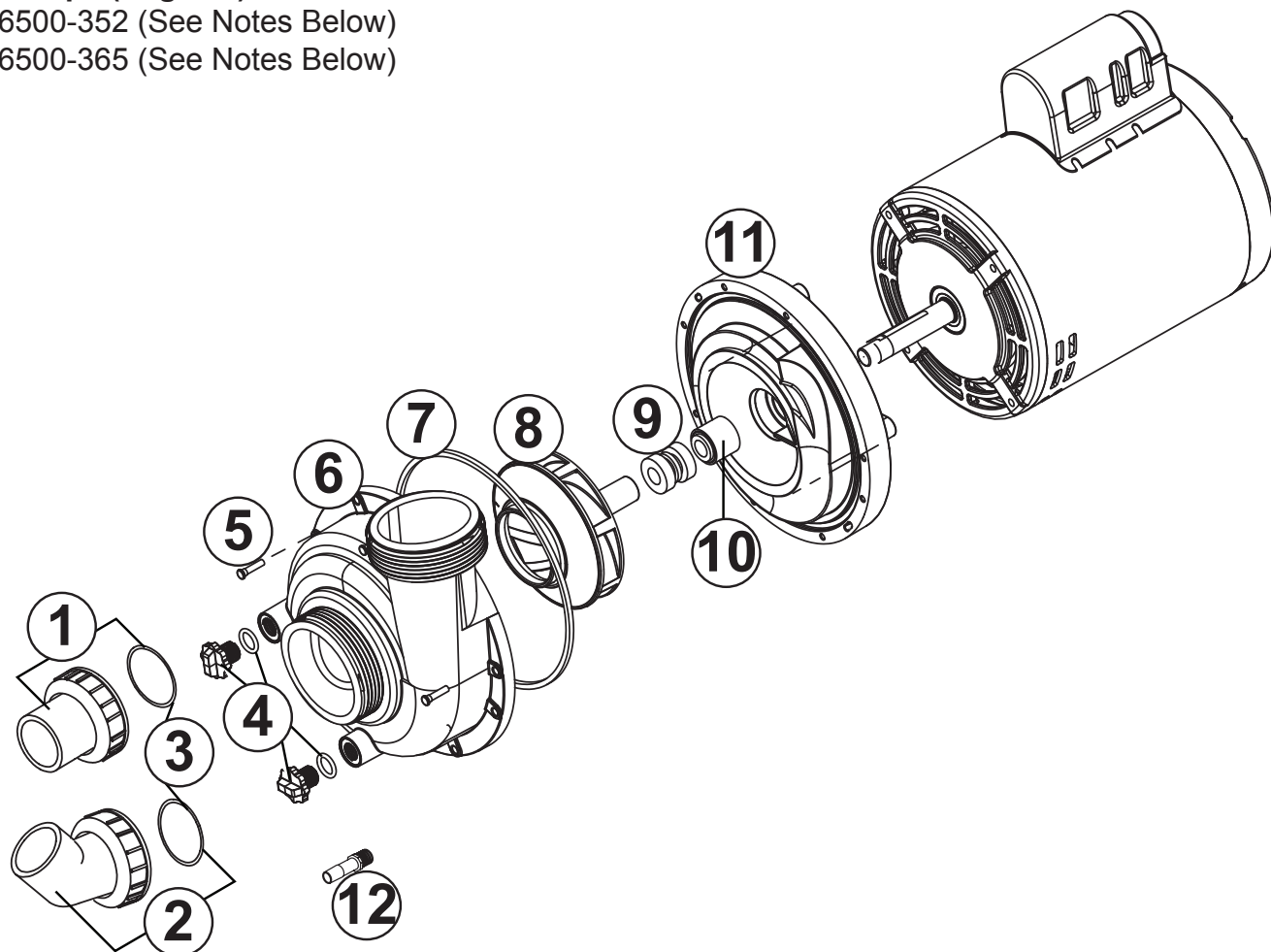
J-400 North America 60Hz Bracketless 56 Frame Pump Parts (5/2009+)

Compatible 60Hz

Pumps (Page 86):

6500-352 (See Notes Below)

6500-365 (See Notes Below)



Item	Description	JHT#
1	Union Assmembly, Straight (O-Ring included)	6500-232
2	Union Assembly, 45° (O-Ring included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug with O-Ring (1 ea.)	6500-547
5	Screw, self-tapping (1 ea.)	6500-548
6	Housing, Front (Volute)	6500-546
7	Housing O-Ring	6500-545

Item	Description	JHT#
8	Impeller, 2.5hp	6500-549
9	Seal- Stationary for North American 60Hz pumps	6500-543
10	Seal-Rotational for Export 50Hz pumps	6500-544
11	Housing, Rear	6500-541
12	Adapter, 0.25" MIPT x 0.375" Barb	6540-030

Note:

All J-400 Series pump housings are universal and can be rotated to any configuration listed on page 86.

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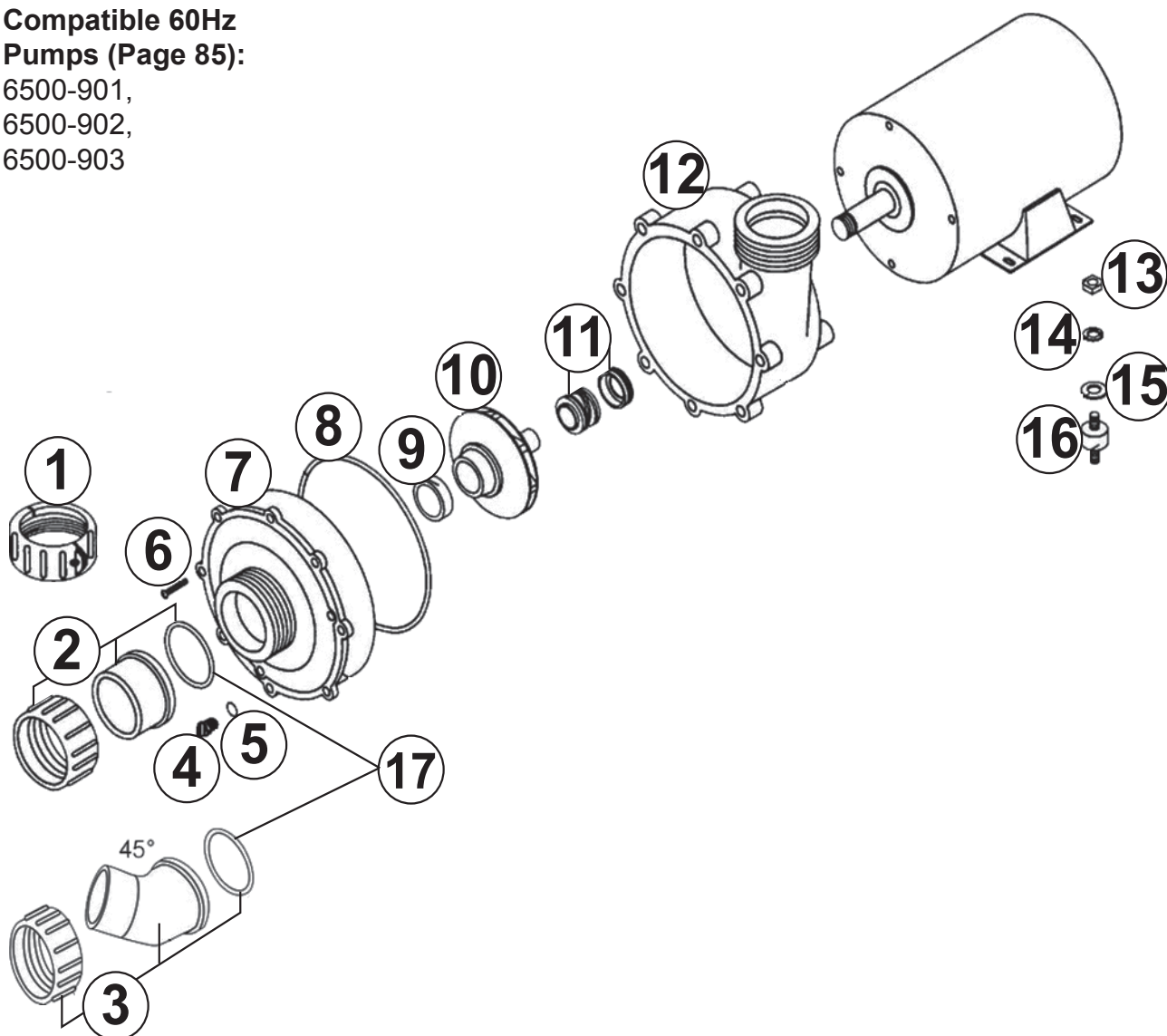
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800-222-7855

J-400 North America 60Hz Fixed Bracket 56 Frame Pump Parts (2006-4/2009)

Compatible 60Hz Pumps (Page 85):

6500-901,
6500-902,
6500-903



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly (Straight)	6500-232
3	Union Assembly (45°)	6500-037
4	Drain Plug	6000-047
5	Drain Plug: O-Ring	6000-204
6	Screw: Mach., 8-32 x 5/8 SS	6500-822
7	Housing Front (Volute)	6500-829
8	Housing O-Ring	6000-154
9	Wear Ring	6500-825

Item	Description	JHT#
10	Impeller (USA/Canada)	6500-823
11	Seal: Assembly, PS200 (5/8") (USA/Canada)	6500-447
12	Housing Back: AquaFlo	6500-828
13	Nut	6570-126
14	Washer (Split Lock)	6570-127
15	Washer	6570-509
16	Motor Insulator (USA/Canada)	6570-023
17	O-Ring, 2" Union	6000-645

Note:

All J-400 Series pump housings are universal and can be rotated to any configuration listed on page 85.

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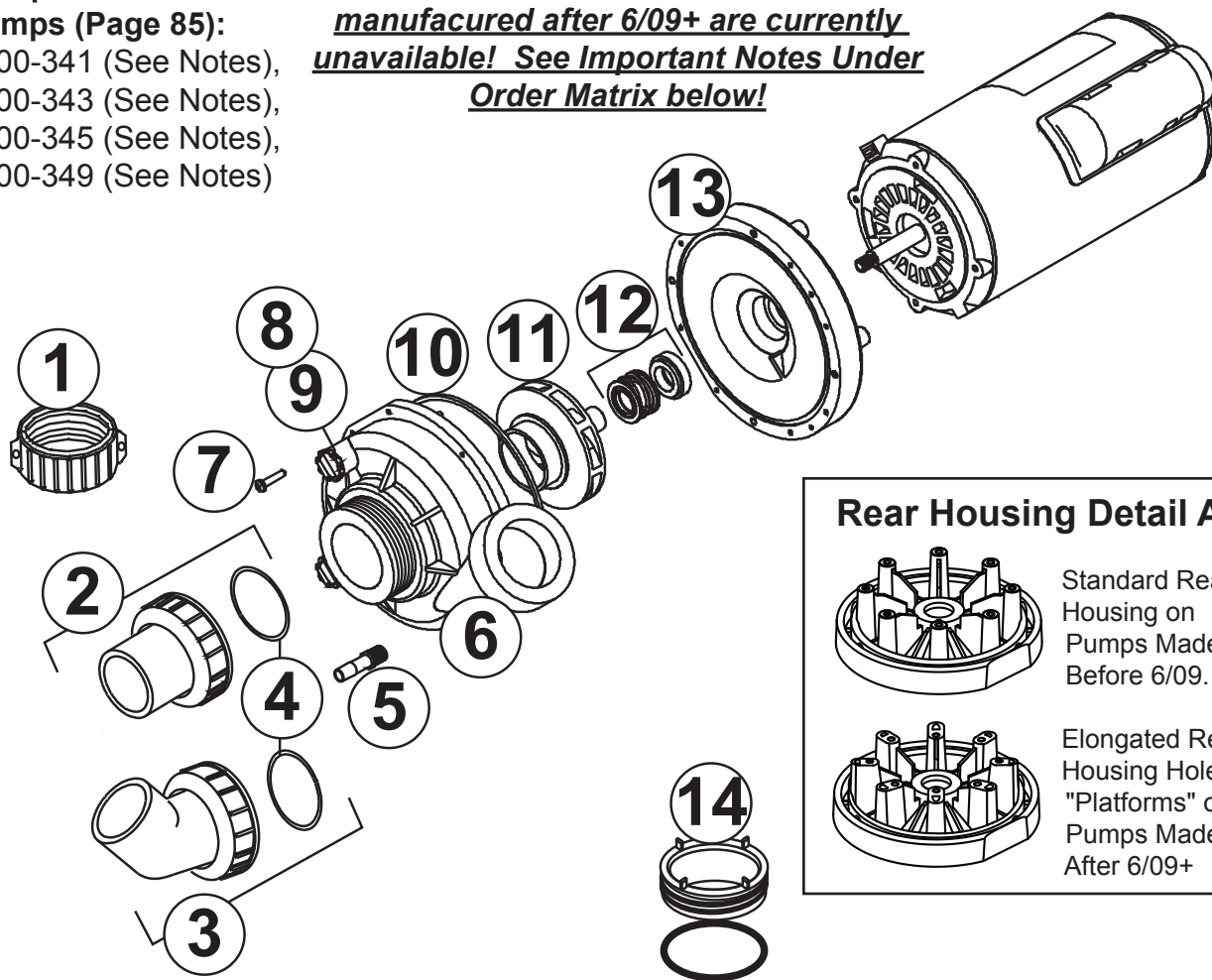
800-222-7855

J-300/J-200 North America 60Hz Bracketless 48 Frame Pump Parts (2002+)

Compatible 60Hz Pumps (Page 85):

6500-341 (See Notes),
6500-343 (See Notes),
6500-345 (See Notes),
6500-349 (See Notes)

**IMPORTANT! Wet end parts for pumps
manufactured after 6/09+ are currently
unavailable! See Important Notes Under
Order Matrix below!**



Item	Description	JHT#
1	Nut: Split Replacement 2"	6000-031
2	Union: Assembly 2" (Straight)	6500-232
3	Union: Assembly 2" (45°)	6500-037
4	O-Ring: 2"	6000-645
5	Adapter: 1/4" MIPT x 3/8" Barb	6540-030
6	Housing: Front	6500-288
7	Screw: Self-Tapping	6570-070
8	Plug: Drain 0.25" NPSM	6500-255
9	O-Ring: Drain Plug 0.487" ID	6500-256

Item	Description	JHT#
10	O-Ring: Front Housing	6500-290
11a	Impeller North America, 2.5hp	6500-295
11b	Impeller North America, 2.0hp	6500-309
11c	Impeller North America, 1.5hp	6500-308
12	Seal: Assembly, PS201 (3/4")	6500-805
13	Housing: Rear Bracket	6500-311
14	Plug: Jacuzzi Filter	6000-285

Notes:

- Wet end parts for listed pumps manufactured after 6/09+ are currently unavailable. To identify these pumps, visually examine the rear housing bracket for elongated hole "platforms" (See Rear Housing Detail A). An updated pumps page breakdown for 6/09+ pumps will be announced and posted online, when available.
- All J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 85.

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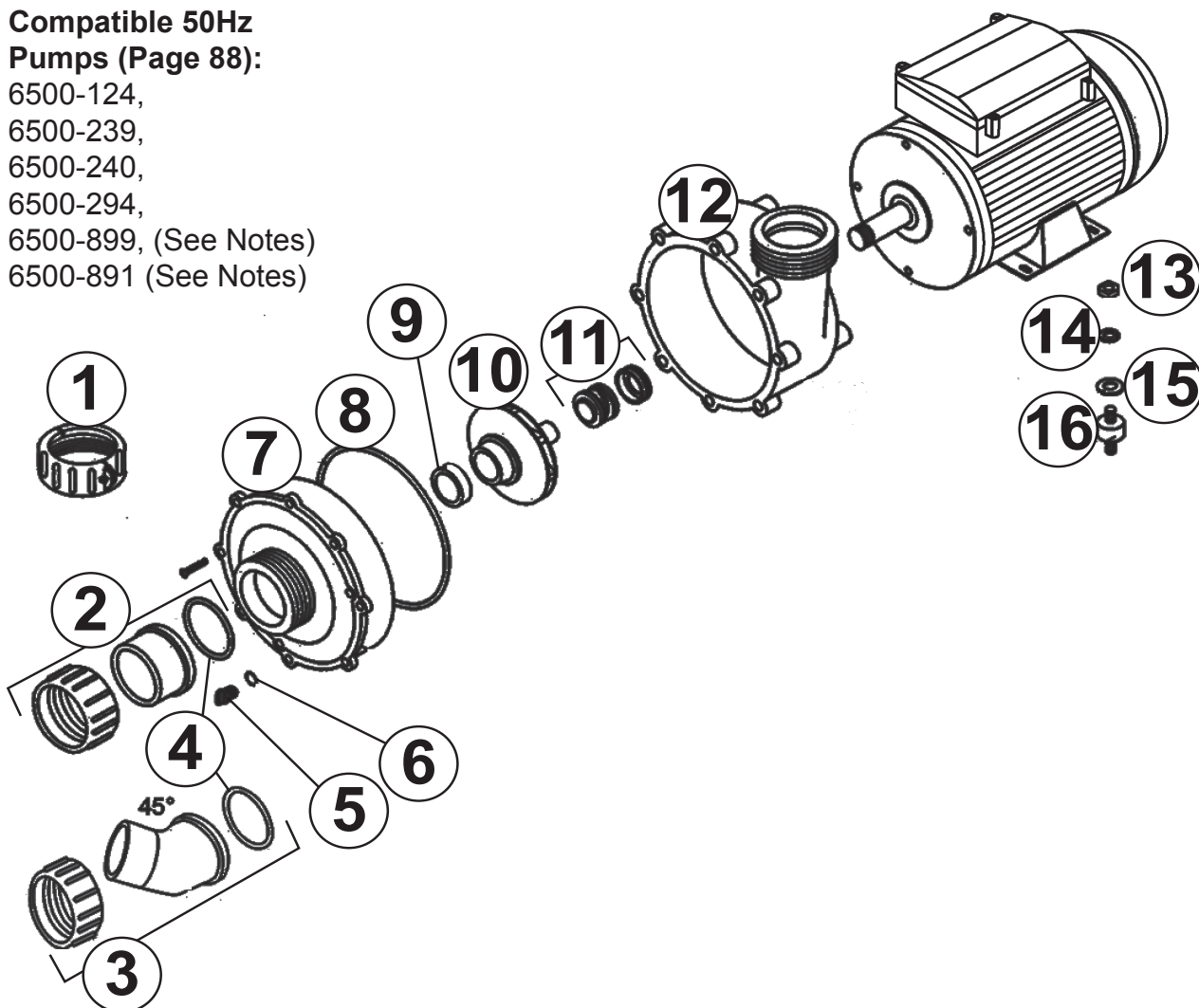
jacuzziparts.com

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J-400/J-300/J-200 Export 50Hz Fixed Bracket Aquaflo Pump Parts (2002+)

Compatible 50Hz Pumps (Page 88):

6500-124,
6500-239,
6500-240,
6500-294,
6500-899, (See Notes)
6500-891 (See Notes)



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly, Straight	6500-232
3	Union Assembly, 45°	6500-037
4	O-Ring 2"	6000-645
5	Drain Plug	6000-047
6	Drain Plug O-Ring	6000-204
7	Housing Front (Volute)	6000-151
8	Housing O-Ring	6000-154
9	Wear Ring	6000-205

Item	Description	JHT#
10	Impeller: Export 50Hz	6000-220
11	Seal: Assembly, PS200 (5/8") Export	6500-446
12	Housing Back, Theramax, 56	6000-152
13	Nut	6570-126
14	Washer, Split Lock	6570-127
15	Washer	6570-509
16	Motor Insulator Export	6570-011
ns	Start Capacitor Export	6000-116

Notes:

1. All J-400/J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 88.
2. Refer to page 96 for 6500-899 and 6500-891 Ling Xiao pump details.

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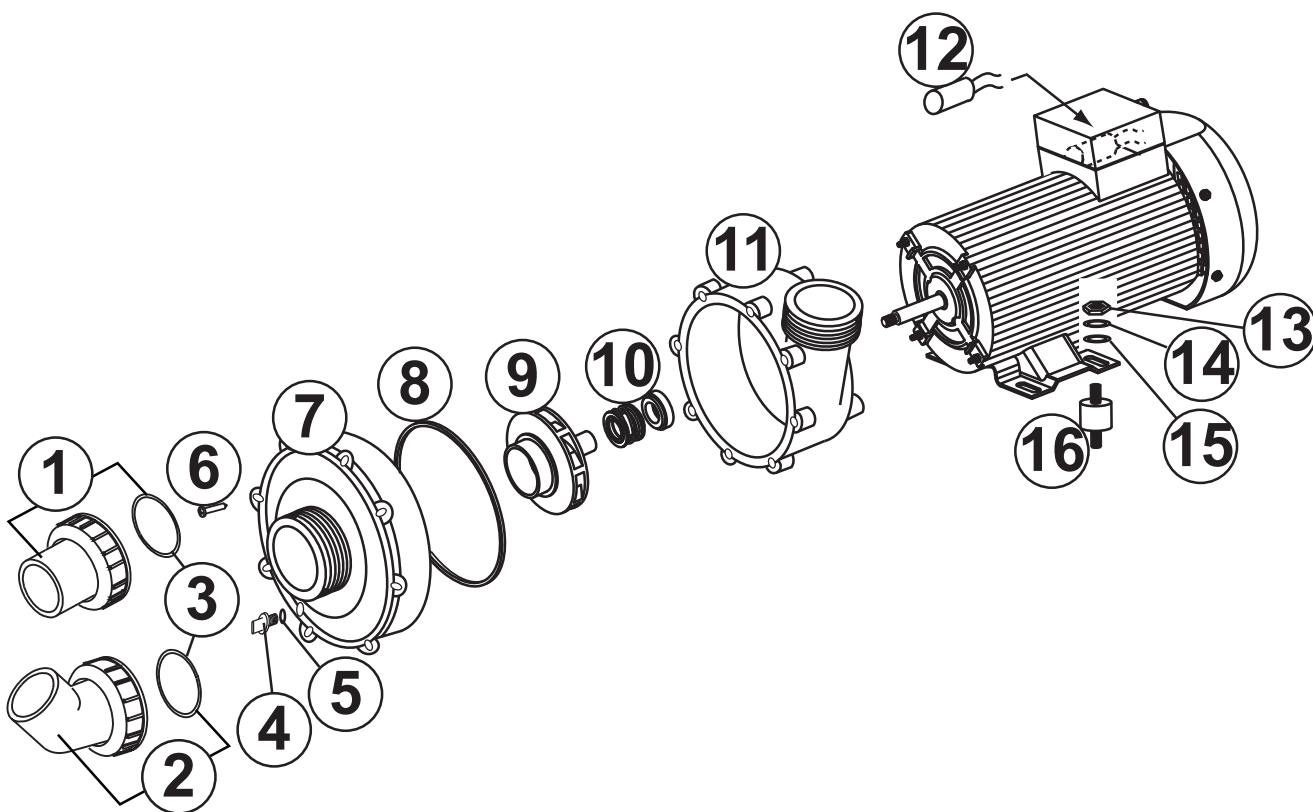
J-400/J-300/J-200 Export 50Hz Fixed Bracket Ling Xiao Pump Parts (5/2009+)

Compatible 50Hz

Pumps (Page 88):

6500-899 (See Notes Below)

6500-891 (See Notes Below)



Item	Description	JHT#
1	Union Assmembly, Straight (O-Ring Included)	6500-232
2	Union Assembly, 45° (O-Ring Included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug	6500-602
5	Drain Plug O-Ring	6500-603
6	Bolt, Pump Housing	6500-601
7	Housing, Front (Volute)	6500-604
8	Housing, O-Ring	6500-605
9A	Impeller, 2.0hp (1-Speed)	6500-608

Item	Description	JHT#
9B	Impeller, 2.0hp (2-Speed)	6500-610
10	Seal Assembly, 0.625" Viton	6500-281
11	Housing, Back	6500-606
12A	Capacitor, 2.0hp (1-Speed)	6500-609
12B	Capacitor, 2.0hp (2-Speed)	6500-611
13	Nut, 5/16" - 18, Hex	6570-126
14	Washer, 5/16" Split-Lock	6570-127
15	Flat Washer, 3/8" SAE	6570-509
16	Motor Mount Insulator. 1.25"	6570-011

Notes:

1. Refer to page 95 for 6500-899 and 6500-891 AquaFlo pump parts.
2. These components are NOT interchangeable with Aqua-Flo pumps, however, complete pump assemblies ARE interchangeable with the above listed Aqua-Flo pumps.

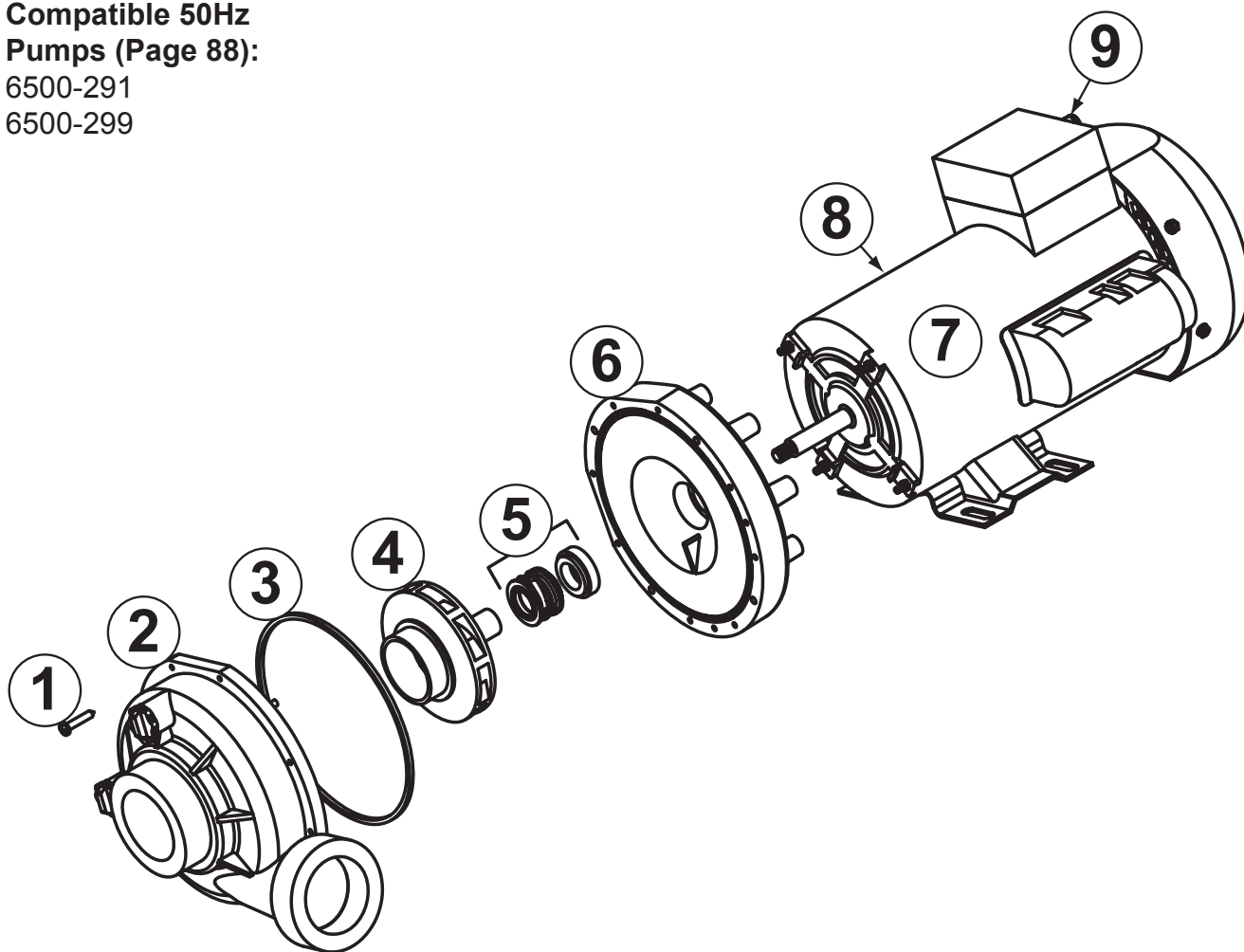
Guillen's Enterprises, inc

J-400/J-300/J-200 Export 50Hz Fixed Bracket Pump Parts (2002+)

Compatible 50Hz Pumps (Page 88):

6500-291

6500-299



Item	Description	JHT#
1	Screw: #10-12 x 1", Type A (8 Required)	6570-070
2	Pump: Housing Case S45	6500-288
3	Square Ring: 6" ID x 0.125"Ø	6500-290
4	Impeller: 4.2" Diameter Export	6500-298
5	Pump: Seal Assembly, PS201 (3/4")	6500-805
6	Bracket: Pump Universal	6500-311

Item	Description	JHT#
7	Motor: 2HP 2-Speed, 230V, 50Hz TUV	6500-278
8	Label: Pump Universal	6530-134
9	Connector: Liquid Tight, 1/2" #3231	6560-410

Note:

All J-400/J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 88.

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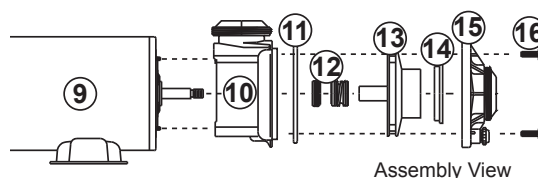
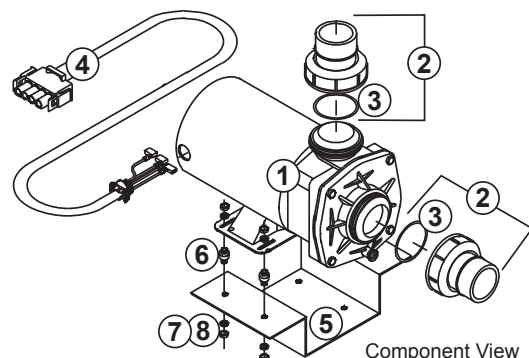
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Older 240V J And K Jet Pump Assemblies

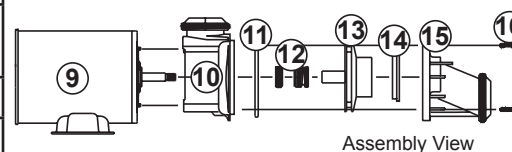
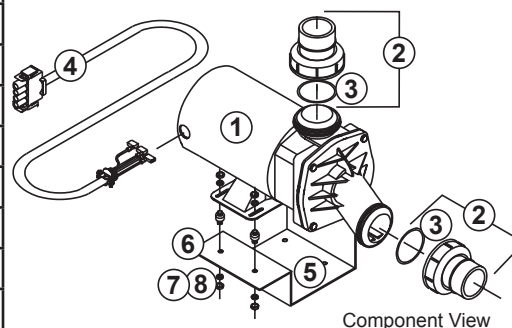
240V K-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 240V K Pump (Complete); No Power Cable	2500-251	C182000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 76"L Snap-in	2560-036*	F121000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60Hz (K Pump)	2500-203	C185000
10	Bracket: J Pump (Rear Housing)	2570-201	9247000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: K Pump	2500-212	B913000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: K Pump	2500-221	F189000
16	Screw: Housing K Pump	2570-068	7939000



240V J-Pump/Motor Assembly

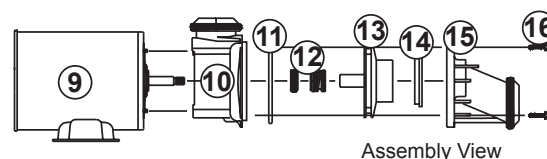
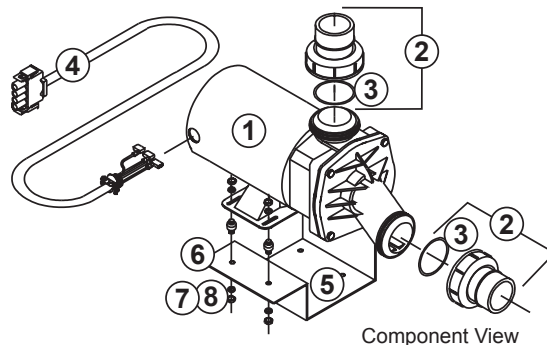
Item	Description	JHT#	JWB#
1	Pump: 240V J Pump (Complete); No Power Cable	2500-250	F569000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 42"L Snap-in	2560-035 GW	R730000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 240V 60Hz (J Pump)	2500-200	C175000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: J Pump	2500-210	9221000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



Older 120V J Pump Assemblies

120V J-Pump/Motor Assembly

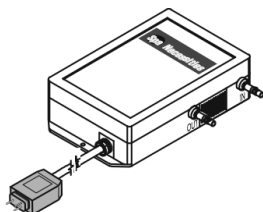
Item	Description	JHT#	JWB#
1	Pump: 240V J Pump (Complete); No Power Cable	2500-255	F570000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: 2-Speed 42"L Snap-in	2560-038	F036000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065	4034832
9	Motor: 120V 60Hz (J Pump)	2500-204	C180000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: 120V J Pump	2500-211	C145000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



Ozone Generators/Injectors

Ozone Generators 240V 50/60Hz Models (2002+)

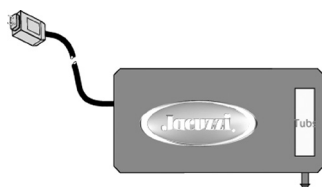
6473-126, Ozone:
Standard Model,
6473-124A, Ozone:
Premium Model,
6473-125A, Ozone:
Maximum Model;
Replaced 6473-125



*Note: 240V Generators Also Fit Older 240V Spas
(6000-953 Adapter (Right) Required).*

Ozone Generators 120V 60Hz Models (2002+)

6473-122, Ozone:
Premium Model,
6473-123, Ozone:
Maximum Model



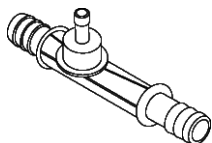
Note:
120V Generators Also Fit Older 120V Spas
(6000-952 Adapter (Right) Required)

2000-125, Replacement Chip: CD Ozone,
120V/240V, For Ozone Generators Above
(Not Shown)

Ozone Injectors

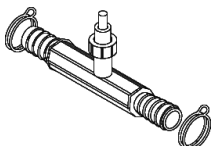
(2005+ Models)

6540-859, Injector: Bowles,
Ozone



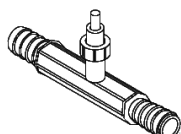
(2002-2004 Models)

6472-486, Injector:
Kit Ozone (Includes 2
#10-12 Hose Clamps)



(≤2001 Models)

6540-202, Injector:
Ozone (Two 6570-099
Clamps Required);
(JWB# F353000)



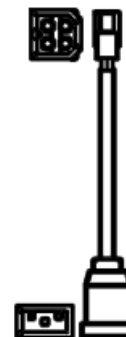
Ozone Adapter Cables/Plumbing

Adapter Cables (Not Required for 2005+ Spas)

6000-953, Adapter: Ozone/
Molex 240V

6000-952, Adapter: Ozone/
Molex 120V

*Note: Adapts 2002+ Ozone
Generators to Older Spas./*



Adapter Cables (Adapts ≤2001 Ozone To Older Spas)

6000-131, Adapter: Ozone/
Molex 240V

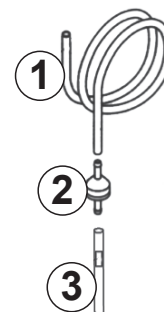
6000-130 GW, Adapter: Ozone/
Molex 120V (Limited Stock)

*Note: Adapts Older ≤2002
Ozone Generators To 2005+
Spas*



Ozone Line (J-300 Models, 2002-2005)

- 6540-741**, Hose: Clear
(Ozone)
- 6540-036**, Valve: Check
(Ozone)
- 6541-065**, Restrictor: Ozone
Line



Technical tip for all 2005+ models:

*All 2005+ spas include a factory installed
Ozone Injector (6540-859), Ozone Line
(6540-741), Valve (6540-036) and Restrictor
(6541-065) illustrated on this page.*

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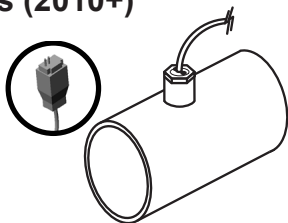
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Flow Switches

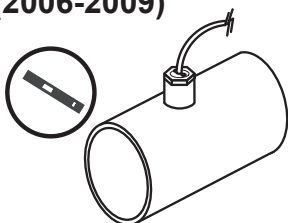
J-400 Series (2010+)

6560-651, Switch: Flow Switch Assm. with 5ft cable, DSMT (for J-1000 Systems Only)



J-400 Series (2006-2009)

6560-646, Switch: Flow Switch Assembly with 5ft cable J-400 Series (Box End Connectors)



J-300 Series (2002+)

6560-860, Switch: Flow Assembly J-300 LCD (Box End Connectors)



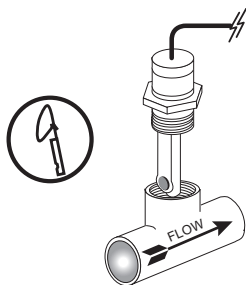
2560-040, Switch: Flow Assembly J-300 LED (Curled Finger Connectors).

**Note: Pre-drilled restrictor included.*

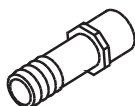


J-310 (2002-2003), J-315 (2004+) And J-325 (2004 And 2008+) Only

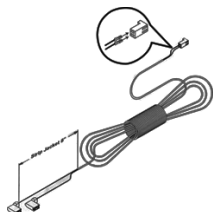
6560-852, Switch: Flow Assembly



6540-262, Adapter: 3/4" Barb x 3/4" Spigot (2 Required For Replacement)



6600-069, Harness: Pressure/Flow Switch (All Models)

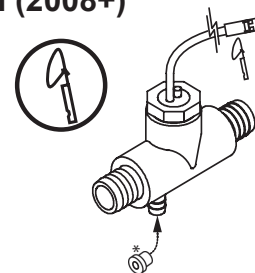


Flow Switches

J-280/J-270/J-230 with Circulation Pump Option (2008+)

2560-040, Switch: Flow Assembly LED (Curled Finger Connectors).

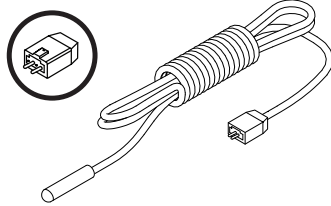
**Note: Pre-drilled restrictor included.*



Hi-Limit Sensors

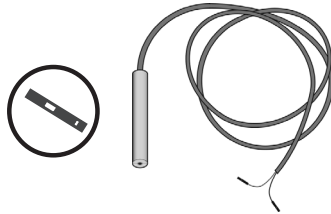
J-400 Series (2010+)

6600-179, Sensor:
Hi-limit J-400 Series
(DSMT Connector)



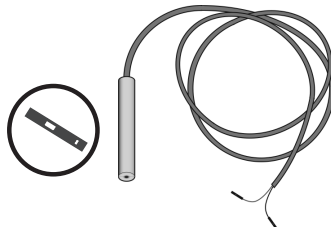
J-400 Series (2006-2009)

6600-110, Sensor:
Hi-limit J-400 Series
(Box End Connectors)



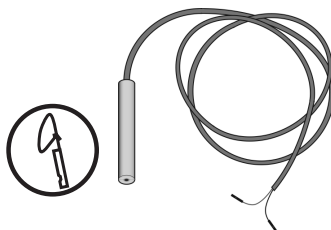
J-300 LCD Series (2002+)

6600-168, Sensor:
Hi-limit J-300 LCD
(Box End Connectors)

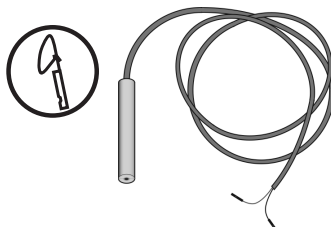


J-300 LED Series (2002+) And J-200 LED Series (2005+)

6600-144, Sensor:
2 Foot Cable, Hi-limit
J-300/J-200 LED
(Curled Finger
Connectors)

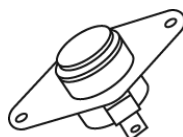


6600-129, Sensor
7 Foot Cable, Hi-Limit
J-300/J-200 LED
(Curled Finger
Connectors)



Hi-Limit Disk (For All J-400/J-300/J-200 Heaters)

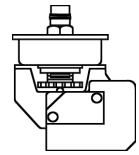
6000-093, Sensor:
Hi-limit Disc



Pressure Switches

J-200 And Del Sol Series

6560-869, Switch: Pressure

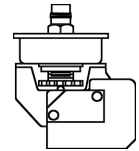


For Older Hot Tubs

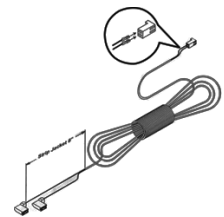
2000-064, Switch: Pressure 1 PSI,
1997-1999, (JWB# G323000)

2000-065, Switch: Pressure 2 PSI
(JWB# F800000)

2000-067, Switch: 2" Flow Assembly
with Snap-In



6600-069, Harness:
Pressure/Flow Switch
(All Models)



Sensor Harness Connectors (All Models)

6660-053, LED Sensor
Harness Connector



6660-055, LCD Sensor
Harness Connector



*Note: Pressure Switch components are only
used on spas without Circulation Pumps.*

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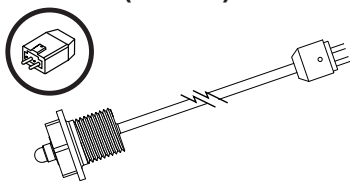
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Temperature Sensors

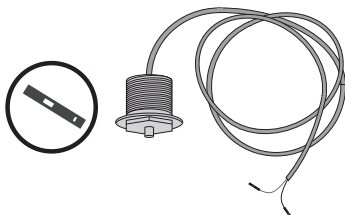
J-400 LCD Series (2010+)

6600-181, Sensor:
Temp Sensors
(DSMT Connector)



J-400 LCD Series (2005-2009) And J-300 LCD Series (2002+)

6600-167, Sensor:
Temp Sensors (Box
End Connectors)



6540-228, O-Ring:
Fits All 2002+
Temperature Sensors

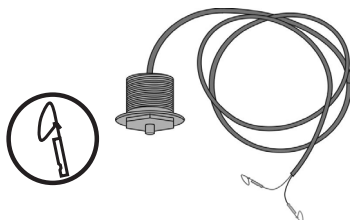


6660-215, Guard:
Sensor Cover For All
J-400 Series



J-300 LED Series (2002+), J-200 LED Series (2005+) And Del Sol Series

6600-166, Sensor:
Temp Sensors
(Curled Finger
Connectors)



2000-637, Sensor:
Temp Repair with 96"
Cable (JWB# S092000)



6540-228, O-Ring:
Fits All 2002+
Temperature Sensors

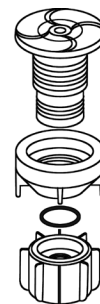


6660-215, Guard:
Sensor Cover For All
J-200 Series



Thermostat Parts (≤2001 Models)

2000-076, Connector:
Sensor Mount,
Used on K100 Pinnacle
(JWB# J827000)

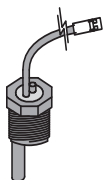


Description	JHT#	JWB#
Sensor: Temperature	2600-022	F807000
Sensor: Temp and Hi-limit w/Plug	2600-023	F805000
Repair Kit: Adjustable Thermostat	2000-084	M065000
Thermostat: Adjustable	2000-631	P520000
Harness: Freeze Protection*	2560-010	K599000
* = Limited Stock		

ProTemp Remote Sensor Kits

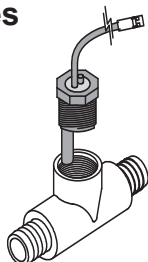
J-400 Series

~~6472-840~~, Kit:
Sensor Status Display



J-300/J-200 Series

~~6472-844~~, Kit:
Sensor Status Display



J-400 Skimmer Assembly

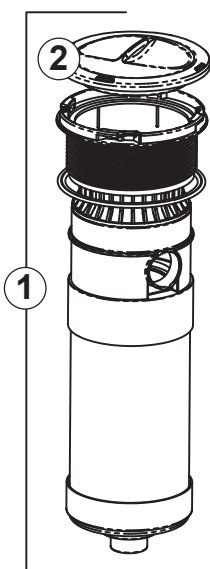
Skimmer Assembly All Models

1. **6000-625**, Skimmer: Weir Long (All J-400 Models)
2. **6540-845**, Weir: Float J-400 (Attaches to Skimmer Weir)
3. **2540-049**, Basket: Skimmer J400
- 4a. **20069-001**, Canister: With Nut (J-480, J-470, J-465 Models Only); Weir Purchased Separately Above
- 4b. **6541-189**, Canister: With Floating Weir And Nut (J-460 Models Only)



ProPolish Filter Bag Canister All Models

- 1a. **20071-001**, Canister: Assembly with Lid for ProPolish Filter Bag (J-480, J-470, J-465 Models Only)
- 1b. **6541-190**, Canister: Assembly with Lid for ProPolish Filter Bag (J-460 Models Only)
2. **6000-623**, Lid Only for ProPolish Canister

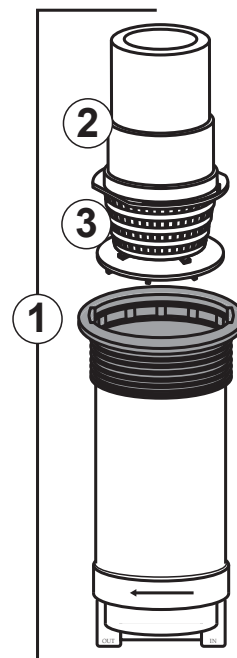


Note: Filter Cartridges Purchased Separately (Page 25) Guillen's Enterprises, inc

J-200 Skimmer Assembly

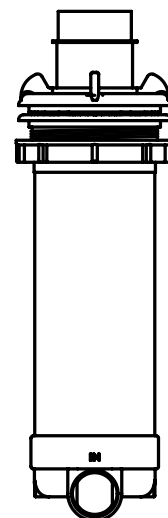
Skimmer Assembly For 2007 J-230 And 2007-2008 J-220/J-210 Models

1. **373042**, Filter Canister Assembly Complete (See Note)
2. **6000-628**, Skimmer: Lily Pad, Floating Weir
3. **6000-719**, Basket: Standard Plate, R17



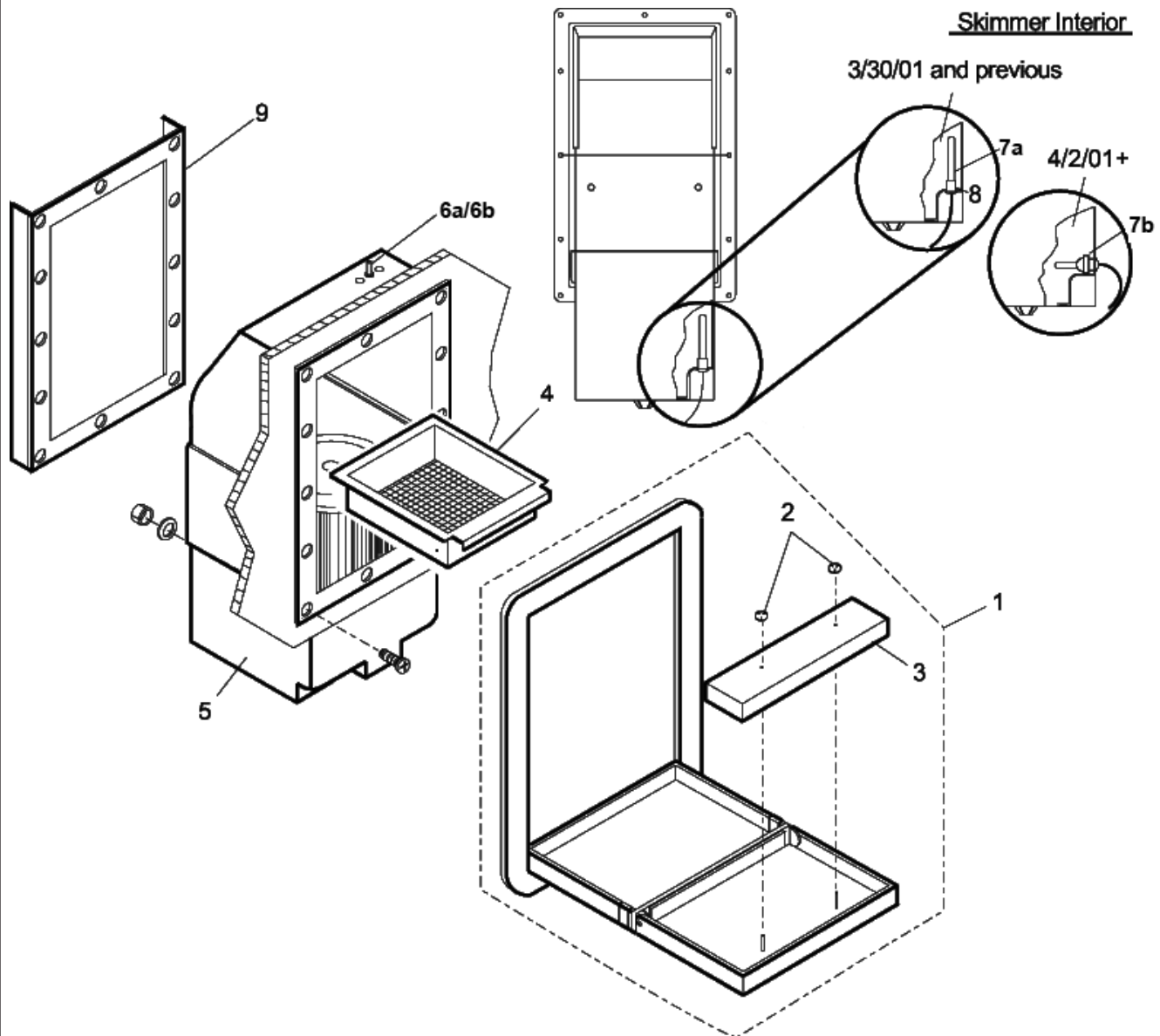
Skimmer Assembly For 2009+ J-210 Models

1. **6541-150**, Filter Canister Assembly Complete (See Note)



Note: Filter Cartridges Purchased Separately (Page 25)

Skimmer Assembly (≤2001 Models)



Item	Description	JHT#	JWB#
1	Frame: Skimmer Front Load	2000-045	6639945
2	Ring: Push-On	2570-010	6666000
3	Weir Float: Front Load	2540-374	6665000
4	Basket: Skimmer Front Load	2540-375	6636000
5	Body: Skimmer Front Load	2540-385	9912000
6a	Seal: Valve 1"	2000-201	6171000
6b	Drain Fitting: Alexa	2540-390*	3058000
7a	Sleeve: Temp Sensor (Used ≤3/30/01)	2000-200	5659000
7b	Connector: Liquid Tight 1/2" (Used After 4/2/01)	6560-410	-
8	Grommet: Sealing Sensor (Used ≤3/31/01)	2540-400	5660000
9	Plate: Backing Skimmer	2000-040	G894000

* = Limited Stock

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Skimmer Shields

J-300 Series (All Models)

Shield Color	Standard Used 2002-2006 And Mid-2008+ JHT#	Notched, Used 2007-Mid 2008 (Discontinued) JHT#	Notched Shield Version Discontinued. Use Standard Version As Replacement
Azure	9802-142 (See Note)	Unavailable	 Notched <i>Note:</i> Certain non-production colors available only while supplies last. Replacement universal gray version 9802-199 offered as substitute.
Bluegrass	9802-139 (See Note)		
Champagne	9802-143 (See Note)		
Cobalt (Azurite)	9802-146		
Desert Sand (Sand II)	9802-144		
Emerald	9802-134 (See Note)		
Graphite (Replaced Onyx)	9802-151		
Gypsum (Silver Pearl)	9802-133		
Jade	9802-148 (See Note)		
Marine	9802-140 (See Note)		
Onyx	9802-137 (See Note)		
Opal (Oyster)	9802-136		
Platinum	9802-112		
Sahara	9802-135		
Sand	9802-128		
Sapphire	9802-132 (See Note)		
Silver	9802-111 (See Note)		
Topaz	9802-124 (See Note)		

J-200 Series

Shield Color	Hot Tub Model	JHT#	Fits 2008+ J-230 Models And 2007+ J-280/J-270 Models
Azure	J-280/J-270	9802-542 (See Note)	
Bluegrass	J-280/J-270/J-230	9802-539 (See Note)	
Champagne	-	-	
Cobalt (Azurite)	J-280/J-270/J-230	9802-546	
Desert Sand (Sand II)		9802-544	
Emerald	-	-	
Graphite (Replaced Onyx)	J-280/J-270/J-230	9802-551	
Gypsum (Silver Pearl)		9802-533	
Jade	-	-	
Marine			
Onyx			
Opal (Oyster)	J-280/J-270/J-230	9802-536	
Platinum		9802-512	
Sahara		9802-535	
Sand		9802-528	
Sapphire	-	-	
Silver	J-280/J-270	9802-511 (See Note)	
Topaz	-	-	

Note:
Certain non-production colors available only while supplies last. Replacement universal gray version 9802-599 offered as substitute.

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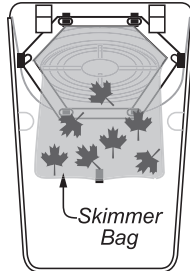
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Skimmer Shield Parts

6540-724, Grate:
Filter Jac Oval (2007)



6570-392, Trap:
Debris Attachment
(Mesh Skimmer Bag)



6570-391, Clip: Debris
Attachment (2006+)



6570-251, Hook:
Shield Attachment (2006+);
Attaches to Skim Shield)



6570-250, Catch:
Shield Attachment (2006+)
(Attaches to Spa Shell)



6570-242, Anchor:
Shield Attachment (2007)



Note:

The skimmer lid anchor above was used briefly in 2007 and is no longer offered. If you need to replace this part, we recommend replacing it with our new Hook (6570-251) above. You must also remove old anchor clip (6570-242).

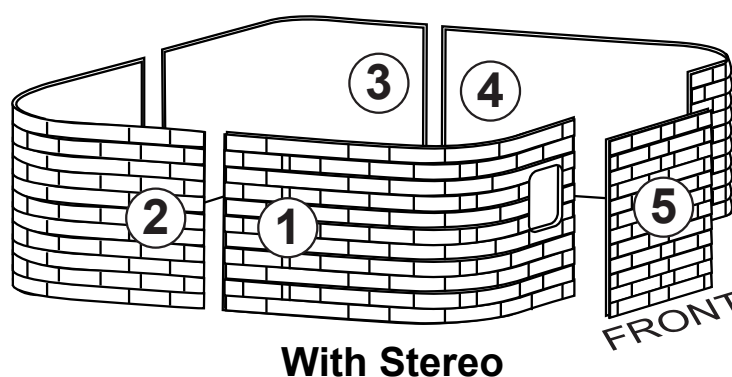
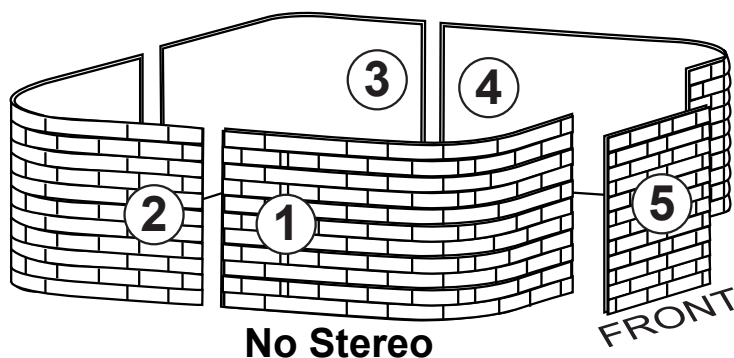
6000-007, Epoxy:
Plastic Weld (25 ml)



Note: Epoxy used to attach 6540-724 Grate, 6570-391 Clip, 6570-251 Hook and 6570-250 Catch to shell or filter lid.

J-480/J-470 Synthetic Stone Skirt Panels (2009+)

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Synthetic Tuscan Stone Panels

Models	Color	1		2	3	4	5
		No Stereo	With Stereo				
J-480	Tuscan Stone	6551-977	6551-978	6551-975	6551-974	6551-976	6551-970
J-470		6551-987	6551-988	6551-985	6551-984	6551-986	6551-980

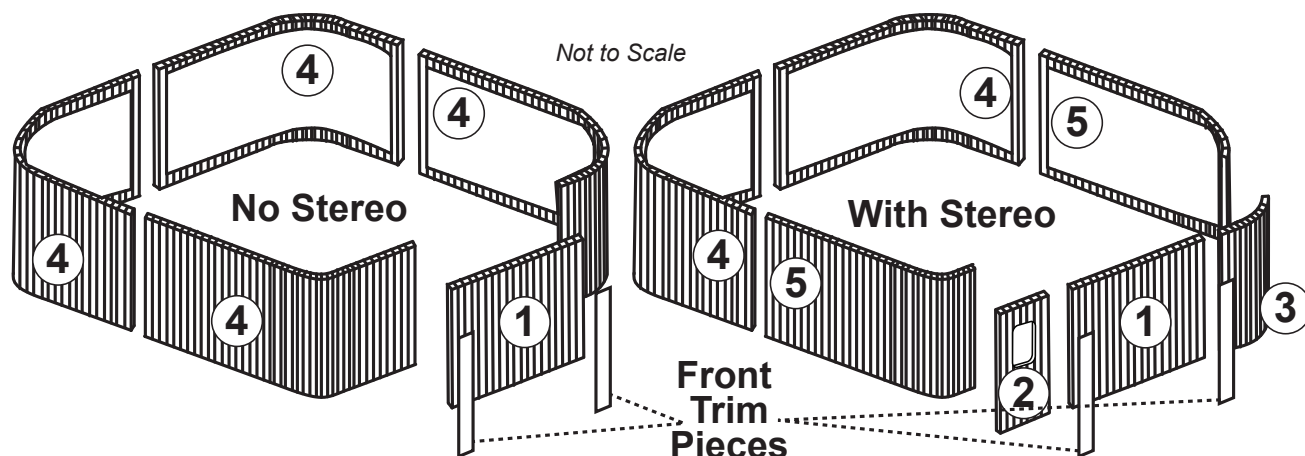
Side Trim Piece		Screws (Each)	
No Stereo (2 Req'd)	With Stereo (1 Req'd)	No Stereo (70 Req'd)	With Stereo (47 Req'd)
6551-989		6570-308	

Synthetic Venetian Stone Panels

Models	Color	1		2	3	4	5
		No Stereo	With Stereo				
J-480	Venetian Stone	6552-114	6552-115	6552-112	6552-111	6552-113	6552-110
J-470		6552-124	6552-125	6552-122	6552-121	6552-123	6552-120

Side Trim Piece		Screws (Each)	
No Stereo (2 Req'd)	With Stereo (1 Req'd)	No Stereo (64 Req'd)	With Stereo (47 Req'd)
6552-116		6570-306	

J-480/J-470 Synthetic Wood Skirt Panels (2009+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1		4
	J-480 Models	J-470 Models	
Harvest Wheat	8105-141B	8105-134B	8105-137B
Autumn Red	8105-143R	8105-136R	8105-139R
Silverwood	8105-142G	8105-135G	8105-138G
Chestnut	8105-140M	8105-131M	8105-132M

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Synthetic Panels - With Stereo Option

Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Harvest Wheat	8105-141B	8105-134B	8104-872B	8104-877B	8105-137B	8105-145B
Autumn Red	8105-143R	8105-136R	8104-875R	8104-880R	8105-139R	8105-147R
Silverwood	8105-142G	8105-135G	8104-873G	8104-878G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-874M	8104-879M	8105-132M	8105-144M

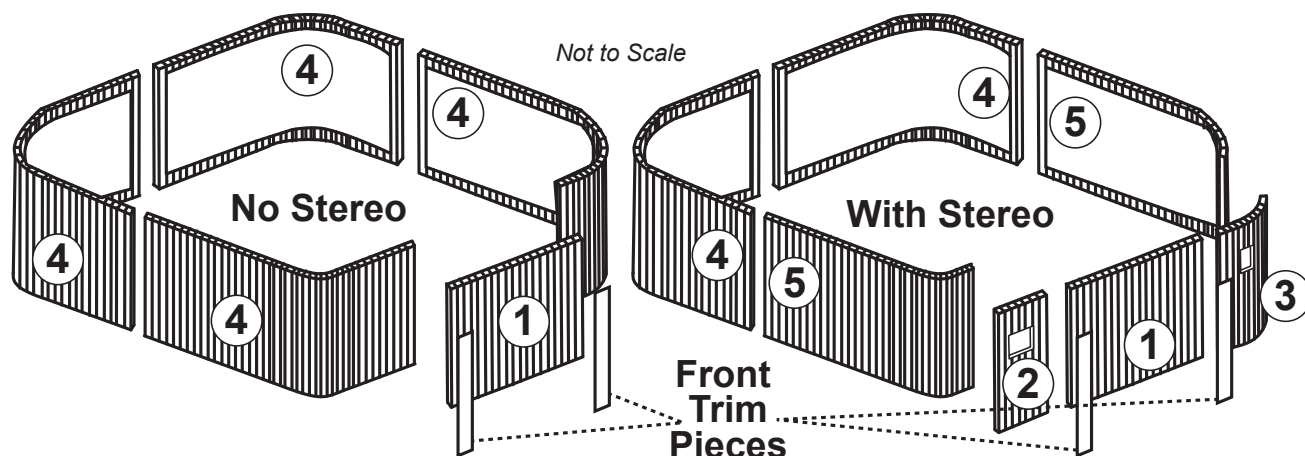
Individual Synthetic Slat

Front Synthetic Trim Piece

Screws (Each)

Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-480/J-470 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1		4
	J-480 Models	J-470 Models	
Harvest Wheat	8105-141B	8105-134B	8105-137B
Autumn Red	8105-143R	8105-136R	8105-139R
Silverwood	8105-142G	8105-135G	8105-138G
Chestnut	8105-140M	8105-131M	8105-132M

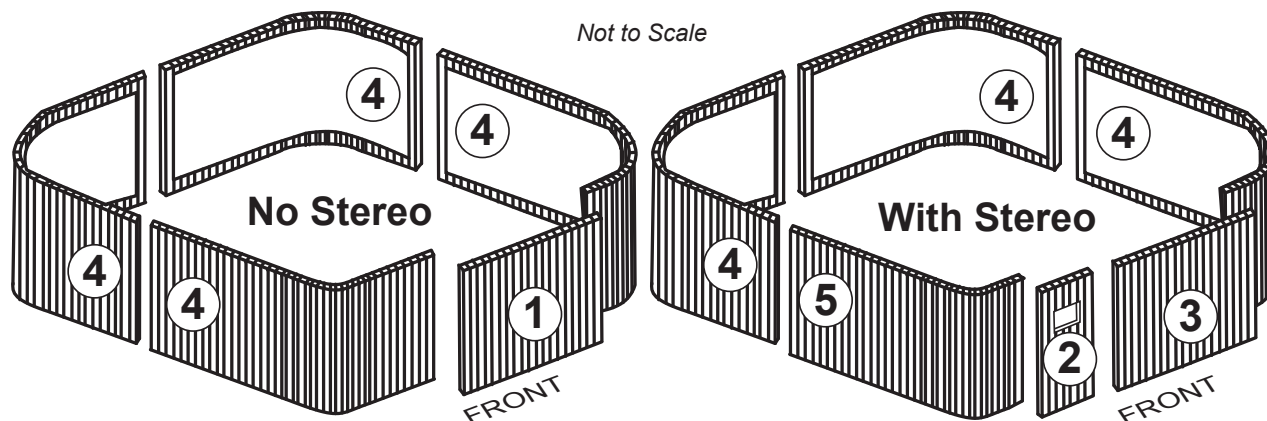
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Synthetic Panels - With Stereo Option

Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Harvest Wheat	8105-141B	8105-134B	8104-740B	8104-745B	8105-137B	8105-145B
Autumn Red	8105-143R	8105-136R	8104-743R	8104-748R	8105-139R	8105-147R
Silverwood	8105-142G	8105-135G	8104-741G	8104-746G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-742M	8104-747M	8105-132M	8105-144M

Individual Synthetic Slat		Front Synthetic Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-480/J-470 Synthetic Wood Skirt Panels (2006)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>	B = Harvest Wheat
	R = Sierra/Autumn Red
	-

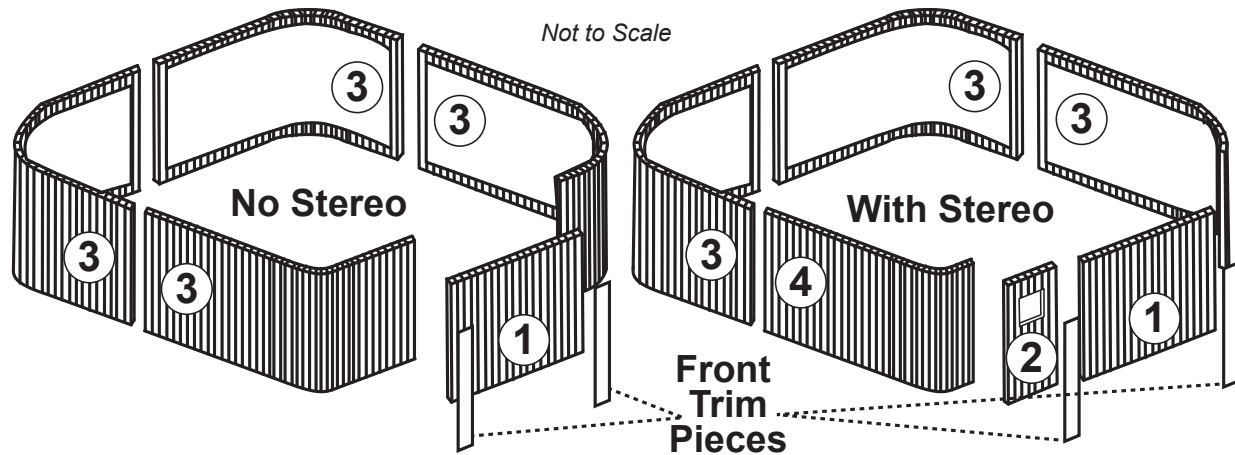
Synthetic Panels - No Stereo Option			
Color	1		4
	J-470 Models	J-480 Models	
Harvest Wheat	8105-134B	8105-141B	8105-137B
Autumn Red	8105-136R	8105-143R	8105-139R
Silverwood	8105-135G	8105-142G	8105-138G

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Synthetic Panels - With Stereo Option					
Color	2	3		4	5
		J-470 Models	J-480 Models		
Harvest Wheat	8105-148B	8105-134B	8105-141B	8105-137B	8105-145B
Autumn Red	8105-150R	8105-136R	8105-143R	8105-139R	8105-147R
Silverwood	8105-149G	8105-135G	8105-142G	8105-138G	8105-146G

Individual Synthetic Slats		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6570-302

J-465 Synthetic Wood Skirt Panels (2009+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1	3
Harvest Wheat	8105-134B	8105-735B
Autumn Red	8105-136R	8105-738R
Silverwood	8105-135G	8105-736G
Chestnut	8105-131M	8105-737M

Synthetic Panels - With Stereo Option

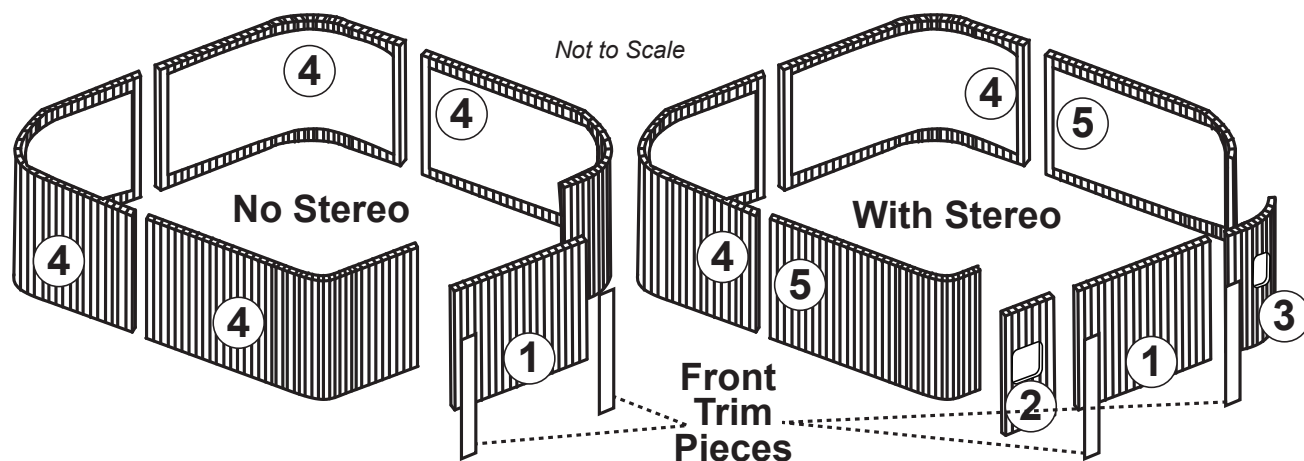
Color	1	2	3	4
Harvest Wheat	8105-134B	8105-981B	8105-735B	8105-730B
Autumn Red	8105-136R	8105-984R	8105-738R	8105-733R
Silverwood	8105-135G	8105-982G	8105-736G	8105-731G
Chestnut	8105-131M	8105-983M	8105-737M	8105-732M

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Skirt
Panels

Individual Synthetic Slats		Front Synthetic Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-465 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>	B = Harvest Wheat
	R = Sierra/Autumn Red
	M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1	4
Harvest Wheat	8105-134B	8105-735B
Autumn Red	8105-136R	8105-738R
Silverwood	8105-135G	8105-736G
Chestnut	8105-131M	8105-737M

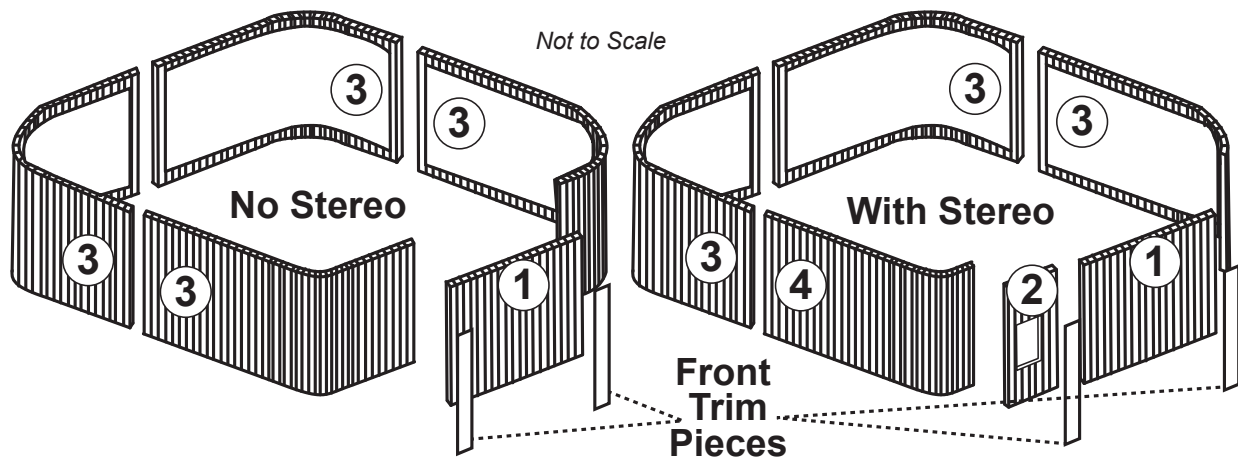
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Synthetic Panels - With Stereo Option

Color	1	2	3	4	5
Harvest Wheat	8105-134B	8105-745B	8105-740B	8105-735B	8105-730B
Autumn Red	8105-136R	8105-748R	8105-743R	8105-738R	8105-733R
Silverwood	8105-135G	8105-746G	8105-741G	8105-736G	8105-731G
Chestnut	8105-131M	8105-747M	8105-742M	8105-737M	8105-732M

Individual Synthetic Slats		Front Synthetic Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-593B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-593R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-593G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-593M	Chestnut	6570-303

J-460 Synthetic Wood Skirt Panels (2009+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1	3
Harvest Wheat	8105-157B	8105-169B
Autumn Red	8105-155R	8105-167R
Silverwood	8105-156G	8105-168G
Chestnut	8105-151M	8105-154M

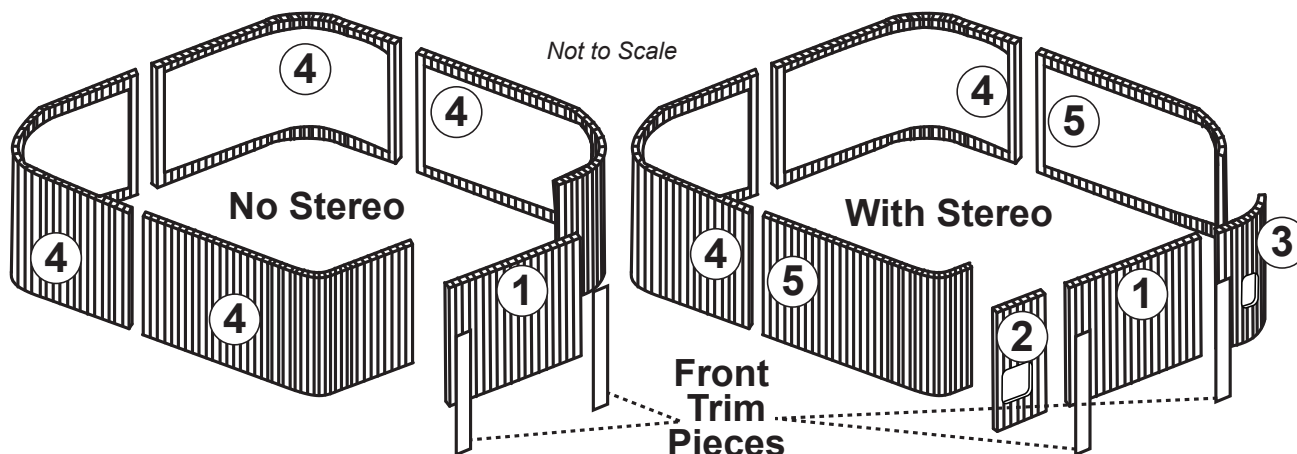
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Synthetic Panels - With Stereo Option

Color	1	2	3	4
Harvest Wheat	8105-157B	8105-511B	8105-169B	8105-163B
Autumn Red	8105-155R	8105-514R	8105-167R	8105-161R
Silverwood	8105-156G	8105-512G	8105-168G	8105-162G
Chestnut	8105-151M	8105-513M	8105-154M	8105-153M

Individual Synthetic Slats		Front Synthetic Trim Piece		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6551-605B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-605R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-605G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-605M	Chestnut	6570-303

J-460 Synthetic Wood Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Synthetic Panels - No Stereo Option

Color	1	4
Harvest Wheat	8105-157B	8105-169B
Autumn Red	8105-155R	8105-167R
Silverwood	8105-156G	8105-168G
Chestnut	8105-151M	8105-154M

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Synthetic Panels - With Stereo Option

Color	1	2	3	4	5
Harvest Wheat	8105-157B	8105-401B	8105-411B	8105-169B	8105-163B
Autumn Red	8105-155R	8105-404R	8105-414R	8105-167R	8105-161R
Silverwood	8105-156G	8105-402G	8105-412G	8105-168G	8105-162G
Chestnut	8105-151M	8105-403M	8105-413M	8105-154M	8105-153M

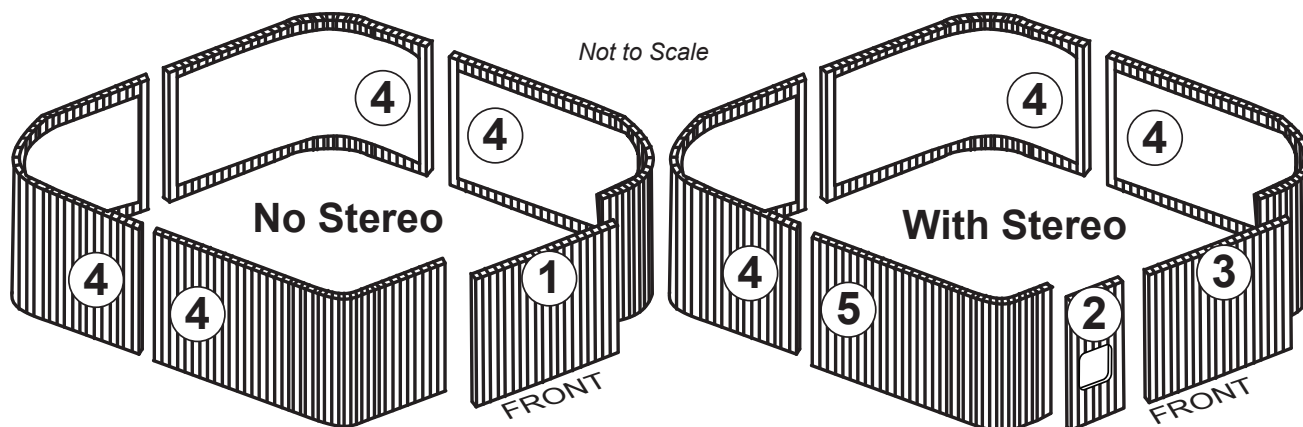
Individual Synthetic Slats

Front Synthetic Trim Piece

Screws (Each)

Harvest Wheat	20132-101	Harvest Wheat	6551-605B	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6551-605R	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6551-605G	Silverwood	6570-302
Chestnut	20132-401	Chestnut	6551-605M	Chestnut	6570-303

J-460 Synthetic Wood Skirt Panels (2006)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>	B = Harvest Wheat
	R = Sierra/Autumn Red
	-

Synthetic Panels - No Stereo Option		
Color	1	4*
Harvest Wheat	8105-157B	8105-169B
Autumn Red	8105-155R	8105-167R
Silverwood	8105-156G	8105-168G

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Synthetic Panels - With Stereo Option				
Color	2	3	4*	5
Harvest Wheat	8105-160B	8105-157B	8105-169B	8105-163B
Autumn Red	8105-158R	8105-155R	8105-167R	8105-161R
Silverwood	8105-159G	8105-156G	8105-168G	8105-162G

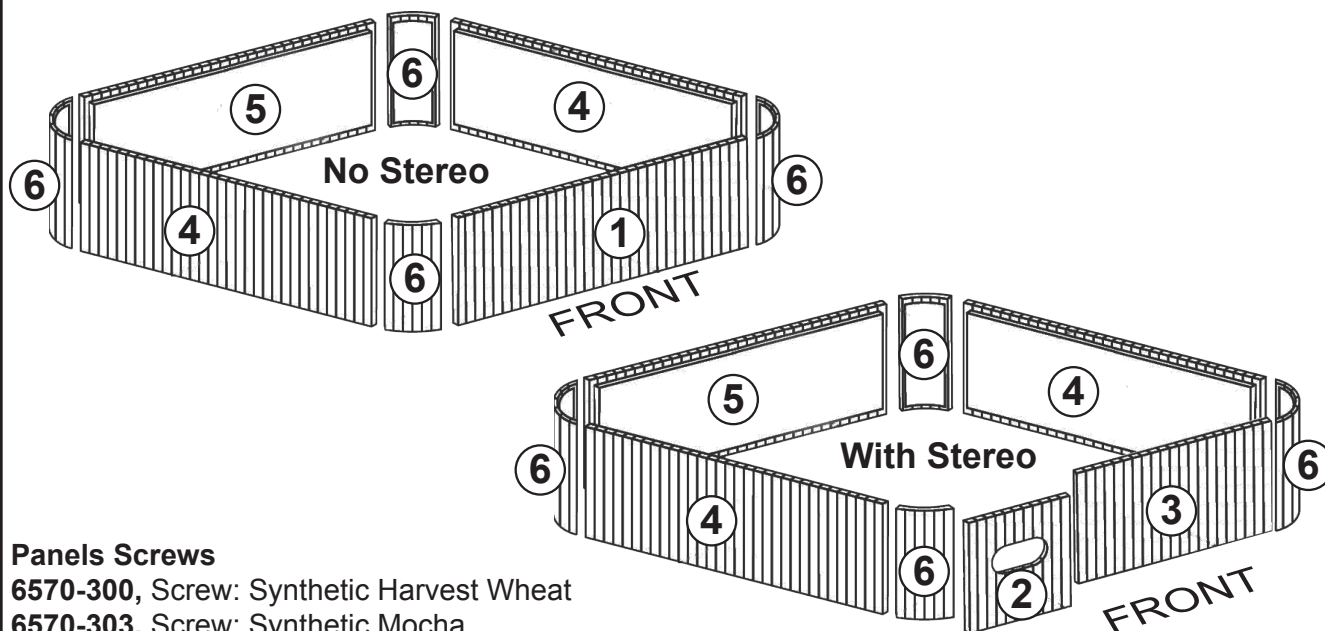
Individual Synthetic Slats		Screws (Each)	
Harvest Wheat	20132-101	Harvest Wheat	6570-300
Autumn Red	20132-301	Autumn Red	6570-301
Silverwood	20132-201	Silverwood	6570-302

**Note:*

J-460 models manufactured between 1/1/06 and 6/15/06 used the following panels: 8105--166B (Harvest Wheat), 8105-164R (Autumn Red) or 8105-165G (Silverwood). Please measure existing panel(s) and include their dimensions on your order to prevent delays.

J-300 Synthetic Wood Skirt Panels (2008+)

Bordeau/Roasted Chestnut And Harvest Wheat/Blonde Colors



Panels Screws

6570-300, Screw: Synthetic Harvest Wheat

6570-303, Screw: Synthetic Mocha

Complete Synthetic Bordeaux/Roasted Chestnut Panels (2008+)

Model	1	2	3	4	5	6
J-375	8104-610M	8104-724M	8104-612M	8104-604M	8104-604M	8104-606M
J-365		8104-693M		8104-608M		
J-355						
J-345	8104-689M	8105-267M	8104-687M	8104-685M		8104-681M
J-335						
J-325	8104-717M	Not Used		8104-711M	8104-713M	8104-715M
J-315	8104-737M			8104-731M	8104-733M	8104-735M

Complete Synthetic Harvest Wheat/Blonde Panels (2008+)

Model	1	2	3	4	5	6
J-375	8104-609B	8104-722B	8104-611B	8104-603B	8104-603B	8104-605B
J-365		8104-690B		8104-607B		
J-355						
J-345	8104-688B	8105-265B	8104-686B	8104-684B		8104-680B
J-335						
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B			8104-730B	8104-732B	8104-734B

* = Limited Stock

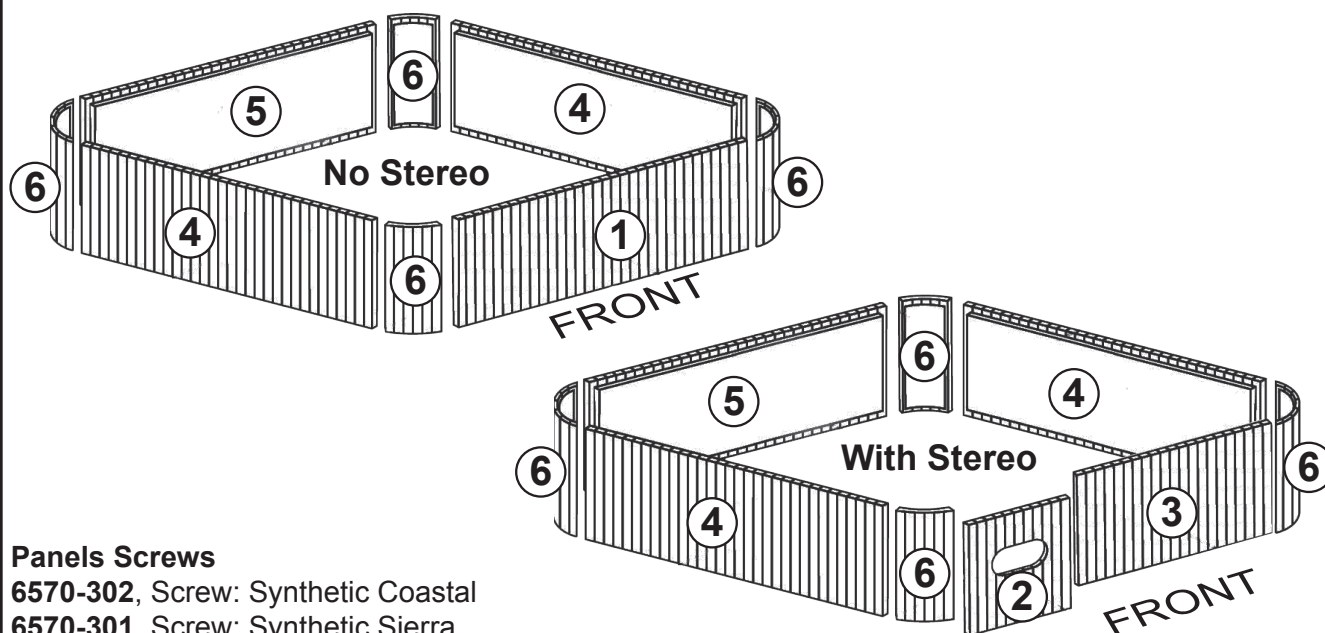
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J-300 Synthetic Wood Skirt Panels (2008+)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2008+)

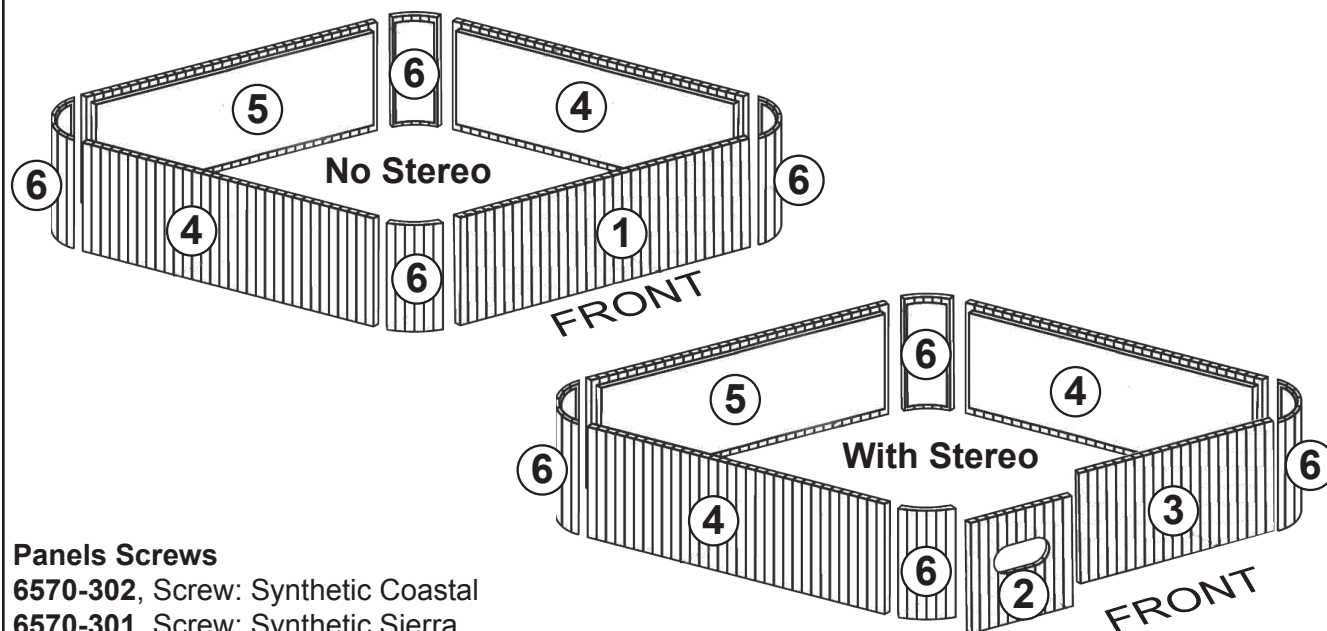
Model	1	2	3	4	5	6
J-375	8103-610G	8104-723G	8103-612G	8103-604G	8103-604G	8103-606G
J-365		8104-691G		8103-608G		
J-355						
J-345	8103-689G	8105-266G	8103-687G	8103-685G		8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels (2008+)

Model	1	2	3	4	5	6
J-375	8103-609R	8104-725R	8103-611R	8103-603R	8103-603R	8103-605R
J-365		8103-692R		8103-607R		
J-355						
J-345	8103-688R	8105-268R	8103-686R	8103-684R		8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

J-300 Synthetic Wood Skirt Panels (2007)

Bordeaux/Roasted Chestnut and Harvest Wheat/Blonde



Panels Screws

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Bordeaux/Roasted Chestnut Panels (2007)

Model	1	2	3	4	5	6
J-365	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-355						
J-345	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-335						
J-325	8104-717M	Not Used		8104-711M	8104-713M	8104-715M
J-315	8104-737M			8104-731M	8104-733M	8104-735M

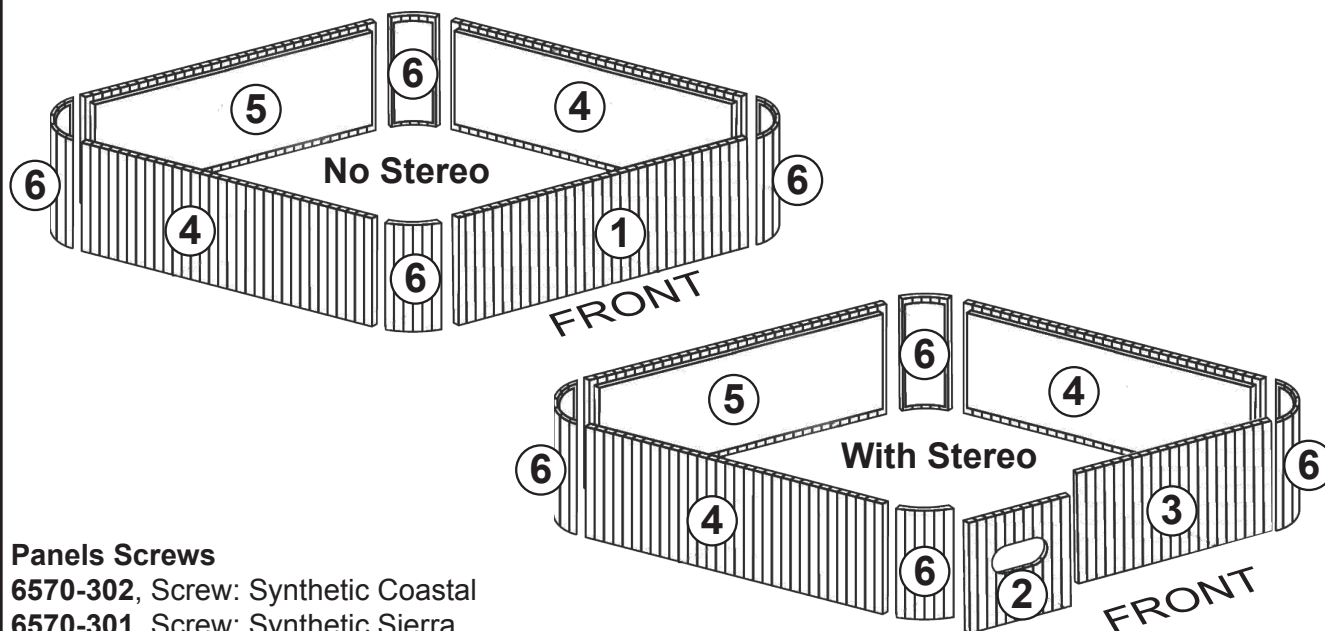
Complete Synthetic Harvest Wheat/Blonde Panels (2007)

Model	1	2	3	4	5	6
J-365	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-355						
J-345	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-335						
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B			8104-730B	8104-732B	8104-734B

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J-300 Synthetic Wood Skirt Panels (2007)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2007)

Model	1	2	3	4	5	6
J-365	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-355						
J-345	8103-689G	8105-266G	8103-687G	8103-685G		8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

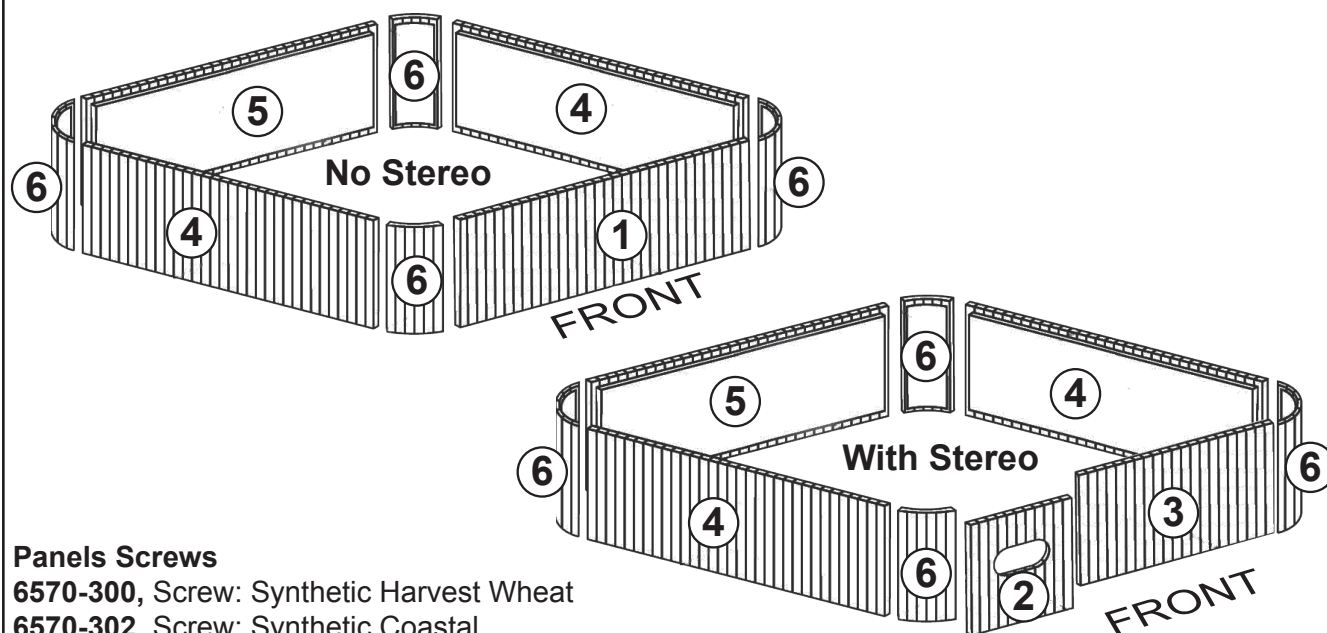
Complete Synthetic Sierra/Autumn Red Panels (2007)

Model	1	2	3	4	5	6
J-365	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-355						
J-345	8103-688R	8105-268R	8103-686R	8103-684R		8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

Skirt
Panels

J-300 Synthetic Wood Skirt Panels (2004-2006)

Coastal/Silverwood And Harvest Wheat/Blonde Colors



Panels Screws

6570-300, Screw: Synthetic Harvest Wheat

6570-302, Screw: Synthetic Coastal

Complete Synthetic Harvest Wheat/Blonde Panels (2005-2006)

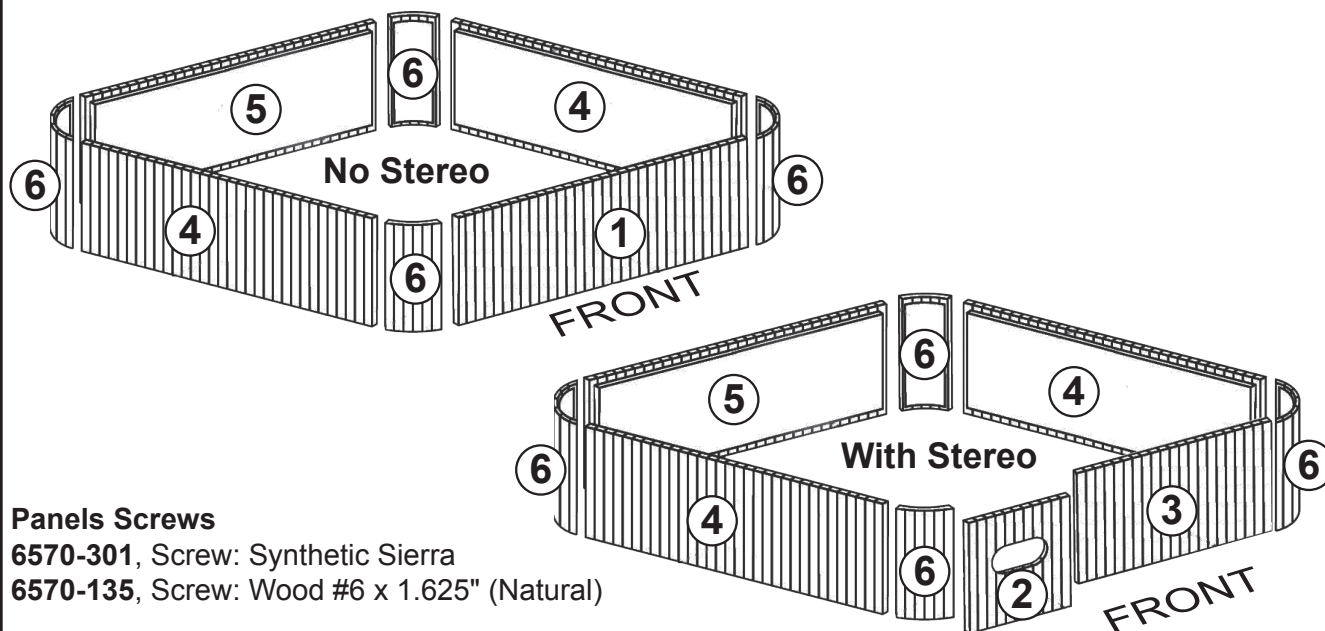
Model	1	2	3	4	5	6
J-385	8104-754B	8104-758B	8104-756B	8104-752B	8104-750B	8104-605B
J-375	8104-609B	8104-601B	8104-611B	8104-603B	8104-603B	
J-365				8104-607B		
J-355						
J-345	8104-688B	8104-682B	8104-686B	8104-684B		8104-680B
J-335						
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B			8104-730B	8104-732B	8104-734B

Complete Synthetic Coastal/Silverwood Panels (2004-2006)

Model	1	2	3	4	5	6
J-385	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-375	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	
J-365				8103-608G		
J-355						
J-345	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G			8103-731G	8103-733G	8103-735G

J-300 Synthetic And Real Wood Skirt Panels (2004-2006)

Sierra/Autumn Red And Natural Colors



Panels Screws

6570-301, Screw: Synthetic Sierra

6570-135, Screw: Wood #6 x 1.625" (Natural)

Complete Synthetic Sierra/Autumn Red Panels (2004-2006)

Model	1	2	3	4	5	6
J-385	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-375	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	
J-365				8103-607R		
J-355						
J-345	8103-688R	8103-682R	8103-686R	8103-684R		8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R			8103-730R	8103-732R	8103-734R

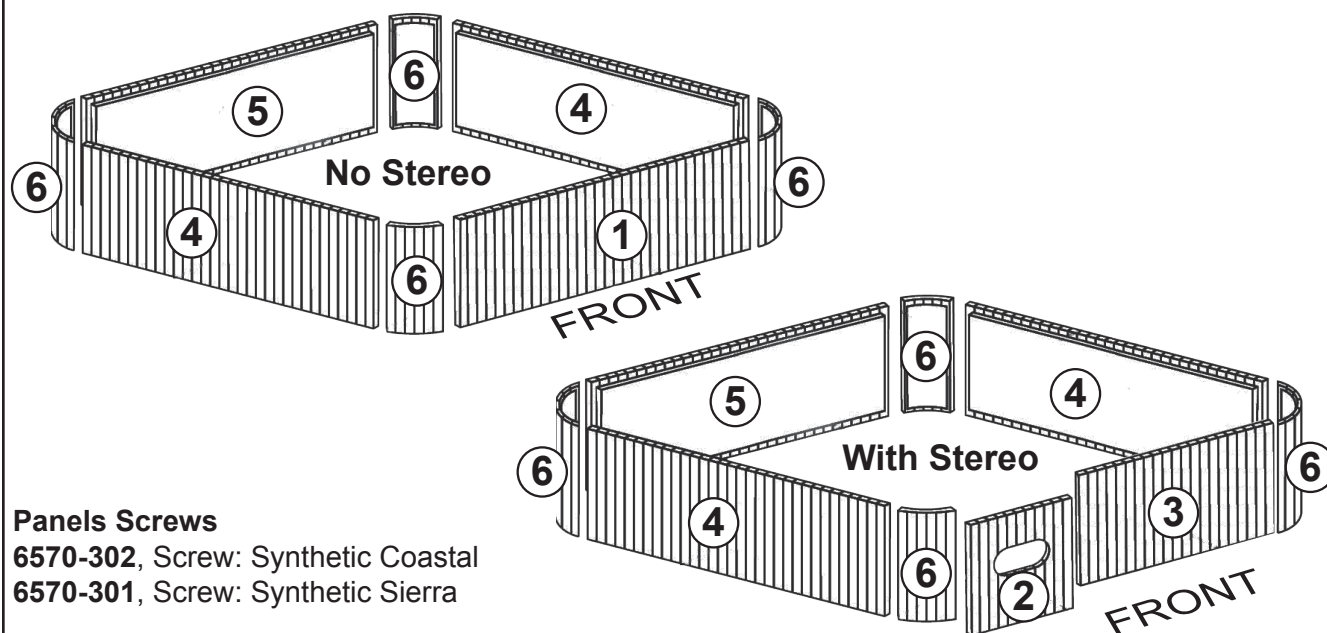
Complete Real Wood Natural Panels (2004 Only)

Model	1	2	3	4	5	6
J-385	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-375	8103-300N		8103-305N	8103-301N	8103-301N	
J-365				8103-261N		
J-355						
J-345	8103-250N	8103-256N	8103-255N	8103-251N		8103-401N
J-335						
J-325	8103-133N	Not Used		8103-130N	8103-131N	8103-132N
J-315	8103-153N			8103-150N	8103-152N	8103-151N

Skirt
Panels

J-300 Synthetic Wood Skirt Panels (2002-2003)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels

Model	1	2	3	4	5	6
J-380	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-370	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	
J-360				8103-608G		
J-350	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-340	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-330	8103-689G	Not Used		8103-685G	8103-685G	8103-681G
J-320	8103-717G			8103-711G	8103-713G	8103-715G
J-310	8103-737G			8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels

Model	1	2	3	4	5	6
J-380	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-370	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	
J-360				8103-607R		
J-350	8103-688R	8103-682R	8103-686R	8103-684R		8103-680R
J-340	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-330	8103-688R	Not Used		8103-684R		8103-680R
J-320	8103-716R			8103-710R	8103-712R	8103-714R
J-310	8103-736R			8103-730R	8103-732R	8103-734R

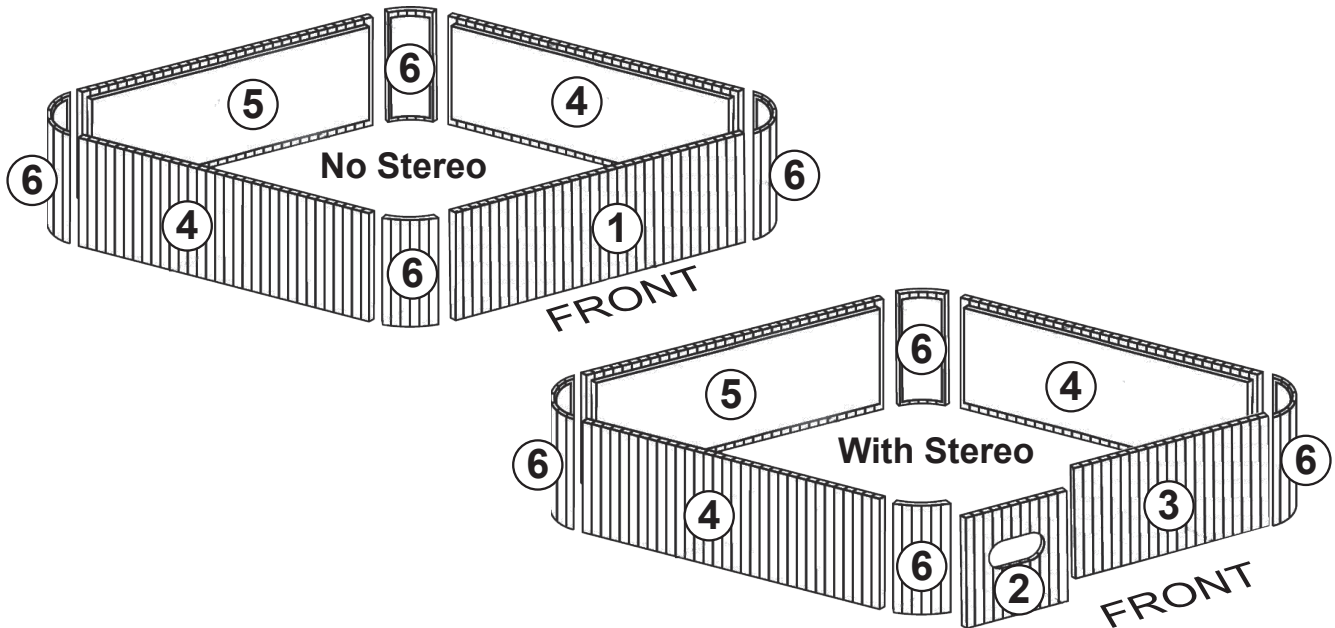
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J-300 Wood Skirt Panels (2002-2003)

Real Wood Natural Color Panels



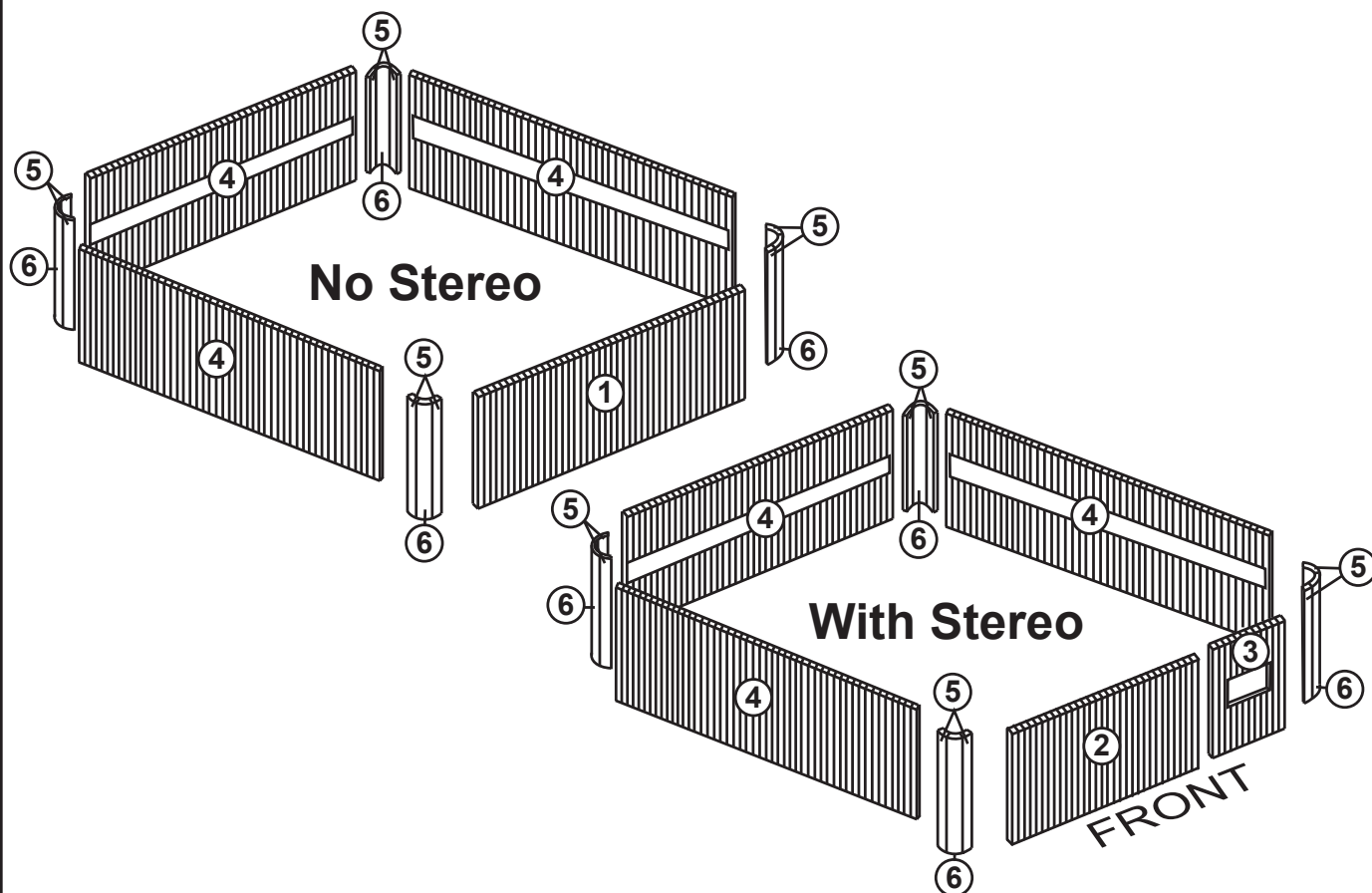
Panels Screws

6570-135, Screw: Wood #6 x 1.625" (Natural)

Complete Real Wood Natural Color Panels

Model	1	2	3	4	5	6
J-380	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-370	8103-300N		8103-305N	8103-301N	8103-301N	
J-360				8103-261N		
J-350	8103-250N	8103-256N	8103-255N	8103-251N		8103-401N
J-340	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-330	8103-250N	Not Used		8103-251N		8103-401N
J-320	8103-133N			8103-130N	8103-131N	8103-132N
J-310	8103-153N			8103-150N	8103-152N	8103-151N

J-230 Synthetic Wood Skirt Panels (6/2010+) And J-280/J-270 Synthetic Wood Skirt Panels (6/2010+)



Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo	With Stereo			All Models	
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-429G	8104-426G	6551-730G	6551-732G
J-270						
J-230	8104-402G	8104-400G	8104-404G	8104-406G		

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo	With Stereo			All Models	
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-429M	8104-426M	6551-730M	6551-732M
J-270						
J-230	8104-402M	8104-400M	8104-404M	8104-406M		

Model	Sierra/Autumn Red Panels And Trim Pieces					
	No Stereo	With Stereo			All Models	
	1	2	3	4	5	6
J-280	8104-427R	8104-428R	8104-429R	8104-426R	6551-730R	6551-732R
J-270						
J-230	8104-402R	8104-400R	8104-404R	8104-406R		

Note 1: 2 pieces required for each corner.

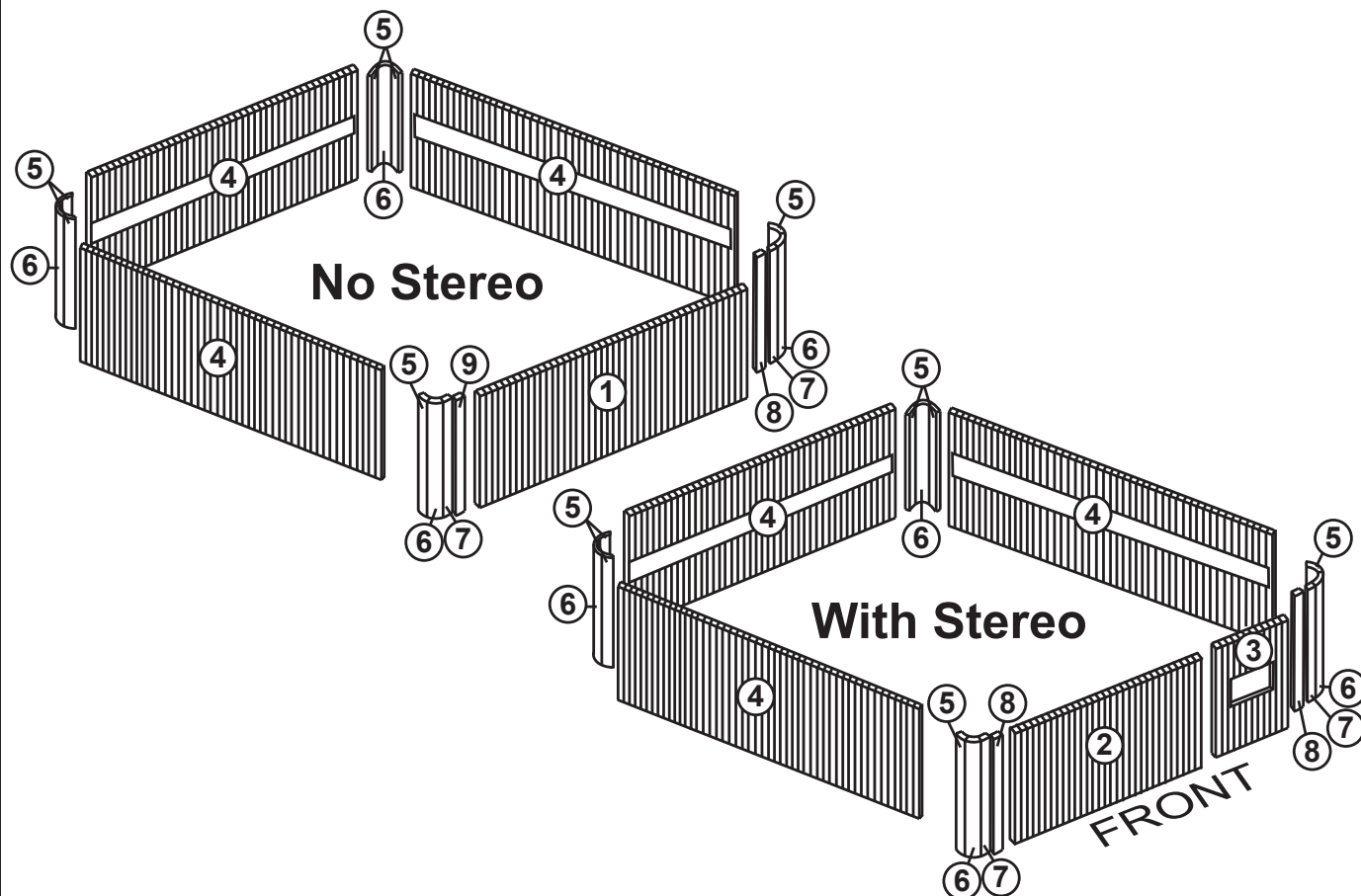
Note 2: 1 piece required for each corner.

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J-230 Synthetic Wood Skirt Panels (1/2010-5/2010) And J-280/J-270 Synthetic Wood Skirt Panels (1/2010-5/2010)



Model	Coastal/Silverwood Panels and Trim Pieces							
	No Stereo	With Stereo		All Models				
	1	2	3	4	5	6	7	8
J-280	8104-422G	8104-420G	8104-424G	8104-426G	8002-641G (See Note1)	6551-733G (See Note2)	6551-732G (See Note2)	6551-593G (See Note2)
J-270								
J-230	8104-402G	8104-400G	8104-404G	8104-406G				

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces							
	No Stereo	With Stereo		All Models				
	1	2	3	4	5	6	7	8
J-280	8104-422M	8104-420M	8104-424M	8104-426M	8002-641M (See Note1)	6551-733M (See Note2)	6551-732M (See Note2)	6551-593M (See Note2)
J-270								
J-230	8104-402M	8104-400M	8104-404M	8104-406M				

Model	Sierra/Autumn Red Panels And Trim Pieces							
	No Stereo	With Stereo		All Models				
	1	2	3	4	5	6	7	8
J-280	8104-422R	8104-420R	8104-424R	8104-426R	8002-641R (See Note1)	6551-733R (See Note2)	6551-732R (See Note2)	6551-593R (See Note2)
J-270								
J-230	8104-402R	8104-400R	8104-404R	8104-406R				

Note1: 1 piece required for each front corner; 2 required for each back corner.

Note 2: 1 piece required for each front corner.

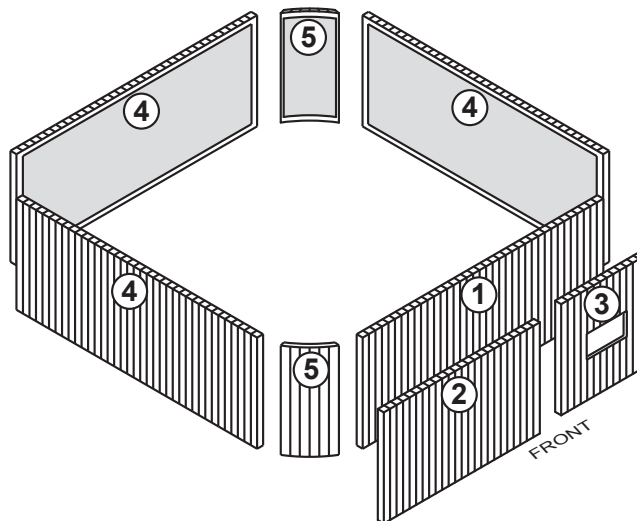
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J-230 Synthetic Wood Skirt Panels (2008-2009) And J-280/J-270 Synthetic Wood Skirt Panels (2007-2009)

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	B = Harvest Wheat (Blonde)
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order.</u>	R = Sierra/Autumn (Red)
	G = Coastal/Silverwood (Gray)
	M = Roasted Chestnut (Mahogany)



J-230 Synthetic Panels (2008-2009)

Harvest Wheat (Blonde) Panels

1. **8105-766B**, Panel: Front, Blonde
2. **8105-760B**, Panel: Front Left Stereo, Blonde
3. **8105-757B**, Panel: Front Right Stereo, Blonde
4. **8105-763B**, Panel: Side/Back, Blonde
5. **8104-805B**, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. **8105-768R**, Panel: Front, Red
2. **8105-762R**, Panel: Front Left Stereo, Red
3. **8105-759R**, Panel: Front Right Stereo, Red
4. **8105-765R**, Panel: Side/Back, Red
5. **8104-807R**, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. **8105-767G**, Panel: Front, Gray
2. **8105-761G**, Panel: Front Left Stereo, Gray
3. **8105-758G**, Panel: Front Right Stereo, Gray
4. **8105-764G**, Panel: Side/Back, Gray
5. **8104-806G**, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. **8105-753M**, Panel: Front, Mahogany
2. **8105-751M**, Panel: Front Left Stereo, Mahogany
3. **8105-750M**, Panel: Front Right Stereo, Mahogany
4. **8105-752M**, Panel: Side/Back, Mahogany
5. **8104-808M**, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B**, Slat Front Trim Piece, Blonde
6551-593R, Slat: Front Trim Piece, Red
6551-593G, Slat: Front Trim Piece, Gray
6551-593M, Slat: Front Trim Piece, Mahogany

J-280/J-270 Synthetic Panels (2007-2009)

Harvest Wheat (Blonde) Panels

1. **8104-794B**, Panel: Front, Blonde
2. **8104-798B**, Panel: Front Left Stereo, Blonde
3. **8104-802B**, Panel: Front Right Stereo, Blonde
4. **8104-790B**, Panel: Side/Back, Blonde
5. **8104-805B**, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. **8104-797R**, Panel: Front, Red
2. **8104-801R**, Panel: Front Left Stereo, Red
3. **8104-804R**, Panel: Front Right Stereo, Red
4. **8104-793R**, Panel: Side/Back, Red
5. **8104-807R**, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. **8104-795G**, Panel: Front, Gray
2. **8104-799G**, Panel: Front Left Stereo, Gray
3. **8104-803G**, Panel: Front Right Stereo, Gray
4. **8104-791G**, Panel: Side/Back, Gray
5. **8104-806G**, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. **8104-796M**, Panel: Front, Mahogany
2. **8104-800M**, Panel: Front Left Stereo, Mahogany
3. **8104-810M**, Panel: Front Right Stereo, Mahogany
4. **8104-792M**, Panel: Side/Back, Mahogany
5. **8104-808M**, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B**, Slat Front Trim Piece, Blonde
6551-593R, Slat: Front Trim Piece, Red
6551-593G, Slat: Front Trim Piece, Gray
6551-593M, Slat: Front Trim Piece, Mahogany

Guillen's Enterprises, inc

J-230 Synthetic Wood Skirt Panels (2005-2007) And J-220 And J-210 Synthetic Wood Skirt Panels (2005+)

J-230 Synthetic Panels (2005-2007)

Harvest Wheat/Blonde (2005-2007)

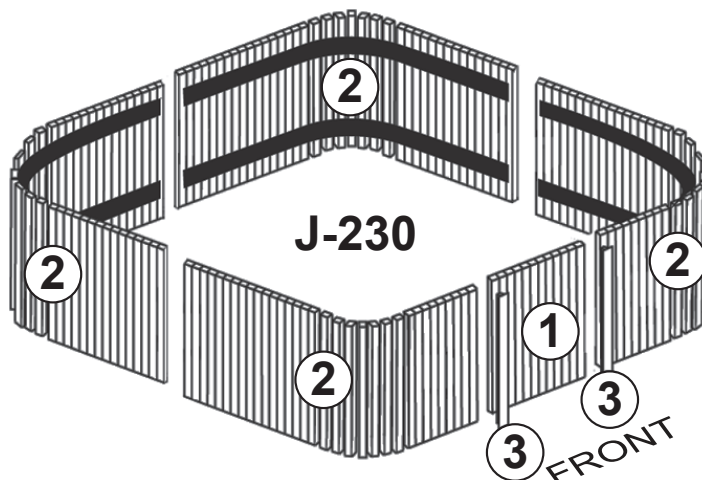
1. 8105-550B, Panel: Front, Blonde
2. 8105-557B, Panel: Side, Blonde
3. 6551-900B*, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005-2007)

1. 8103-555R, Panel: Front, Red
2. 8103-556R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwoo/Gray (2005-2007)

1. 8103-550G, Panel: Front, Gray
2. 8103-557G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stodk)

J-220 Synthetic Panels (2005+)

Roasted Chestnut/Mahogany (2008+)

1. 8105-551M, Panel: Front, Mahogany
2. 8105-552M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

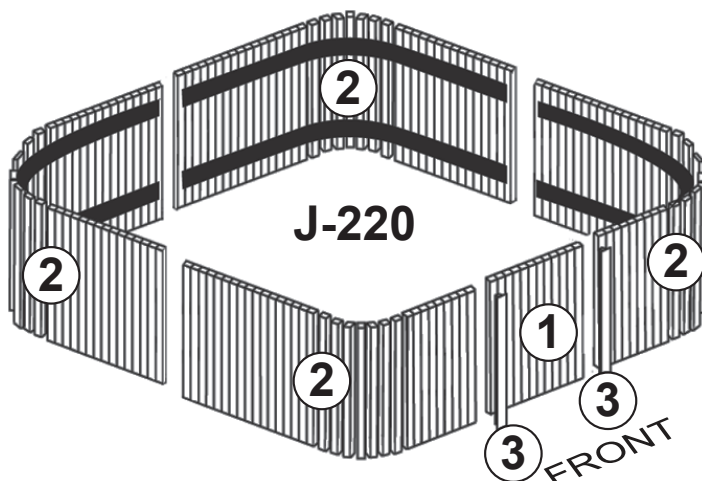
1. 8105-554B, Panel: Front, Blonde
2. 8105-553B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-551R, Panel: Front, Red
2. 8103-552R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-554G, Panel: Front, Gray
2. 8103-553G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stodk)

J-210 Synthetic Panels (2005+)

Roasted Chestnut/Mahogany (2008+)

1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

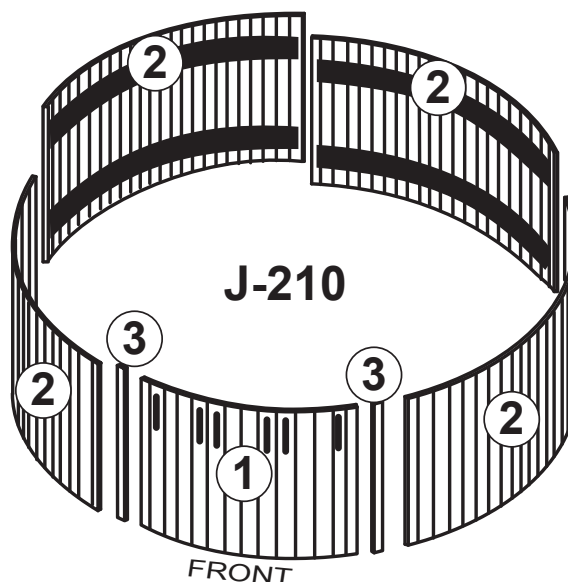
1. 8105-559B, Panel: Front, Blonde
2. 8105-558B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-558R, Panel: Front, Red
2. 8103-559R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit (Limited Stodk)

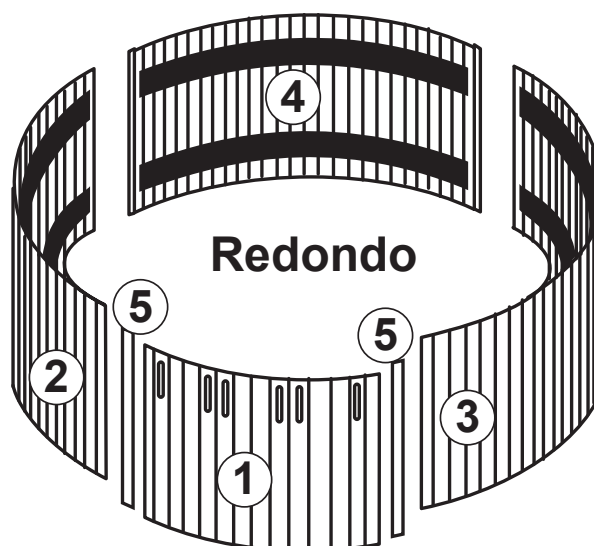
Del Sol Synthetic Wood Skirt Panels (2003-2004)

Redondo Synthetic Panels (2004)

1. 8103-966R, Panel: Front
2. 8103-968R, Panel: Left
3. 8103-967R, Panel: Right
4. 8103-969R, Panel: Back
5. 6551-898, Moulding: Redondo Door (Limited Stock)

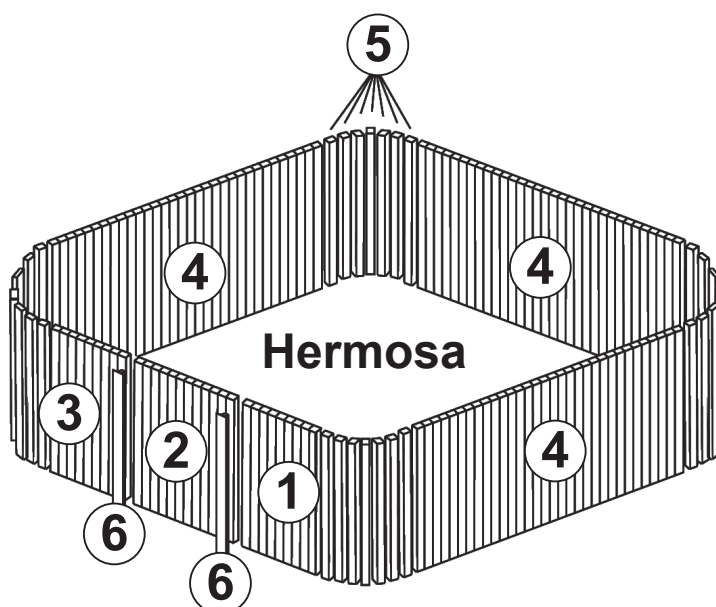
Redondo Synthetic Panels (2003)

1. 8103-961R, Panel: Front
2. 8103-962R, Panel: Left
3. 8103-964R, Panel: Right
4. 8103-963R, Panel: Back
5. 6551-596, Moulding: Redondo Door



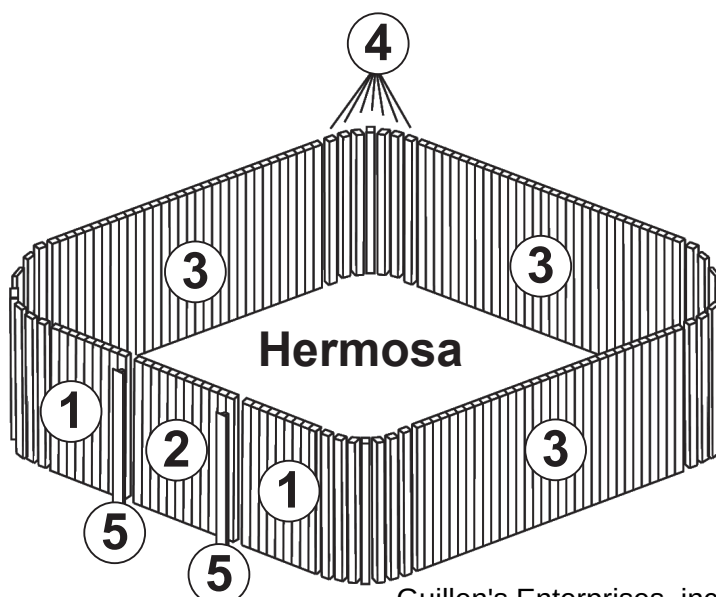
Hermosa Synthetic Panels (2004)

1. 8103-976R, Panel: Front Right
2. 8103-977R, Panel: Front Center
3. 8103-975R, Panel: Front Left
4. 8103-978R, Panel: Sides/Back
5. 6551-896, Slat: Corner (7 Required for Each Corner)
6. 6551-898, Moulding: Del Sol Door (Limited Stock)



Hermosa Synthetic Panels (2003)

1. 8103-973R, Panel: Front Right/Left
2. 8103-971R, Panel: Front Center
3. 8103-972R, Panel: Sides/Back
4. 6000-440, Slat: Corner (7 Required for Each Corner)
5. 6551-596, Moulding: 2003 Del Sol Door



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800-222-7855

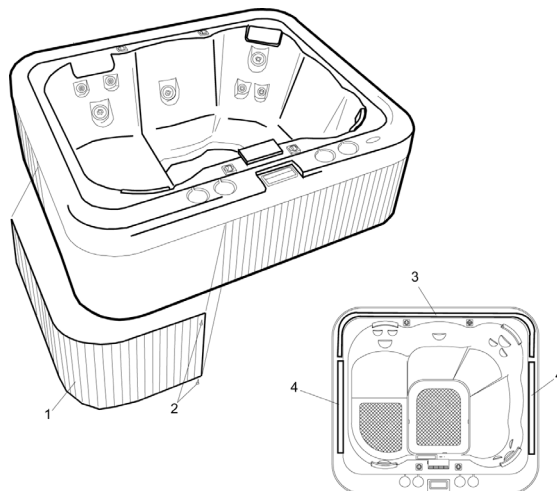
Aero And Alexa Wood Skirt Panels (≤2001)

All Panels Are Natural Unstained Color

Aero Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000
2*	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002

* = Limited Stock



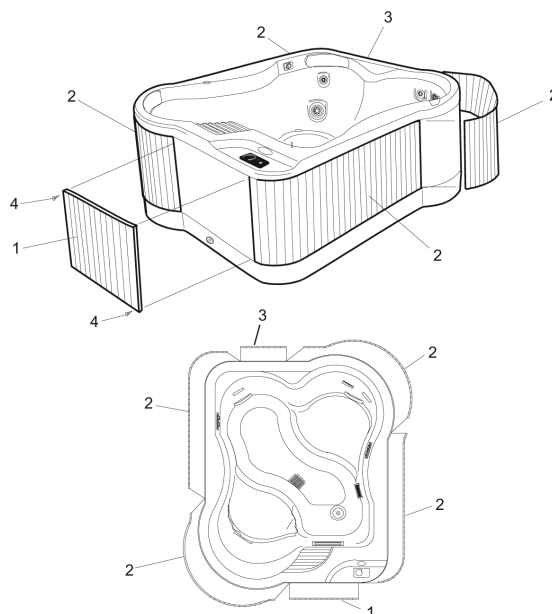
Alexa Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Skirt, 20.93" x 19"	4	2550-311*	K000000*
2	Panel: Flex Skirt 50" x 19"	4	2550-301N	7138000
3	Panel: Flex Skirt 9.66" x 19"	1	8807-111*	9474000*
4*	Screw: Wood, #6 x 1.625"	58	6570-135	5303837

Note:

*Panels unavailable. Use part 2550-301N and trim to fit.

** = Limited Stock



Skirt
Panels

Laser And Pinnacle Wood Skirt Panels (≤2001)

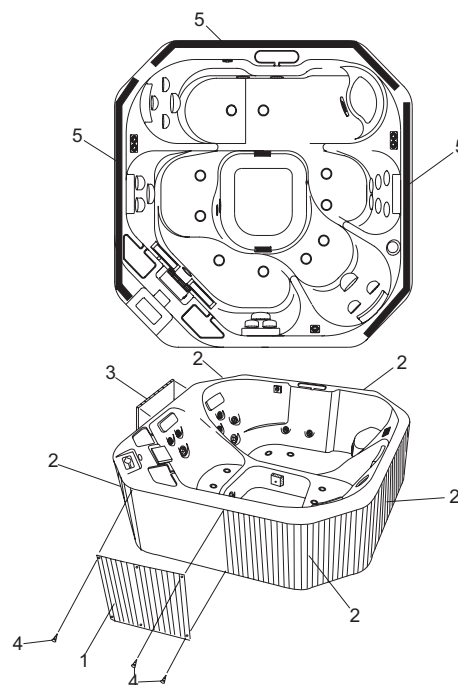
All Panels Are Natural Unstained Color

Laser Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N*	891000*
2	Panel: Flex Skirt 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-100N*	8306000*
4	Screw: Wood #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal 6" x 30" x 62"	4	2495-101	K419001

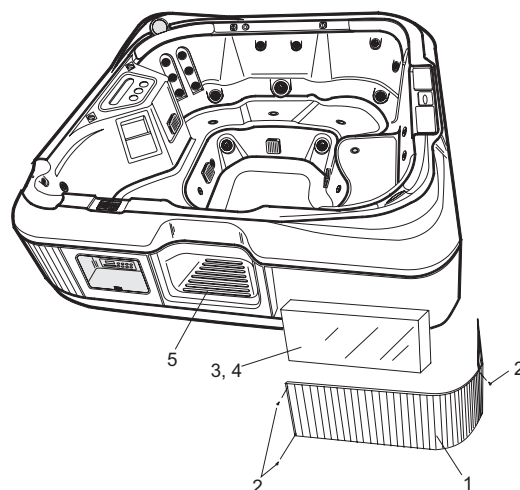
Note:

*Panels Unavailable. Use part 2550-300 and trim to fit.



Pinnacle Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000*
2	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal, 6" x 30" x 62"	5	2495-101	K419002
5a	Step: Pinnacle (Black)	4	8807-042N	-
5b	Step: Pinnacle (Brown)	4	8807-040N	K079000

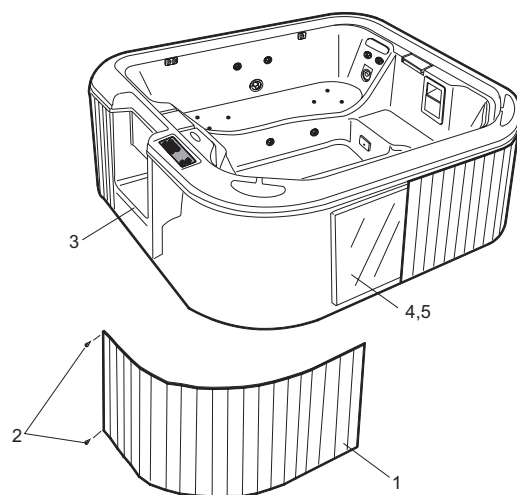


Quantum And Santina Wood Skirt Panels (≤2001)

All Panels Are Natural Unstained Color

Quantum Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 26.63"	6	2550-300N	8050000
2	Screw: Wood, #6 x 1.625"	94	6570-135	5303837
3	Step: Quantum (Brown)	1	8807-041N	K986908
4	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
5	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002

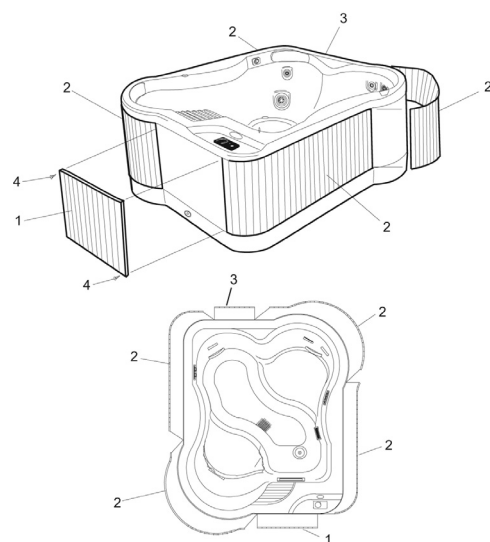


Santina Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N*	H891000*
2	Panel: Flex Skirt, 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-110N*	8306000*
4	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal, 6" x 30" x 62"	4	2495-101	K419001

Note:

*Panels Unavailable.



Skirt
Panels

Solaris Wood Skirt Panels (≤2001)

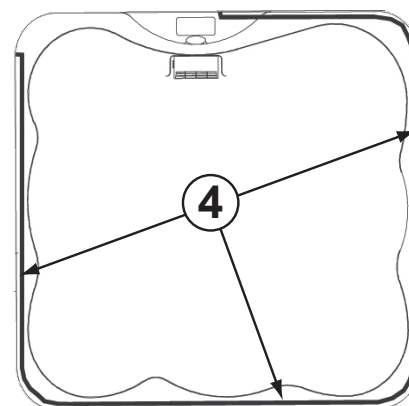
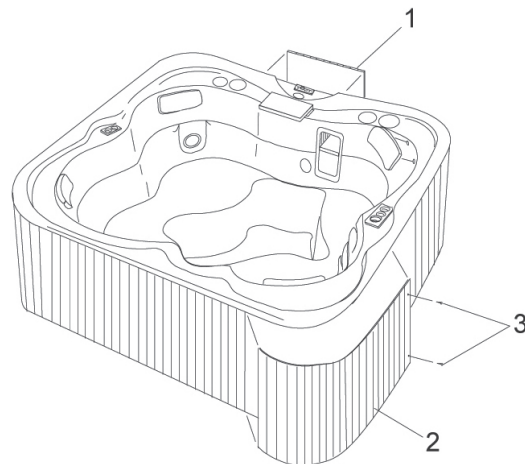
All Panels Are Natural Unstained Color

Solaris Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 24.25" x 26.63"	4	2550-310N*	H891000*
2	Panel: Flex Skirt, 50" x 26.63"	6	2550-300N	8050000
3	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002

Note:

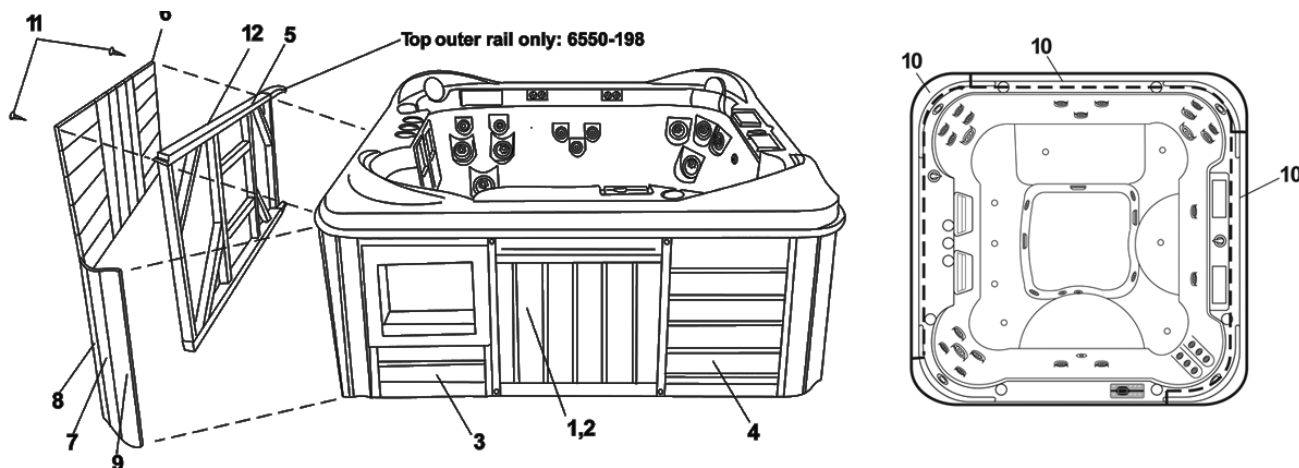
*Panels Unavailable.



Top Cutaway View

Triton Wood Skirt Panels (≤2001)

All Panels Are Natural Unstained Color



Triton Models (≤2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Front Center, 31" x 30.5"	1	8800-841N	R709000
2	Frame: Front, 32.5" x 72.5"	4	8800-511	R69000
3a	Panel: Front Left, 31" x 21.4" with Stereo	4	8807-101N	R713000
3b	Panel: Front Left, 31" x 21.4" without Stereo	4	8807-103	S117000
4	Panel: Front Right, 31" x 21.4"	4	8807-102N	R711000
5	Frame: Side/Back, 32.5" x 71.75"	3	8800-512	R696000
6	Panel: Side/Bac, 31" X 73.5"	3	8807-105N	R706000
7	Wood: Curved, Full Cut	4	6551-345N	R702000
8	Wood: Curved, Groove Cut	4	6551-390N	R701000
9	Wood: Curved, Tongue Cut	4	6551-391N	R700000
10	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002
11	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
12	Rail: Top Outer, 2" x 2" x 72.5"	4	6550-198N	-

Skirt
Panels

Miscellaneous Parts And Accessories

Plastic Skirt Bushings/Plugs

6540-924, Bushing, Universal, Black
(for 1.375" electrical access skirt hole)



6540-926, Plug: Universal, Black
(for 1.375" electrical access skirt hole).

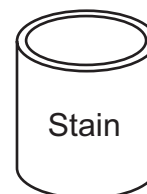


Synthetic Rock Skirt Paint Touchup Kits

6000-370, Kit, Paint Tuscan (Not Shown)
6000-371, Kit, Paint Venetian (Not Shown)

Real Wood Skirt Stains

6472-267, Stain: Coastal Red Quart

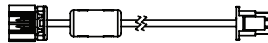


J-400 JBL Stereo Components (2010+)

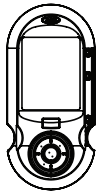
2660-409, Stereo:
System JBL J-400 LCD
(Apple iTouch Phone Not
Included)



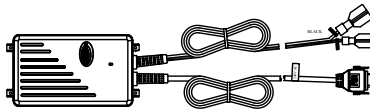
6560-660, Harness:
Topside Control Panel to
JBL Stereo, DSMT



6560-336, Remote: RF,
with LCD Display (Operates
Stereo, Pumps, And Lights)



6600-007, Power
Supply: 240VAC
-15VDC, DSMT



J-400 JBL Stereo Components (2009)

2660-409, Stereo:
System JBL J-400 LCD
(Apple iTouch Phone Not
Included)



2560-183, Harness:
Main Stereo Harness
(Not Shown)

6560-655, Sensor:
Wireless IR Remote



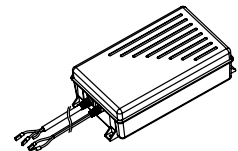
20229-001, Remote:
Standard J-400 IR Remote
(Operates Stereo, Pumps,
And Lights)



*Note: Appearance Changed as
Shown (Right) in July 2009+*

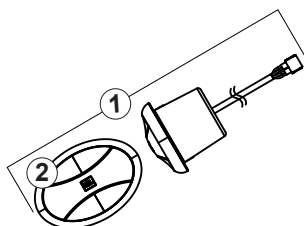


6600-005, Power
Supply: 240VAC -
15VDC, 4A

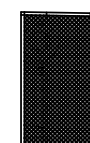


J-400 JBL Stereo Components (All 2009+ Models)

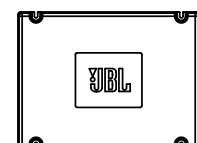
1. **2660-497**,
Speaker Assembly
Dual Driver, Oval JBL
2. **2570-215**, Grill:
JBL Speaker, Oval



6660-499,
Subwoofer:
6" Complete
JBL



Front View



Side View

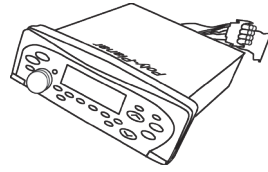
Guillen's Enterprises, inc

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J-400 Poly-Planer Stereo Components (2006-2008)

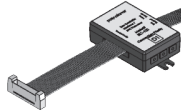
6500-202, Receiver:
AM/FM CD (Poly-Planar), Black



20198-001, Equalizer:
2006-2008 Stereo
Crossover Speaker
Module (Model
IMR-200)



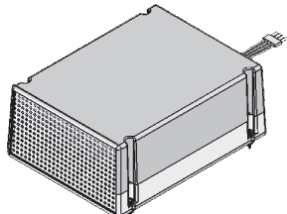
20230-001, Receiver:
PolyPlaner Stereo
Remote Interface



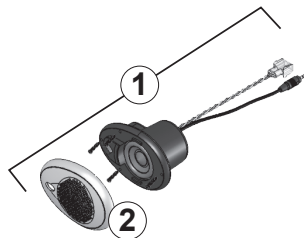
20197-001, Harness:
PolyPlaner Main Stereo
Wiring



20124-001, Speaker
Subwoofer: J-400
Series (Mounting
Hardware Included)



1. 20169-001,
Speaker Assembly
5" Oval (Grill And
Screws Included)



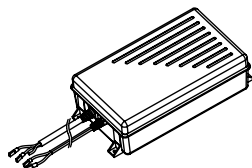
2. 20100-001, Grill:
5" Oval

20229-001, Remote:
Standard J-400 Remote
(Operates Stereo,
Pumps, And Lights)



*Note: Appearance Changed as
Shown (Right) in July 2009+.*

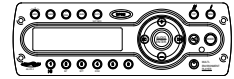
6600-005, Power
Supply: 240VAC -
15VDC, 4A



J-300 Aquatic Stereo Components (2007+)

J-300 Series (6/2009+)

6500-496, Receiver:
AM/FM/CD Aquatic, Black



6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-496
Receiver Only)



6560-354, Sensor: Wireless
RF-3 Remote, Aquatic
(6500-496 Receiver Only)



J-300 Series (2007-6/28/2009)

6500-219, Receiver: AM/FM
CD Aquatic (Replace with
Aquatic Receiver, Wireless
RF Remote and Wireless RF
Sensor above).



6560-340, Remote: Stereo
Wireless Aquatic (Limited
Stock)

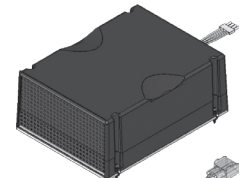


6560-341, Sensor: Wireless
RF Remote, Aquatic (6500-219
Receiver Only, Limited Stock)



J-300 Series (2007+)

6560-327, Speaker:
Subwoofer Aquatic



6560-326, Speaker: 2"
Aquatic (Screws Included)



2570-385, Grill: 2" Speaker
Aquatic JHT



J-300 Aquatic Stereo Components (2007+)

J-300 Series (2007+)

6560-328, Remote:
Stereo Hard Wired
Aquatic with 12" Cable

*Note: Remote Appearance
Changed as Shown
(Right) in April 2009+*

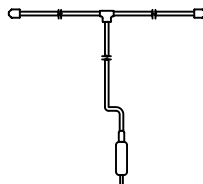


6560-329, Cord: 14'
Receiver/Remote
Aquatic

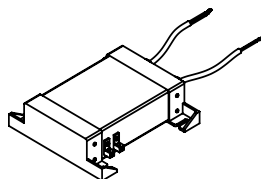


6560-330, Harness: Wiring Stereo Aquatic
(Not Shown)

6560-812, Antenna:
AM/FM 6' Soft Wire
(Not Shown)



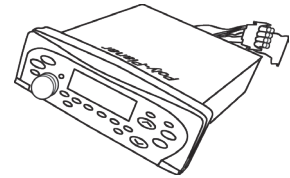
6600-008, Power
Supply: 240VAC -
13.8VDC, 5A



J-300 PolyPlaner Stereo Components (2002-2006)

J-300 Series (2002-2006)

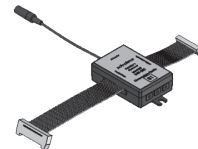
6500-202, Receiver:
AM/FM CD (Poly-
Planar), Black



6560-538, Harness: Wiring Poly-Planar
(Limited Stock - Not Shown)

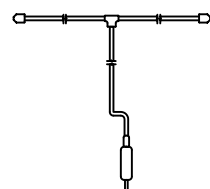
6560-505, Harness: Wiring Stereo
Jacuzzi (Not Shown); Required When
Retrofitting/Replacing A Jensen Stereo Deck
With A PolyPlanar Stereo Deck

6560-537, Interface:
Stereo Remote 2004+,
IMR-150 (Limited Stock)

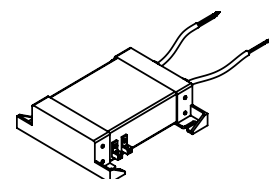


6473-361, Shielded Extension Antenna 2006+
(Not Shown)

6560-812, Antenna: 6"
Soft Wire 2002+

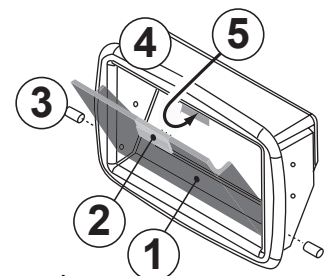


6600-008, Power
Supply: 240VAC -
13.8VDC, 5A



J-300 Stereo Enclosure (All 2002+ Models)

- 1a. **6455-200**, Door: Enclosure For 8807-211 Enclosure Only
- 1b. **6455-300**, Door Enclosure For 8807-411 Enclosure Only
2. **2570-245**, Plate: Clip On with handle
3. **6570-002**, Pin: Dowel 0.25" x 1.5"
- 4a. **8807-211**, Enclosure: Framed Black 2002+ (Limited Stock)
- 4b. **8807-411**, Enclosure: Framed Gray 2003+
5. **6570-097**, Latch: Magnetic 2002+



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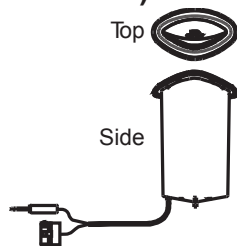
jacuzziiparts.com

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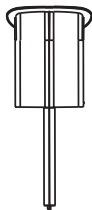
J-300 Poly-Planer Stereo Components (2002-2006)

J-300 Series (2002-2006)

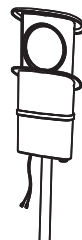
6560-520, Speaker
Assembly, 2004+



6560-517 GW, Speaker
Assembly, 2003



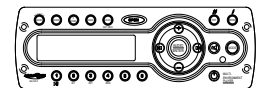
2570-235 GW, Speaker
Assembly, 2002



J-200 Aquatic Stereo Components (2007+)

J-200 Series (6/29/2009+)

6500-496, Receiver:
AM/FM/CD Aquatic, Black



6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-496
Receiver Only)



6560-354, Sensor: Wireless
RF-3 Aquatic (For 6500-496
Receiver Only)



J-200 Series (2007-6/28/2009)

6500-219, Receiver: AM/
FM CD Aquatic (Replace
with Aquatic Receiver,
Wireless RF Remote and Wireless RF
Sensor above).



6560-340, Remote: Stereo
Wireless Aquatic (Limited
Stock)



6560-341, Remote: Stereo
Wireless Aquatic (Limited
Stock)



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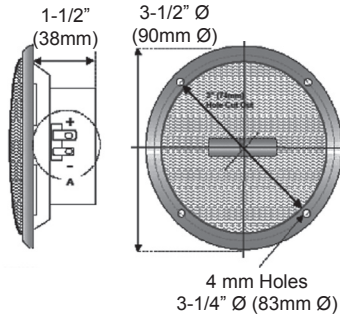
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J-200 Stereo Components (2007+)

J-200 Series (2007+)

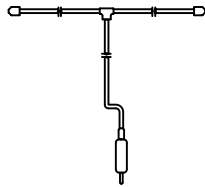
6560-335,
Speaker: 3"
Poly-Planar
Gray



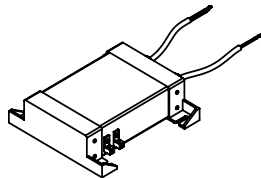
6540-546,
Gasket:
3" Poly-Planar
Speaker (Not
Shown)

6560-330, Harness: Wiring Stereo Aquatic
(Not Shown)

6560-812, Antenna:
AM/FM 6' Soft Wire

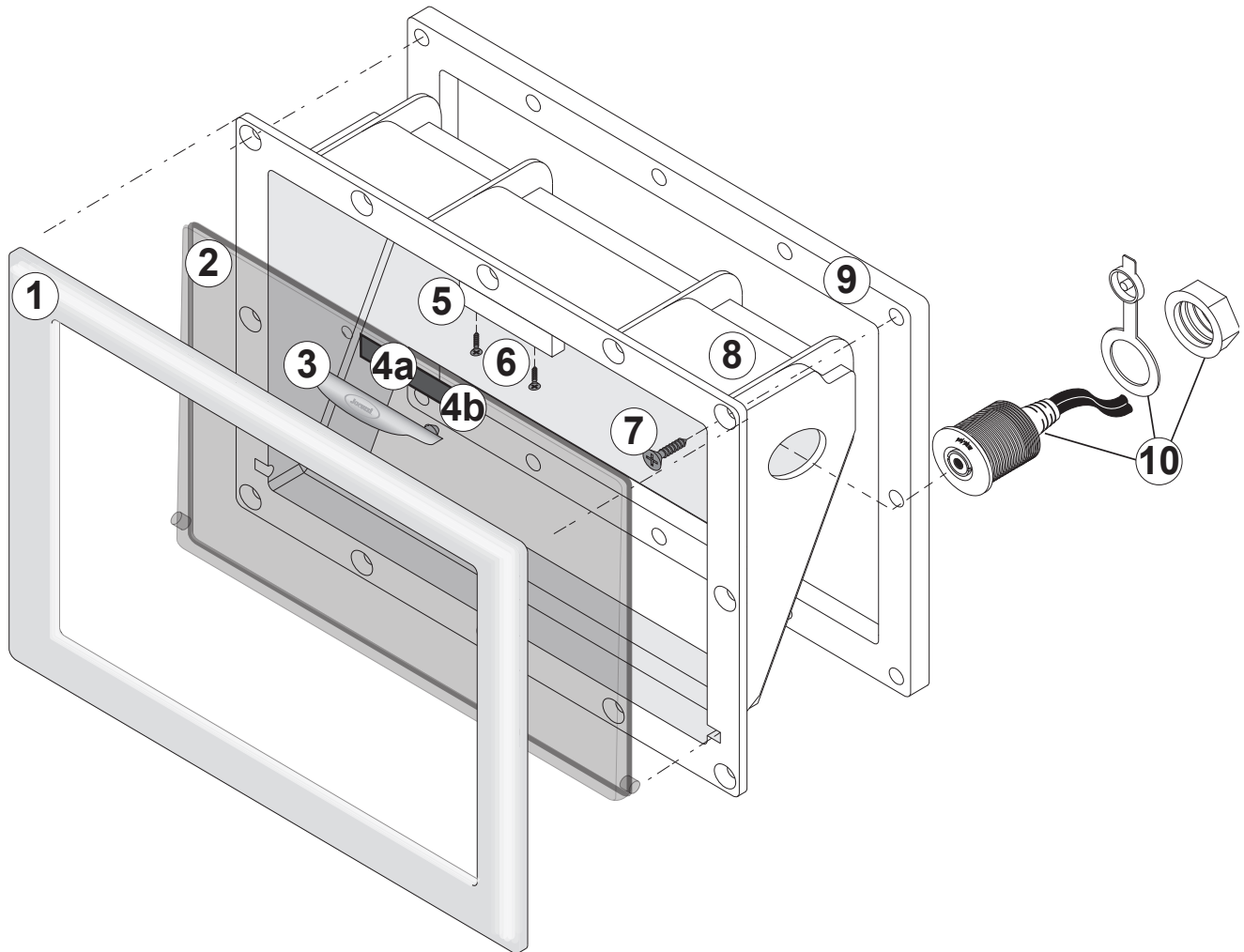


6600-008, Power
Supply: 240VAC -
13.8VDC, 5A



Stereo Enclosure

J-400 Stereo Enclosure (2007-2008)
J-300/J-200 Stereo Enclosure (2007+)



- | | |
|--|---|
| 1. 6000-275 , Bezel: Stereo ABS Gray | 6. 6570-079 , Screw: 6-32 x 3/8 PH MS (2 Required) |
| 2. 6000-274 , Door: Stereo Polycarbonate | 7. 6570-325 , Screw: 10-16 x 1 FH PH, Stainless Steel (12 Required) |
| 3. 2000-273 , Handle: Door JHT | 8. 6000-276 , Enclosure: Stereo ABS Black |
| 4a. 6570-161 , Plate: Striker (For Stereo And iPod Enclosure) | 9. 6000-277 , Back Ring: Stereo ABS Black |
| 4b. 6720-007 , Foam: Double-Sided Tape | 10. 6473-363 , Adapter: MP3/iPod Jack, Polyplaner (Not Used on J-200 Series) |
| 5. 6570-097 , Latch: Magnetic Gray, Stereo | |

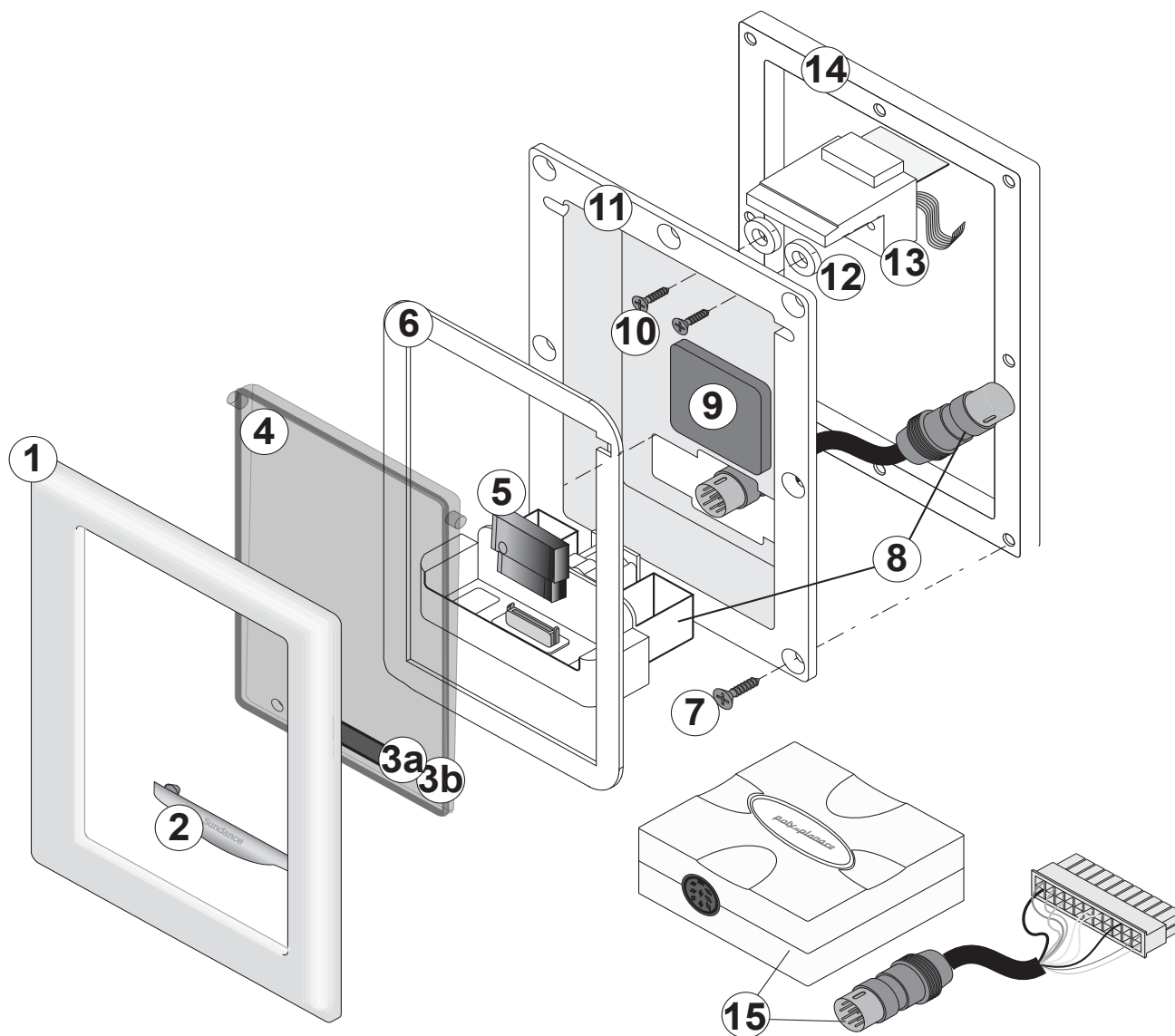
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Stereo Enclosure (iPod)

J-400 iPod Enclosure (2007-2008)



1. **6000-295**, Bezel: iPod, Gray
2. **2000-273**, Handle, Door JHT
- 3a. **6570-161**, Plate: Striker (Stereo And iPod Enclosure)
- 3b. **6720-007**, Foam: Double-Sided Tape
4. **6000-294**, Door: iPod Polycarbonate
5. **6660-230**, Connector Cover, iPod (Red)
6. **6540-540**, Gasket: iPod Door 08
7. **6570-325**, Screw: 10-16 x 1 FH PH, Stainless Steel (8 Required)
8. **6660-229**, Insert: Dock iPod Enclosure with 18" Cable

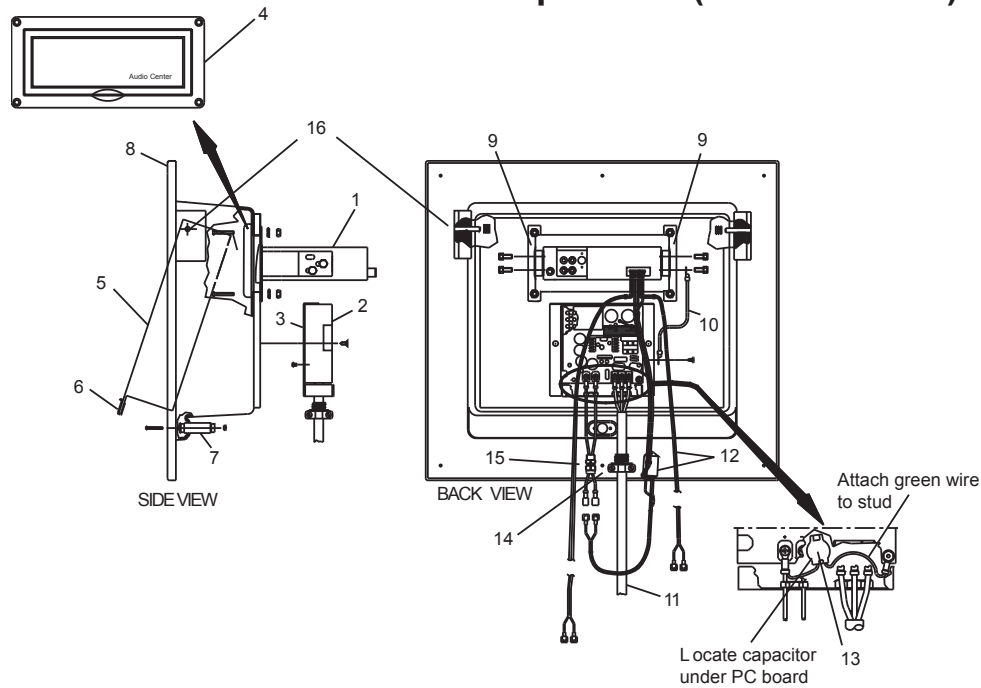
9. **6570-635**, Pad: Foam 1.5" x 1.5" x 0.188" iPod
10. **6570-100**, Screw: #6 x 1" (2 Required)
11. **6000-296**, Enclosure: iPod ABS Black
12. **6570-017**, Washer: Finishing (2 Required)
13. **6570-160**, Magnet: Lighted iPod Enclosure
14. **6000-297**, Back Ring: iPod ABS Black
15. **6560-550**, Receiver: Interface iPod with Cable
- ns. **6660-211**, Connector: Wire Splice (Not Shown)

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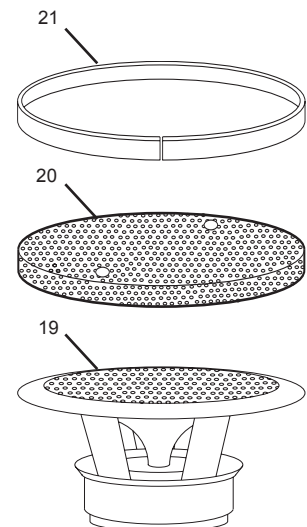
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Stereo Components (≤2001 Models)



Part #	Description	JHT#	JWB#
1	Receiver: CD Player	2500-310	K657000
2	Power Supply: 12 VDC	2560-200	E401000
3	Bracket: CD Power Supply (Limited Stock)	2570-221	K465000
4	Housing: CD w/ Door Black (Limited Stock)	2570-230	M872917
5	Door: Clear CD Panel (Limited Stock)	2455-030	K462000
6	Plate: Strike w/ Handle	2570-245	K630000
7	Latch: Magnetic	2570-240	A746000
8	Panel: CD Brown	8807-030	K566000
8A	Panel: CD Black	8807-031	-
9	Bracket: CD Player	2570-220	N305000
10	Harness: Ground #14	2000-066	N576000
11	Cable: Power Supply	2560-031	R877000
12a	Harness: Wiring Pinnacle CD (Limited Stock)	2560-025	K658000
12b	Harness: Wiring Triton CD	2560-032	R800000
13	Filter: Noise Wire Assembly	2560-060	N977000
14	Connector: Straight ½" Romex	2560-240	6511000
15	Connector: Liquid Tight ¼"	6560-406	-
16	Pin: Dowel	2570-055	K554000
17	Antenna: AM/FM (See Note1)	2560-050	N978000
18	Bracket: Antenna (See Note1)	2570-050	P084000
19	Speaker: 5"	2500-300	K358945
20	Grill: Speaker Stainless Steel	2570-205	K605000
21	Trim: Speaker Grill	2570-210	K651000

Note1:-This antenna is no longer available. Use 6560-812 as a replacement.



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